

JOHN DEERE



ENGINE: 341 GAS / LPG
ReplacementBlock

BORE: 4.250" 6 Cyl Gas / LPG NOTES: Replacement Block # R40940, R49550, R49560, R41220

APPLICATION: Combines: 105 # 4501-19000; Tractors: 4020 Thru 200999;
Wheel Tractors: JD600 Thru 200999;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	954445	In-Frame Kit, Gasoline				I
	1	954197	In-Frame Kit, LPG				I
	1	955445	Out-of-Frame Kit, Gasoline		O		
	1	955197	Out-of-Frame Kit, LPG		O		
	6	151111	Sleeve & Piston Assembly, Gasoline		O		I
	6	151441	Piston Kit, LPG (Includes Pin & Rings)		O		I
	6	151472	Piston Kit, Gasoline (Includes Pin & Rings)				
	6	151411	Liner Assembly		O		I
	6	151432	Liner O-Ring Package				
	1	151486	.002 Liner Shim				
	6	151241	Piston Ring Set (3-3/32 1-1/4)				
	6	251167	STD Rod Bearing		O	O	I
	6	251168	.002 Rod Bearing				
	6	251169	.010 Rod Bearing				
	6	251171	.020 Rod Bearing				
	6	251172	.030 Rod Bearing				
	1	251211	STD Main Bearing Set w/Thrust Washers		O	O	I
	1	251212	.002 Main Bearing Set w/Thrust Washers				
	1	251213	.010 Main Bearing Set w/Thrust Washers				
	1	251214	.020 Main Bearing Set w/Thrust Washers				
	1	251215	.030 Main Bearing Set w/Thrust Washers				
	1	251521	STD Thrust Washer Set				
	1	251522	.007 Thrust Washer Set				
	1	351181	Head Gasket Set				I
	1	351344	Head Gasket				I
	12	301114	Positive Valve Seal, Optional (Not in Gasket Sets) (1)				
	1	351345	Valve Cover Gasket				
	1	351346	Manifold Gasket Set				
	1	351182	Crankcase Gasket Set				
	1	351341	Timing Cover Gasket				
	1	351342	Rear Seal Housing Gasket				
	1	351183	Full Gasket Set w/Seals		O	O	
	1	351253	Overhaul Gasket Set wo/Seals				
	1	351237	Pan Gasket Set				I
	1	351157	Pan Gasket				I
	1	351348	Pan Gasket: Combines (Not in Gasket Sets)				
	1	351152	Front Crank Seal Kit				
	1	351153	Rear Crank Seal Kit				
	1	751179	Rear Seal Housing Bolt Kit (Self Locking Bolts & Washers)				
	6	251261	Pin Bushing (1.250" Pin)				
	4	251259	Cam Bearing (2)				
	12	751175	Rod Bolt				
	1	751183	Exhaust Manifold Bolt Kit (8 Bolts & Manifold Washers)				
	1	751186	Head Bolt Kit w/Washers				

(1)Use VST1812 Seal Tool

(2)Cam Plug - 751182

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1/22/2006

CLICK THE ITEM # TO VIEW OR PURCHASE PART

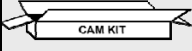
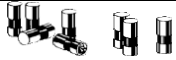
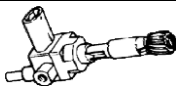
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	1	959121	Valve Train Kit, Gasoline				V	
	1	959321	Basic Valve Kit, Gasoline & LPG			B		
	1	551184	Camshaft					
	1	551188	Camshaft Assembly (Includes Oil Pump Gear & Shaft)					
	1	551189	Cam Thrust Plate (4 Bolt / .120" Thick)					
	1	551172	Cam Snap Ring					
	1	551173	Cam Key (1/8 x 5/8 Woodruff)					
	12	551181	Tappet					
	6	451224	Exhaust Valve		B		V	
	6	451225	Intake Valve		B		V	
	12	451226	Valve Guide		B		V	
	12	451227	Valve Spring		B		V	
	6	451228	Exhaust Rotator, Gasoline				V	
	6	451255	Intake Retainer "12 Used on LPG"				V	
	6	451256	Intake Spring Seat				V	
	24	451188	Keeper (Half)		B		V	
	6	401116	Exhaust Valve Seat (1.312 x 1.562 x .219)					
	6	401118	Intake Valve Seat (1.500 x 1.750 x .219)					
	6	451257	Rocker Arm, LH					
	6	451258	Rocker Arm, RH					
	1	451264	Rocker Arm Shaft (3)					
	6	451261	Rocker Arm Shaft Clamp					
	1	551175	Cam Timing Gear					
	1	551182	Crank Timing Gear (.750" Wide)					
	1	551176	Idler Gear (Includes Bushing)					
	1	551177	Idler Gear Bushing					
	1	551183	Tach Drive Gear					
	12	551187	Push Rod					
	1	651159	Oil Pump: Except Combines					
	1	651155	Oil Pump Drive Gear/Shaft					
	1	651156	Oil Pump Gear Set, Early (1.000" OAL)					
	1	651161	Oil Pump Gear Set, Late (1.500" OAL)					
	1	651163	Oil Pump Idler Shaft					
	1	651162	Oil Pump Cover/Screen					
	1	651157	Mounting Bolt Upgrade Kit (Self Locking Bolts & Washers)					
	2	651134	Valve Seat, Filter Bypass / Pressure Regulator					
	1	751254	Crankshaft Pulley: 4020 Tractors					
	1	851198	Governor Kit (Weights, Pins, Bearings, Seal, Gasket)					
	2	851199	Thermostat, 160 Degree (4)					
	2	851211	Thermostat, 180 Degree (4)					
	1	851212	Water Pump Kit: 4020 Tractors					
	1	851216	Water Pump Kit: JD600 Tractors; 105 Combines					
	1	851213	Water Pump: 4020 Tractors					
	1	851188	Fuel Pump					

(3)For Original Rubber Plug Use 451262, For Late Style Flanged Steel Plug Use 451165

(4)Lower Stat Hsg 851215

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