

JOHN DEERE



ENGINE: 202 Gas (Early)

BORE: 3.8583" 4 Cyl Gas NOTES: Blk # T28746, Thru ESN 157353, No O-Ring Grooves In Block, 7.720" OAL Liners

APPLICATION: Combines: 3300 Thru 3000;
Power Units: JD202G Thru ESN 157353; Tractors: 2520 Thru ESN 157353;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	954122	In-Frame Kit			I	
	1	955122	Out-of-Frame Kit		O		
	4	151433	Sleeve & Piston Assembly (Replacement Liner w/2 Grooves)		O	I	
	4	151435	Piston Assembly				
	4	151434	Liner Assembly (Replacement Liner w/2 Grooves)				
	4	151172	Liner Packing (For Original Liner w/Single Seal)				
	4	151167	Liner O-Ring Package (Replacement Liner w/2 Grooves)				
	4	151174	.002 Liner Shim				
	4	151175	.004 Liner Shim				
	4	151176	Block Repair Sleeve, Lower Liner Pilot Bore (No Grooves)				
	4	151168	Piston Ring Set (2-3/32 1-5MM)				
	4	251136	STD Rod Bearing		O	I	
	4	251137	.002 Rod Bearing				
	4	251138	.010 Rod Bearing				
	4	251139	.020 Rod Bearing Set				
	4	251141	.030 Rod Bearing Set				
	1	251163	STD Main Bearing Set		O	I	
	1	251164	.010 Main Bearing Set				
	1	251165	.020 Main Bearing Set				
	1	251166	.030 Main Bearing Set				
	1	351146	Head Gasket Set			I	
	1	351324	Head Gasket				
	1	351325	Valve Cover Gasket (Cork)				
	1	351151	Valve Cover Gasket (SEMR)				
	8	351161	Valve Seal (O-Ring)				
	1	351326	Manifold Gasket Set				
	1	351263	Overhaul Gasket Set wo/Seals				
	1	351264	Full Gasket Set w/Lip Seals		O		
	1	351259	Crankcase Gasket Set wo/Seals				
	1	351147	Lower Gasket Set w/Lip Seals				
	1	351149	Pan Gasket Set: 2520 (Cast or Aluminum Pan)			I	
	1	351327	Pan Gasket Set, w/Sheet Metal Pan				
	1	351128	Front Crank Seal				
	1	351228	Front Crank Seal Kit (Includes Wear Sleeve)				
	1	351129	Rear Crank Seal Kit				
	4	251135	Pin Bushing				
	6	251423	Balancer Bushing				
	6	251424	2.00MM Oversize Balancer Bushing				
	8	751169	Rod Bolt				
	8	751139	Rod Nut				
	1	751167	Head Bolt Kit w/Washers				

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	959331	Basic Valve Kit			B	
	1	959131	Valve Train Kit		V		
	1	551162	Camshaft "Use w/Screw-In Tach Drive"				
	1	551112	Cam Thrust Plate				
	1	551136	Tach Drive Shaft (Late Screw-In Style)				
	1	551146	Tach Drive Gear (Late Screw-In Style/.541" Gear Length)				
	1	551147	Tach Drive Gear (Late Screw-In Style/.711" Gear Length)				
	8	551113	Tappet				
	4	451157	STD Exhaust Valve (Stellite)		V	B	
	4	451158	.003 Exhaust Valve				
	4	451159	STD Intake Valve		V	B	
	4	451161	.003 Intake Valve				
	8	401149	Ex/In Service Repair Valve Guide (.564 OD / 2.750" OAL)				
	8	451115	Valve Spring		V	B	
	4	451162	Exhaust Rotator		V		
	16	451164	Valve Keeper (Half)		V	B	
	4	401151	Exhaust Seat				
	4	401152	Intake Seat				
	8	451124	Rocker Arm				
	1	451254	Rocker Arm Shaft				
	2	451165	Rocker Arm Shaft Plug (.464") "Early .500" Plug - 451521"				
	1	551137	Cam Gear				
	1	551138	Crank Gear				
	1	551166	Upper Idler Gear "For Bushing Use 551142 (.840" Wide)"				
	1	551141	Lower Idler Gear "For Bushing Use 551143 (.750" Wide)"				
	1	551142	Lower Idler Gear Bushing, Early Original Gear (.840" Wide)				
	1	551163	LH Balancer Shaft Gear				
	1	551164	RH Balancer Shaft Gear				
	1	551145	Oil Pump Drive Gear				
	8	551165	Push Rod				
	1	651128	New Oil Pump "May Need 651132 Tube & 651133 Inlet"				
	1	651129	Oil Pump Kit, w/Original Pump (1.417" Gears)				
	1	651131	Oil Pump Kit, Replacement Pump (1.625" Gears)				
	1	651132	Oil Pump Outlet Tube (2 Bends) "Use w/Repl Pump"				
	1	651133	Oil Pump Inlet Screen, Late (2 Bolt Mtg Flange)				
	1	651142	Oil Pressure Regulator Valve Kit (1)				
	1	751171	LH Balancer Shaft Asb "Upgrade To 751333 Matched Pair"				
	1	751172	RH Balancer Shaft Asb "Upgrade To 751333 Matched Pair"				
	2	751173	Balancer Shaft Thrust Plate				
	1	851169	Governor Kit: Except Combine				
	1	851188	Fuel Pump				
	1	851163	Thermostat, 180 Degree (2)				
	1	851318	Water Pump: Backhoes & Tractors				
	1	851192	Water Pump Kit (Includes Impeller)				

(1)Also Supply 651137 Cover Plug For Early Engines

(2)For 160 Deg Use 851159; For 192 Deg Use 851172

JD-202-A

2/10/2006

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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