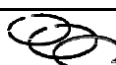
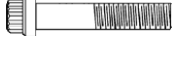


PERKINS



ENGINE: 3.152.4 Diesel

BORE: 3.602"	3 Cyl	Diesel	Cast Flanged Liner, 4 Ring Dish Bowl Piston, Splined Crank, Auxiliary Drive Option
APPLICATION: Gensets: Unknown (CM33625);			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	3	171157	Sleeve & Piston Assembly (Topped Piston / Finished Liner)					
	3	171158	Piston Kit (Topped w/Pin & Chrome Rings) (1)					
	3	171229	Piston Assembly (Topped) (2)					
	3	171129	STD Cylinder Liner (Finished/Slip Fit) (3)					
	3	171211	STD Cylinder Liner (Semi-Finished/Press Fit) (4)					
	3	171429	.005 Liner Shim					
	3	171262	Piston Ring Set, Chrome (3-3/32 1-3/16)					
	3	271231	STD Rod Bearing					
	3	271232	.010 Rod Bearing					
	3	271233	.020 Rod Bearing					
	3	271234	.030 Rod Bearing					
	3	271235	.040 Rod Bearing					
	3	271236	.050 Rod Bearing					
	3	271237	.060 Rod Bearing					
	1	271251	STD Main Bearing Set, Thru U983573C (Full Groove) (5)					
	1	271252	.010 Main Bearing Set, Thru U983573C (Full Groove) (5)					
	1	271253	.020 Main Bearing Set, Thru U983573C (Full Groove) (5)					
	1	271254	.030 Main Bearing Set, Thru U983573C (Full Groove) (5)					
	1	271255	.040 Main Bearing Set, Thru U983573C (Full Groove)					
	1	271256	.050 Main Bearing Set, Thru U983573C (Full Groove)					
	1	271257	.060 Main Bearing Set, Thru U983573C (Full Groove)					
	1	271111	STD Thrust Washer Set (.122" Thick) (6)					
	1	271131	.005 Thrust Washer Set (.127" Thick) (6)					
	1	271132	.007 Thrust Washer Set (.129" Thick) (6)					
	1	271133	.010 Thrust Washer Set (.132" Thick) (6)					
	1	371265	Head Gasket Set					
	1	371252	Head Gasket					
	1	371217	Valve Cover Gasket					
	3	371171	Nozzle Seal Spacer (.590" OAL) "Not In Gkt Sets Or Kits"					
	3	371173	Nozzle Dust Seal (.560" OAL) "Not In Gkt Sets Or Kits"					
	1	371264	Lower Gasket Set w/Seals (Incls Aux Drive Cover Gasket)					
	1	371235	Fuel Line Seal Kit (23 Seals & Washers) "Not In Gkt Sets"					
	1	371255	Pan Gasket Set					
	1	371233	Front Crank Seal					
	1	371145	Rear Crank Seal (Viton Lip Type)					
	3	271175	Pin Bushing					
	1	271196	Cam Bearing					
	6	771153	Connecting Rod Bolt					
	6	771152	Connecting Rod Nut					
	1	771256	Head Stud/Bolt & Nut Kit					

(1)Untopped Piston Kit - 171442 (2)Untopped Piston Assembly - 171441 (3)Oversize Finished Liners: .010 - 171356 / .030 - 171357

(4)Oversize Semi-Finished Liners: .010 - 171139 / .030 - 171212 / .050 - 171112 / .100 - 171213

(5)Half Groove Main Sets After U983573C: STD - 271225 / .010 - 271226 / .020 - 271227 / .030 - 271228

(6)Other Sizes Available

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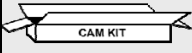
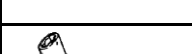
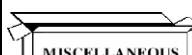
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PERKINS



ENGINE: 3.152.4 Diesel

BORE: 3.602"	3 Cyl	Diesel	Cast Flanged Liner, 4 Ring Dish Bowl Piston, Splined Crank, Auxiliary Drive Option
APPLICATION: Gensets: Unknown (CM33625);			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	979513	Camshaft Kit					C
	1	979133	Valve Train Kit (35° Valves)				V	
	1	571155	Camshaft					C
	1	571154	Camshaft Thrust Spring					
	6	571125	Tappet, wo/Adjusting Screw					C
	6	571138	Adjusting Screw (7)					
	3	471124	Exhaust Valve (1.320 Hd Dia / 4.507 OAL / 35°)				V	
	3	471184	Intake Valve (1.535 Hd Dia / 4.505 OAL / 35°)				V	
	3	471127	Exhaust Valve Guide (2.430" OAL)				V	
	3	471152	Intake Valve Guide (2.220" OAL)				V	
	6	471138	Outer Valve Spring (.128" Wire Dia)				V	
	6	471139	Inner Valve Spring "Not Used On Some Engines"				V	
	3	371158	Intake Valve Seal "Included In Gasket Sets"					
	3	471179	Exhaust Spring Seat					
	3	471185	Intake Spring Seat					
	6	471167	Spring Retainer					
	12	471168	Keeper (Half)				V	
	3	471192	Exhaust Seat (1.187 x 1.469 x .281)					
	3	471173	LH Rocker Arm					
	3	471174	RH Rocker Arm					
	1	471189	Rocker Arm Shaft (8) (9) (10)					
	1	571128	Cam Gear (50 Teeth)					
	1	571121	Crank Gear (25 Teeth)					
	1	571118	Idle Gear (90 Teeth)					
	1	571153	Idle Gear Hub					
	1	671118	Oil Pump (Idle Gear Not Included)					
	1	671116	Oil Pump Idle Gear (21 Teeth)					
	1	671136	Idle Gear Bushing					
	1	771269	Crankshaft Kit, Thru U983573C (Splined Nose / Lip Seal)					
	1	771245	Crankshaft Kit, After U983573C (Splined Nose / Lip Seal)					
	1	771235	Balance Weight Bolt Kit (4-2.375" Bolts, 4-Special Washers)					
	3	771158	Connecting Rod					
	1	771268	Cylinder Head Assembly (Includes Valves & Springs)					
	1	771248	Expansion Plug Kit (Includes 16 Plugs For Head & Block)					
	1	771191	Timing Gear Case Bridge Piece					
	1	871162	Thermostat					
	1	871155	Water Pump wo/Pulley					
	1	871182	Manifold Heater Plug (Blade Terminal)					
	1	871196	Fuel Pump (4 Bolt)					

(7)Lock Nut - 571139

(8)Shaft Plug - 471176

(9)Shaft Snap Ring - 471177

(10)Rocker Arm Oil Line Assembly - 471191

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