
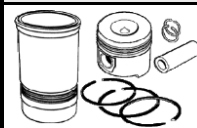
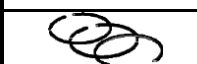







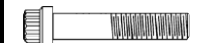


JOHN DEERE



ENGINE: 202 Diesel (Early)

BORE: 3.8583"	4 Cyl	Diesel	NOTES: Blk # T23406, T24961, T26933, No O-Ring Grooves In Block, 7.720" OAL Liners
APPLICATION: Crawlers: JD450 Thru 102766; Fork Lifts: JD480 Thru 104241; Log Skidders: JD440 Thru 49999; Power Unit: EA202D Thru ESN 158257; Tractors: 2510, 2020 Thru ESN 157575; 2020(E) Thru ESN 74999; Wheel Tractors: JD400 Thru 104241; Windrowers: 880 Thru ESN 158257;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	954217	In-Frame Kit				I
	1	955217	Out-of-Frame Kit			O	
	1	956217	Major Kit		M		
	4	151471	Sleeve & Piston Assembly (Replacement Liner w/2 Grooves)	M	O		I
	4	151622	Piston Assembly				
	4	151434	Liner Assembly (Replacement Liner w/2 Grooves) (1)				
	4	151172	Liner Packing (For Original Liner w/Single Seal)				
	4	151167	Liner O-Ring Package (Replacement Liner w/2 Grooves)				
	4	151176	Block Repair Sleeve, Lower Liner Pilot Bore (No Grooves)				
	4	151168	Piston Ring Set (2-3/32 1-5MM)				
	4	251111	STD Rod Bearing	M	O		I
	4	251112	.010 Rod Bearing				
	4	251113	.020 Rod Bearing				
	4	251114	.030 Rod Bearing				
	1	251266	STD Main Bearing Set	M	O		I
	1	251267	.010 Main Bearing Set				
	1	251268	.020 Main Bearing Set				
	1	251269	.030 Main Bearing Set				
	1	351662	Head Gasket Set				I
	1	351324	Head Gasket				
	1	351325	Valve Cover Gasket (Cork) (2)				
	1	351151	Valve Cover Gasket (SEMR) (2)				
	4	351657	Exhaust Manifold Gasket				
	1	351663	Full Gasket Set w/Lip Seals				
	1	351665	Overhaul Gasket Set wo/Seals	M	O		
	1	351147	Lower Gasket Set w/Lip Seals				
	1	351259	Crankcase Gasket Set wo/Seals				
	1	351329	Block Gasket Set				
	1	351149	Pan Gasket (Cast or Aluminum Pan)				
	1	351327	Pan Gasket (Sheet Metal Pan)				
	1	351666	Pan Gasket Set (2-Gaskets, 3-O-Rings, 1-D-Ring 1-Sleeve)				I
	1	351128	Front Crank Seal	M	O		
	1	351228	Front Crank Seal Kit (Includes Wear Sleeve)				
	1	351229	Rear Crank Seal: (3) (Face Type)				
	1	351129	Rear Crank Seal Kit: Except (3) (Lip Type)	M	O		
	4	251421	Pin Bushing (Boreable)	M			
	4	251422	Pin Bushing (Honeable)				
	6	251423	Balancer Bushing	M			
	6	251424	2.00MM Oversize Balancer Bushing				
	8	751168	Rod Bolt: Rods Marked T20007 (2.125" Length)	M	O		I
	8	751128	Rod Bolt: Rods Marked R81410 (2.375" Length)				
	18	751326	Head Bolt (1/2 x 4.000")				
	18	751327	Head Bolt Washer				

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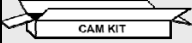










(1)Liner Shims: .002 - 151174 / .004 - 151175 (2)Special Valve Cover Screw - 751256 (3)JD400 Thru 36276; JD440 Thru 35534
JD440(C) Thru 18545; JD450 Thru 37866; JD480 Thru 36617; 2510 Thru ESN 47545; 2020 Thru ESN 36137; 2020(E) Thru ESN 46067

JOHN DEERE



ENGINE: 202 Diesel (Early)

BORE: 3.8583"	4 Cyl	Diesel	NOTES: Blk # T23406, T24961, T26933, No O-Ring Grooves In Block, 7.720" OAL Liners
APPLICATION: Crawlers: JD450 Thru 102766; Fork Lifts: JD480 Thru 104241; Log Skidders: JD440 Thru 49999; Power Unit: EA202D Thru ESN 158257; Tractors: 2510, 2020 Thru ESN 157575; 2020(E) Thru ESN 74999; Wheel Tractors: JD400 Thru 104241; Windrowers: 880 Thru ESN 158257;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	959525	Camshaft Kit				C
	1	959316	Basic Valve Kit			B	
	1	959116	Valve Train Kit			V	
	1	551343	Camshaft "Use w/Screw-In Tach Drive (4)"				C
	1	551112	Cam Thrust Plate				
	8	551113	Tappet				C
	4	451221	STD Exhaust Valve (5)		V	B	
	4	451222	STD Intake Valve (6)		V	B	
	8	401149	Ex/In Service Repair Valve Guide (.564 OD / 2.750" OAL) (7)				
	8	451115	Valve Spring		V	B	
	8	451411	Spring Retainer				
	8	451187	Rotator "Will Replace 451411 Spring Retainer"		V		
	8	451198	Valve Wear Cap				
	16	451164	Keeper (Half)		V	B	
	4	451519	Exhaust Seat, OEM Seat (1.412 x 1.638 x .218)				
	4	401186	Exhaust Seat, STD Cutter (1.375 x 1.687 x .219)				
	4	401168	Intake Seat, STD Cutter (1.625 x 1.875 x .219)				
	8	451124	Rocker Arm				
	1	451254	Rocker Arm Shaft				
	2	451165	Rocker Arm Shaft Plug (.464") "Early .500" Plug - 451521"				
	1	551137	Cam Gear (48 Teeth)				
	1	551138	Crank Gear (24 Teeth)				
	1	551166	Upper Idler Gear (55 Teeth) "Bushing - 551142 (.840" Wide)"				
	1	551141	Lower Idler Gear (45 Teeth) "Bushing - 551143 (.750" Wide)"				
	1	551142	Lower Idler Gear Bushing, Early Original Gear (.840" Wide)				
	1	551145	Oil Pump Drive Gear (33 Teeth)				
	8	551342	Push Rod				
	1	651128	New Oil Pump "May Need 651132 Tube & 651133 Inlet"				
	1	651129	Oil Pump Kit, w/Original Pump (1.417" Gears)				
	1	651131	Oil Pump Kit, Replacement Pump (1.625" Gears)				
	1	651132	Oil Pump Outlet Tube (2 Bends) "Use w/Repl Pump"				
	1	651133	Oil Pump Inlet Screen, Late (2 Bolt Mtg Flange)				
	1	651142	Oil Pressure Regulator Valve Kit (8)				
	1	751112	Crankshaft				
	4	751328	Connecting Rod				
	1	751171	LH Balancer Shaft Asb "Upgrade To 751333 Matched Pair"				
	1	751172	RH Balancer Shaft Asb "Upgrade To 751333 Matched Pair"				
	1	851188	Fuel Pump: Except Log Skidder & European 2020				
	1	851163	Thermostat, 180 Degree (9)				
	1	851317	Water Pump: Except JD450 Crawler, 2510 Tractor				
	1	851318	Water Pump: JD450 Crawler, 2510 Tractor				
	1	851192	Water Pump Kit (Includes Impeller)				

(4)Late Screw-In Tach Drive: Shaft Type - 551136 / Gear Type (.541 Gear Length) - 551146 / Gear Type (.711 Gear Length) - 551147

(5)Oversizes: .003 - 451513 / .015 - 451514 / .030 - 451515

(6)Oversizes: .003 - 451516 / .015 - 451517 / .030 - 451518

(7)For Spiral ID - 401189 (.502 OD) (8)Also Supply 651137 Cover Plug For Early Engine (9)192 Deg - 851172 / 205 Deg - 851316

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