

INTERNATIONAL



ENGINE: D691
DT691

BORE: 4.750"	6 Cyl	Diesel	NOTES:
APPLICATION: Crawlers: TD18, TD18A, TD18A-181, TD18A-182, TD20-200, TD20-201; Power Units: UD18, UD18A;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	6	141551	Sleeve & Piston Assembly, Thru ESN 15000 (1)					
	6	141552	Sleeve & Piston Assembly, After ESN 15000					
	6	141553	Piston Assembly, All After ESN 15000					
	6	141554	Cylinder Liner (Includes O-Rings)					
	6	141555	Cylinder Liner O-Ring Package					
	6	141556	Piston Ring Set (4-1/8 2-1/4)					
	6	241435	STD Rod Bearing					
	6	241436	.010 Rod Bearing					
	6	241437	.020 Rod Bearing					
	6	241438	.030 Rod Bearing					
	6	241532	.040 Rod Bearing					
	1	241446	STD Main Bearing Set					
	1	241447	.010 Main Bearing Set					
	1	241448	.020 Main Bearing Set					
	1	241449	.030 Main Bearing Set					
	1	241451	.040 Main Bearing Set					
	1	341412	Head Gasket Set wo/Fire Rings, Thru ESN 15000					
	1	341413	Head Gasket Set wo/Fire Rings, After ESN 15000					
	2	341414	Head Gasket, wo/Fire Rings (Supply Head Cast (1))					
	6	341391	Fire Ring (Not in Gasket Sets or Head Gasket) (3)					
	12	301122	Positive Valve Seal Set, Optional (Not in Gasket Set) (2)					
	4	341392	Exhaust Manifold Gasket, After ESN 15000					
	1	341415	Intake Manifold Gasket Set, After ESN 15000					
	1	341417	Lower Gasket Set wo/Seals					
	1	341411	Rear Seal Retainer Gasket					
	1	341418	Pan Gasket					
	1	341356	Front Crank Seal (3)					
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	341398	Rear Crank Seal Kit, Felt (Use w/Aluminum Housing) (3)					
	1	341399	Rear Crank Seal Kit, Neoprene Lip (Use w/Cast Iron Hsg) (1)					
	6	241444	Pin Bushing					
	1	241452	Cam Bearing Set					

(1)Use 141552 in Sets

(2)Use VST20A14 Seal Tool

(3)Not in Gasket Sets

IH-691-A

4/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

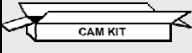
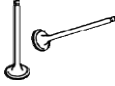
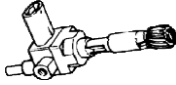
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	1	541247	Rebuilt Camshaft					
	12	541246	Tappet					
	6	441369	Exhaust Valve					
	6	441371	Intake Valve					
	6	441377	Starting Valve, Thru ESN 15000 (3/8" Stem)					
	3	441372	Starting Valve, After ESN 15000 (5/16" Stem)					
	12	441373	In/Ex Valve Guide, Thru ESN 15000					
	12	441374	In/Ex Valve Guide, ESN 15001-23543					
	12	441383	In/Ex Valve Guide, After ESN 23543					
	6	441375	Starting Valve Guide, Thru ESN 15000					
	3	441376	Starting Valve Guide, After ESN 15000					
	12	441352	In/Ex Valve Spring, Thru ESN 25896					
	12	441378	In/Ex Valve Spring, After ESN 25896					
	6	441379	Starting Valve Spring, Early					
	3	441344	Starting Valve Spring, Late					
	12	441382	Valve Rotator, After ESN 25896					
	24	441311	Valve Keeper, Intake & Exhaust (Half)					
	12	441453	Valve Retainer, Starting Valve Thru ESN 15000					
	12	441252	Valve Keeper, Starting Valve (Half), After ESN 15000					
	6	401125	Exhaust Valve Seat					
	6	401126	Intake Valve Seat					
	1	441368	Valve Oiler Felt					
								
								
								

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