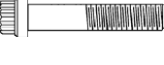


JOHN DEERE



ENGINE: 202 Gas (Late)

BORE: 3.8583"	4 Cyl	Gas	NOTES: Blk # T32348, After ESN 157353, Has O-Ring Grooves In Blk, 7.720" OAL Liners
APPLICATION: Backhoe Loaders: 410 Thru 192000; Combines: 3300 Thru 3000; Power Units: JD202G After ESN 157353; Tractors: 2520 After ESN 157353;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	954123	In-Frame Kit			I	
	1	955123	Out-of-Frame Kit		O		
	4	151339	Sleeve & Piston Assembly		O	I	
	4	151435	Piston Assembly				
	4	151437	Liner Assembly				
	4	151173	Liner O-Ring Package				
	4	151174	.002 Liner Shim				
	4	151175	.004 Liner Shim				
	4	151177	Block Repair Sleeve, Lower Liner Pilot Bore (Grooves In Blk)				
	4	151168	Piston Ring Set (2-3/32 1-5MM)				
	4	251136	STD Rod Bearing		O	I	
	4	251137	.002 Rod Bearing				
	4	251138	.010 Rod Bearing				
	4	251139	.020 Rod Bearing Set				
	4	251141	.030 Rod Bearing Set				
	1	251163	STD Main Bearing Set		O	I	
	1	251164	.010 Main Bearing Set				
	1	251165	.020 Main Bearing Set				
	1	251166	.030 Main Bearing Set				
	1	351146	Head Gasket Set			I	
	1	351324	Head Gasket				
	1	351325	Valve Cover Gasket (Cork)				
	1	351151	Valve Cover Gasket (SEMR)				
	8	351161	Valve Seal (O-Ring)				
	1	351326	Manifold Gasket Set				
	1	351263	Overhaul Gasket Set wo/Seals		O		
	1	351264	Full Gasket Set w/Lip Seals				
	1	351259	Crankcase Gasket Set wo/Seals				
	1	351147	Lower Gasket Set w/Lip Seals				
	1	351149	Pan Gasket Set: 2520 & 410 (Cast or Aluminum Pan)			I	
	1	351327	Pan Gasket Set, w/Sheet Metal Pan				
	1	351128	Front Crank Seal				
	1	351228	Front Crank Seal Kit (Includes Wear Sleeve)				
	1	351129	Rear Crank Seal Kit				
	4	251135	Pin Bushing				
	6	251423	Balancer Bushing				
	6	251424	2.00MM Oversize Balancer Bushing				
	8	751169	Rod Bolt				
	8	751139	Rod Nut				
	1	751167	Head Bolt Kit w/Washers				

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JOHN DEERE



ENGINE: 202 Gas (Late)

BORE: 3.8583"	4 Cyl	Gas	NOTES: Blk # T32348, After ESN 157353, Has O-Ring Grooves In Blk, 7.720" OAL Liners
APPLICATION: Backhoe Loaders: 410 Thru 192000; Combines: 3300 Thru 3000; Power Units: JD202G After ESN 157353; Tractors: 2520 After ESN 157353;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	959331	Basic Valve Kit					B
	1	959131	Valve Train Kit				V	
	1	551162	Camshaft "Use w/Screw-In Tach Drive"					
	1	551112	Cam Thrust Plate					
	1	551136	Tach Drive Shaft (Late Screw-In Style)					
	1	551146	Tach Drive Gear (Late Screw-In Style/.541" Gear Length)					
	1	551147	Tach Drive Gear (Late Screw-In Style/.711" Gear Length)					
	8	551113	Tappet					
	4	451157	STD Exhaust Valve (Stellite)		V			B
	4	451158	.003 Exhaust Valve					
	4	451159	STD Intake Valve		V			B
	4	451161	.003 Intake Valve					
	8	401149	Ex/In Service Repair Valve Guide (.564 OD / 2.750" OAL)					
	8	451115	Valve Spring		V			B
	4	451162	Exhaust Rotator		V			
	16	451164	Valve Keeper (Half)		V			B
	4	401151	Exhaust Seat					
	4	401152	Intake Seat					
	8	451124	Rocker Arm					
	1	451254	Rocker Arm Shaft					
	2	451165	Rocker Arm Shaft Plug (.464") "Early .500" Plug - 451521"					
	1	551137	Cam Gear					
	1	551138	Crank Gear					
	1	551166	Upper Idler Gear "For Bushing Use 551142 (.840" Wide)"					
	1	551141	Lower Idler Gear "For Bushing Use 551143 (.750" Wide)"					
	1	551163	LH Balancer Shaft Gear					
	1	551164	RH Balancer Shaft Gear					
	1	551145	Oil Pump Drive Gear					
	8	551165	Push Rod					
	1	651128	New Oil Pump "May Need 651132 Tube & 651133 Inlet"					
	1	651129	Oil Pump Kit, w/Original Pump (1.417" Gears)					
	1	651131	Oil Pump Kit, Late & Replacement Pump (1.625" Gears)					
	1	651132	Oil Pump Outlet Tube, Late & Replacement Pump (2 Bends)					
	1	651133	Oil Pump Inlet Screen, Late (2 Bolt Mtg Flange) (1)					
	1	651142	Oil Pressure Regulator Valve Kit					
	1	751171	LH Balancer Shaft Asb "Upgrade To 751333 Matched Pair"					
	1	751172	RH Balancer Shaft Asb "Upgrade To 751333 Matched Pair"					
	2	751173	Balancer Shaft Thrust Plate					
	2	751147	Plug, External Head					
	1	851169	Governor Kit: Except Combine					
	1	851188	Fuel Pump					
	1	851163	Thermostat, 180 Degree (2)					
	1	851318	Water Pump: Backhoes & Tractors					
	1	851192	Water Pump Kit (Includes Impeller)					

(1)For 3300 Combine (Shallow Pan) Use 651143

(2)For 160 Deg Use 851159; For 192 Deg Use 851172

JD-202-B

2/10/2006

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