

PERKINS



ENGINE: 1004-40T After U284277J
CCW4.401 & T4.401 After U284277J

BORE: 3.938"	4 Cyl	Diesel	Notes: Turbo, Gear Drive Pump, Balancer, Fractured Rods Without Notch, 30° Valves
APPLICATION: Tractors: MF 491, 4235, 4243, 4245, 4345, 6235, 6245 (AK Build Lists); Tractors: MF 4265, 4365 (AM31313); 6265 (AM31307);			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	974423	In-Frame Kit				I
	1	975423	Out-of-Frame Kit		O		
	4	171374	Sleeve & Piston Assembly		O		I
	4	171376	Piston Assembly				
	4	171367	Cylinder Liner (Flange/Finished/Fire Dam/4.1035" OD) (1)				
	4	171366	Cylinder Liner (Flange/Semi-Finished/FD/4.1055" OD) (2)				
	4	171468	005 Liner Shim				
	4	171377	Piston Ring Set (2-2.5MM 1-4MM)				
	4	271285	STD Rod Bearing (No Locating Tangs)		O		I
	4	271286	.010 Rod Bearing (No Locating Tangs)				
	4	271287	.020 Rod Bearing (No Locating Tangs)				
	4	271288	.030 Rod Bearing (No Locating Tangs)				
	1	271161	STD Main Set, wo/Thrust Washers		O		I
	1	271162	.010 Main Set, wo/Thrust Washers				
	1	271163	.020 Main Set, wo/Thrust Washers				
	1	271164	.030 Main Set, wo/Thrust Washers "Additional Sizes (5)"				
	1	271119	STD Thrust Washer Set (Offset Lug)		O		I
	1	271125	.007 Thrust Washer Set (Offset Lug)				
	1	271126	.010 Thrust Washer Set (Offset Lug)				
	1	371344	Head Gasket Set "Includes 371155 Head Gasket"		O		I
	1	371222	Valve Cover Gasket				
	4	371191	Exhaust Valve Seal (Brown)				
	4	371188	Intake Valve Seal (Green)				
	1	371385	Lower Gasket Set wo/Seals		O		
	1	371167	Pan Gasket Set: MF Tractors (Cast Pan/Incls 6 Flange Gkt)				I
	1	371282	Pan Gasket (Steel Pan)				I
	1	371146	Front Crank Seal (Viton Lip Type) (7)		O		
	1	371297	Rear Crank Seal & Housing (9)		O		
	4	271198	Pin Bushing (Straight / 1.563" Pin) (10)				
	4	271289	Pin Bushing (Tapered / 1.563" Pin) (11)				
	1	271127	Cam Bearing (Finished ID)				
	4	771331	Conn Rod (6.5247-6.5260 / Grade F / Red Mark)				
	4	771332	Conn Rod (6.5229-6.5242 / Grade G / Orange Mark)				
	4	771333	Conn Rod (6.5211-6.5224 / Grade H / White Mark)				
	4	771334	Conn Rod (6.5193-6.5206 / Grade J / Green Mark)				
	4	771335	Conn Rod (6.5175-6.5188 / Grade K / Purple Mark)				
	4	771336	Conn Rod (6.5157-6.5170 / Grade L / Blue Mark)				
	8	771323	Conn Rod Capscrew (7/16 x 2.580 12Pt)				
	1	771319	Head Bolt Kit (22 Bolts)				

(1).010 OS Finished Liner - 171368 (2).020 OS Semi-Finished Liner - 171511 (5).040 - 271165 / .050 - 271166 / .060 - 271167
(7)Wear Sleeve - 301115 (9)Wear Sleeve - 371366
(10)Used When Taper Press Tooling Is Not Available (Machine Taper After Boring To Size) (11)Used With Proper Taper Press Tooling

PK-243-14

10/1/2009

CLICK THE ITEM # TO VIEW OR PURCHASE PART

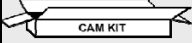
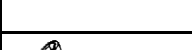
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	979524	Camshaft Kit				C
	1	979153	Valve Train Kit (30° Valves)			V	
	1	571215	Camshaft				C
	1	271249	Thrust Washer				
	8	571123	Tappet				C
	4	471157	Exhaust Valve (30° / 41.0MM Hd Dia)			V	
	4	471155	Intake Valve (30° / 43.0MM Hd Dia)			V	
	4	471279	Exhaust Guide			V	
	4	471237	Intake Guide			V	
	8	471161	Valve Spring (1.860" Free Length)			V	
	16	471241	Keeper (Half)			V	
	4	471293	Exhaust Seat (1.717" OD)				
	4	471294	Intake Seat (1.796" OD)				
	4	471283	LH Rocker Arm (Adj Screw & Lock Nut Not Included) (12)				
	4	471284	RH Rocker Arm (Adj Screw & Lock Nut Not Included) (12)				
	1	471296	Rocker Arm Shaft (13) "Includes 471176 Plugs"				
	1	571172	Cam Gear: Except Below (Cast / 56 Teeth)				
	1	571171	Cam Gear: MF 491, 4265, 4365, 6265 (Steel / 56 Teeth)				
	1	571217	Crank Gear (28T Steel / 1.632" Wide)				
	1	571186	Idle Gear (Steel / 63 Teeth) (14)				
	8	571117	Push Rod				
	1	671122	Oil Pump				
	1	771296	Balancer/Pump Drive Kit (Gear/Shaft Asb, Drv Gear, 2-Brgs)				
	4	671157	Piston Cooling Jet				
	4	671158	Piston Cooling Check Valve				
	1	671149	Oil Cooler: Except Below				
	1	671187	Oil Cooler: AM31307, AM31313				
	1	771316	Crank Kit (Spline / Lip)				
	1	771377	Cylinder Head Assembly (Includes 30° Valves & Springs)				
	1	771365	Expansion Plug Kit (17 Head & Block Plugs)				
	1	771299	Balancer Assembly, Engines w/LH Oil Filter (Incls Oil Pump)				
	1	771318	Balancer Idler Gear "Needle Bearing Assembly - 771298"				
	4	771171	Balancer Weight Bushings				
	1	871263	Thermostat				
	1	871272	Bypass Hose Kit				
	1	871224	Water Pump				
	1	871182	Heater Plug				
	1	871255	Fuel Pump				

(12)Adjusting Screw-471226 / Lock Nut-571139 / Bushing-471297

(13)Shaft Snap Ring - 471228

(14)Incl 2 Bushings - 571144

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