

# HERCULES



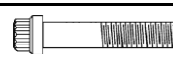
ENGINE: D3400 (339 CI)

BORE: 4.000" 6 Cyl Diesel NOTES: Sleeveless Block, 2.373" STD Rod Journal, 2.874" STD Main Journal

APPLICATION: White Industrial Applications

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|                                                                                     | QTY | ITEM #                 | DESCRIPTION                                             | LETTERED ITEMS INCLUDED IN KIT |  |  |  |  |
|-------------------------------------------------------------------------------------|-----|------------------------|---------------------------------------------------------|--------------------------------|--|--|--|--|
|    |     |                        |                                                         |                                |  |  |  |  |
|                                                                                     |     |                        |                                                         |                                |  |  |  |  |
|                                                                                     |     |                        |                                                         |                                |  |  |  |  |
|                                                                                     |     |                        |                                                         |                                |  |  |  |  |
|                                                                                     |     |                        |                                                         |                                |  |  |  |  |
|    | 6   | <a href="#">191254</a> | STD Piston Assembly                                     |                                |  |  |  |  |
|                                                                                     | 6   | <a href="#">191255</a> | .020 Piston Assembly                                    |                                |  |  |  |  |
|                                                                                     | 6   | <a href="#">191256</a> | .040 Piston Assembly                                    |                                |  |  |  |  |
|    | 6   | <a href="#">191251</a> | STD Piston Ring Set (1-1/8K 1-3/32 1-3/16)              |                                |  |  |  |  |
|                                                                                     | 6   | <a href="#">191252</a> | .020 Piston Ring Set (1-1/8K 1-3/32 1-3/16)             |                                |  |  |  |  |
|                                                                                     | 6   | <a href="#">191253</a> | .040 Piston Ring Set (1-1/8K 1-3/32 1-3/16)             |                                |  |  |  |  |
|    | 6   | <a href="#">291282</a> | STD Rod Bearing (2.373" STD Crankpin)                   |                                |  |  |  |  |
|                                                                                     | 6   | <a href="#">291283</a> | .010 Rod Bearing (2.373" STD Crankpin)                  |                                |  |  |  |  |
|                                                                                     | 6   | <a href="#">291284</a> | .020 Rod Bearing (2.373" STD Crankpin)                  |                                |  |  |  |  |
|                                                                                     | 6   | <a href="#">291285</a> | .030 Rod Bearing (2.373" STD Crankpin)                  |                                |  |  |  |  |
|  | 1   | <a href="#">291276</a> | STD Main Bearing Set (2.874" Jnl / Same Tab Locations)  |                                |  |  |  |  |
|                                                                                     | 1   | <a href="#">291277</a> | .010 Main Bearing Set (2.874" Jnl / Same Tab Locations) |                                |  |  |  |  |
|                                                                                     | 1   | <a href="#">291278</a> | .020 Main Bearing Set (2.874" Jnl / Same Tab Locations) |                                |  |  |  |  |
|                                                                                     | 1   | <a href="#">291279</a> | .030 Main Bearing Set (2.874" Jnl / Same Tab Locations) |                                |  |  |  |  |
|  | 1   | <a href="#">391293</a> | Head Gasket Set                                         |                                |  |  |  |  |
|                                                                                     | 1   | <a href="#">391294</a> | Head Gasket                                             |                                |  |  |  |  |
|                                                                                     | 1   | 391262                 | Valve Cover Gasket                                      |                                |  |  |  |  |
|  | 1   | <a href="#">391295</a> | Full Gasket Set w/Seals                                 |                                |  |  |  |  |
|                                                                                     | 1   | <a href="#">391296</a> | Lower Gasket Set w/Seals                                |                                |  |  |  |  |
|  | 1   | <a href="#">391264</a> | Pan Gasket Set                                          |                                |  |  |  |  |
|  | 1   | <a href="#">391266</a> | Front Crank Seal                                        |                                |  |  |  |  |
|                                                                                     | 1   | <a href="#">301112</a> | Front Wear Sleeve, Optional (Not in Gasket Sets)        |                                |  |  |  |  |
|                                                                                     | 1   | <a href="#">391267</a> | Rear Crank Seal                                         |                                |  |  |  |  |
|  | 6   | <a href="#">291281</a> | Pin Bushing                                             |                                |  |  |  |  |
|                                                                                     | 1   | <a href="#">291242</a> | Cam Bearing Set                                         |                                |  |  |  |  |
|  | 12  | <a href="#">791148</a> | Rod Bolt                                                |                                |  |  |  |  |

# HERCULES



ENGINE: D3400 (339 CI)

|                                            |       |        |                                                                          |
|--------------------------------------------|-------|--------|--------------------------------------------------------------------------|
| BORE: 4.000"                               | 6 Cyl | Diesel | NOTES: Sleeveless Block, 2.373" STD Rod Journal, 2.874" STD Main Journal |
| APPLICATION: White Industrial Applications |       |        |                                                                          |

|  | QTY | ITEM # | DESCRIPTION                                     | LETTERED ITEMS INCLUDED IN KIT |  |  |  |  |
|--|-----|--------|-------------------------------------------------|--------------------------------|--|--|--|--|
|  |     |        |                                                 |                                |  |  |  |  |
|  |     |        |                                                 |                                |  |  |  |  |
|  |     |        |                                                 |                                |  |  |  |  |
|  |     |        |                                                 |                                |  |  |  |  |
|  | 1   | 591181 | Camshaft, LH Side (RH Pump Gear Helix)          |                                |  |  |  |  |
|  | 1   | 591212 | Camshaft, RH Side (LH Pump Gear Helix)          |                                |  |  |  |  |
|  | 1   | 591182 | Cam Thrust Plate                                |                                |  |  |  |  |
|  | 1   | 591186 | Cam Gear Nut                                    |                                |  |  |  |  |
|  | 12  | 591183 | Tappet                                          |                                |  |  |  |  |
|  | 6   | 491257 | Exhaust Valve (5.248 OAL / 45 Degree)           |                                |  |  |  |  |
|  | 6   | 491256 | Intake Valve (5.265 OAL / 30 Degree)            |                                |  |  |  |  |
|  | 12  | 491234 | Valve Guide                                     |                                |  |  |  |  |
|  | 12  | 491259 | Valve Spring                                    |                                |  |  |  |  |
|  | 6   | 491267 | Rotator: D3400X317                              |                                |  |  |  |  |
|  | 24  | 491134 | Valve Keeper (Half)                             |                                |  |  |  |  |
|  | 6   | 401135 | Exhaust Valve Seat                              |                                |  |  |  |  |
|  | 6   | 401134 | Intake Valve Seat                               |                                |  |  |  |  |
|  | 12  | 491261 | Rocker Arm                                      |                                |  |  |  |  |
|  | 12  | 491262 | Rocker Arm Adjusting Screw                      |                                |  |  |  |  |
|  | 2   | 491263 | Rocker Arm Shaft                                |                                |  |  |  |  |
|  | 6   | 491266 | Rocker Arm Shaft Spring                         |                                |  |  |  |  |
|  | 1   | 591187 | Cam Gear                                        |                                |  |  |  |  |
|  | 1   | 591163 | Crank Gear                                      |                                |  |  |  |  |
|  | 1   | 591188 | Idler Gear & Bearing Assembly                   |                                |  |  |  |  |
|  | 1   | 591191 | Idler Gear Bearing                              |                                |  |  |  |  |
|  | 1   | 591189 | Injection Pump Gear                             |                                |  |  |  |  |
|  | 12  | 591184 | Push Rod                                        |                                |  |  |  |  |
|  | 1   | 691163 | Oil Pump: X295, X317, X318 (RH Pump Gear Helix) |                                |  |  |  |  |
|  | 1   | 691164 | Oil Pump: X319                                  |                                |  |  |  |  |
|  | 1   | 691166 | Oil Pump Strainer: X295, X318                   |                                |  |  |  |  |
|  | 1   | 691167 | Oil Pump Strainer: X319                         |                                |  |  |  |  |
|  | 1   | 691168 | Oil Pressure Regulator                          |                                |  |  |  |  |
|  | 1   | 891165 | Thermostat (180 Degree)                         |                                |  |  |  |  |
|  | 1   | 891164 | Fuel Pump                                       |                                |  |  |  |  |
|  | 6   | 891167 | Nozzle Sleeve                                   |                                |  |  |  |  |
|  | 1   | 801111 | Oil Filter                                      |                                |  |  |  |  |
|  | 1   | 801112 | Fuel Filter                                     |                                |  |  |  |  |

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