

# JOHN DEERE



ENGINE: 202 Diesel (Late)

BORE: 3.8583"	4 Cyl	Diesel	NOTES: Blk # T32342, R53250, R55034, R72973, O-R Grooves In Blk, 7.720" OAL Liners
APPLICATION: Crawlers: JD450 After 102766; Fork Lifts: JD480 After 104241; JD480A; Power Units: 202DE01; Power Units: EA202D After ESN 158257; Tractors: 2020 After ESN 157575; 2020(E) After ESN 74999; Wheel Tractors: JD400 After 104241; JD401; Windrowers: 880 After ESN 158257;			

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		QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
		1	<a href="#">954218</a>	In-Frame Kit				I
		1	<a href="#">955218</a>	Out-of-Frame Kit		O		
		1	<a href="#">956218</a>	Major Kit	M			
		4	<a href="#">151623</a>	Sleeve & Piston Assembly	M	O		I
		4	<a href="#">151622</a>	Piston Assembly				
		4	<a href="#">151437</a>	Liner Assembly (1)				
		4	<a href="#">151173</a>	Liner O-Ring Package				
		4	<a href="#">151177</a>	Block Repair Sleeve, Lower Liner Pilot Bore (Grooves In Blk)				
		4	<a href="#">151168</a>	Piston Ring Set (2-3/32 1-5MM)				
		4	<a href="#">251111</a>	STD Rod Bearing	M	O		I
		4	<a href="#">251112</a>	.010 Rod Bearing				
		4	<a href="#">251113</a>	.020 Rod Bearing				
		4	<a href="#">251114</a>	.030 Rod Bearing				
		1	<a href="#">251266</a>	STD Main Bearing Set	M	O		I
		1	<a href="#">251267</a>	.010 Main Bearing Set				
		1	<a href="#">251268</a>	.020 Main Bearing Set				
		1	<a href="#">251269</a>	.030 Main Bearing Set				
		1	<a href="#">351662</a>	Head Gasket Set				I
		1	<a href="#">351324</a>	Head Gasket				
		1	<a href="#">351325</a>	Valve Cover Gasket (Cork) (2)				
		1	<a href="#">351151</a>	Valve Cover Gasket (SEMR) (2)				
		8	<a href="#">351161</a>	Valve Seal (O-Ring)				
		4	<a href="#">351657</a>	Exhaust Manifold Gasket				
		1	<a href="#">351663</a>	Full Gasket Set w/Lip Seals				
		1	<a href="#">351665</a>	Overhaul Gasket Set wo/Seals	M	O		
		1	<a href="#">351147</a>	Lower Gasket Set w/Lip Seals				
		1	<a href="#">351259</a>	Crankcase Gasket Set wo/Seals				
		1	<a href="#">351329</a>	Block Gasket Set				
		1	<a href="#">351661</a>	Timing Cover Gasket				
		1	<a href="#">351149</a>	Pan Gasket (Cast or Aluminum Pan)				
		1	<a href="#">351327</a>	Pan Gasket (Sheet Metal Pan)				
		1	<a href="#">351666</a>	Pan Gasket Set (2-Gaskets, 3-O-Rings, 1-D-Ring 1-Sleeve)				I
		1	<a href="#">351128</a>	Front Crank Seal	M	O		
		1	<a href="#">351228</a>	Front Crank Seal Kit (Includes Wear Sleeve)				
		1	<a href="#">351129</a>	Rear Crank Seal Kit	M	O		
		4	<a href="#">251421</a>	Pin Bushing (Boreable)	M			
		4	<a href="#">251422</a>	Pin Bushing (Honeable)				
		6	<a href="#">251423</a>	Balancer Bushing	M			
		6	<a href="#">251424</a>	2.00MM Oversize Balancer Bushing				
		8	<a href="#">751168</a>	Rod Bolt: Rods Marked T20007 (2.125" Length)	M	O		I
		8	<a href="#">751128</a>	Rod Bolt: Rods Marked R81410 (2.375" Length)				
		18	<a href="#">751326</a>	Head Bolt, w/Block # T32342 (1/2 x 4.000")				
		18	<a href="#">751329</a>	Head Bolt, w/Blk # R53250, R55034, R72973 (1/2 x 4.250")				
		18	<a href="#">751327</a>	Head Bolt Washer				

(1)Liner Shims: .002 - 151174 / .004 - 151175

(2)Special Valve Cover Screw - 751256

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	959525	Camshaft Kit				C
	1	959316	Basic Valve Kit			B	
	1	959116	Valve Train Kit			V	
	1	551343	Camshaft "Use w/Screw-In Tach Drive (3)"				C
	1	551112	Cam Thrust Plate				
	8	551113	Tappet				C
	4	451221	STD Exhaust Valve (4)		V	B	
	4	451222	STD Intake Valve (5)		V	B	
	8	401149	Ex/In Service Repair Valve Guide (.564 OD / 2.750" OAL) (6)				
	8	451115	Valve Spring		V	B	
	8	451411	Spring Retainer				
	8	451187	Rotator "Will Replace 451411 Spring Retainer"		V		
	8	451198	Valve Wear Cap				
	16	451164	Keeper (Half)		V	B	
	4	451519	Exhaust Seat, OEM Seat (1.412 x 1.638 x .218)				
	4	401186	Exhaust Seat, STD Cutter (1.375 x 1.687 x .219)				
	4	401168	Intake Seat, STD Cutter (1.625 x 1.875 x .219)				
	8	451124	Rocker Arm				
	1	451254	Rocker Arm Shaft				
	2	451165	Rocker Arm Shaft Plug (.464") "Early .500" Plug - 451521"				
	1	551137	Cam Gear (48 Teeth)				
	1	551138	Crank Gear (24 Teeth)				
	1	551166	Upper Idler Gear (55 Teeth) "Bushing - 551142 (.840" Wide)"				
	1	551141	Lower Idler Gear (45 Teeth) "Bushing - 551143 (.750" Wide)"				
	1	551145	Oil Pump Drive Gear (33 Teeth)				
	8	551342	Push Rod				
	1	651128	New Oil Pump "May Need 651132 Tube & 651133 Inlet"				
	1	651129	Oil Pump Kit, w/Original Pump (1.417" Gears)				
	1	651131	Oil Pump Kit, Replacement Pump (1.625" Gears)				
	1	651132	Oil Pump Outlet Tube (2 Bends) "Use w/Repl Pump"				
	1	651133	Oil Pump Inlet Screen, Late (2 Bolt Mtg Flange)				
	1	651142	Oil Pressure Regulator Valve Kit				
	1	751112	Crankshaft				
	4	751328	Connecting Rod				
	1	751171	LH Balancer Shaft Asb "Upgrade To 751333 Matched Pair"				
	1	751172	RH Balancer Shaft Asb "Upgrade To 751333 Matched Pair"				
	1	851188	Fuel Pump: Except European 2020				
	1	851163	Thermostat, 180 Degree (7)				
	1	851317	Water Pump: Except JD450 Crawler, JD480A Forklift				
	1	851318	Water Pump: JD450 Crawler, JD480A Forklift				
	1	851192	Water Pump Kit (Includes Impeller)				

(3)Late Screw-In Tach Drive: Shaft Type - 551136 / Gear Type (.541 Gear Length) - 551146 / Gear Type (.711 Gear Length) - 551147  
 (4)Oversizes: .003 - 451513 / .015 - 451514 / .030 - 451515 (5)Oversizes: .003 - 451516 / .015 - 451517 / .030 - 451518  
 (6)For Spiral ID - 401189 (.502 OD) (7)192 Deg - 851172 / 205 Deg - 851316

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