

INTERNATIONAL



ENGINE: D525

BORE: 4.500"	6 Cyl	Diesel	NOTES: 4.750" Parent Bore in Block
APPLICATION: Power Units: UD525;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	6	141527	Sleeve & Piston Assembly (STD 4.500" Bore)					
	6	141528	Sleeve & Piston Assembly (4.625" Overbore)					
	6	141525	Piston Assembly (STD 4.500" Bore)					
	6	141529	Piston Assembly (4.625" Overbore)					
	6	141531	Cylinder Liner (STD 4.500" Bore)					
	6	141532	Cylinder Liner (4.625" Overbore)					
	6	141519	Piston Ring Set, STD 4.500" Bore (1-1/8 1-5/32 1-3/16 2-1/4)					
	6	141533	Piston Ring Set, 4.625" Overbore (1-3/32 2-1/8 2-1/4)					
	6	241394	STD Rod Bearing					
	6	241167	.002 Rod Bearing					
	6	241395	.010 Rod Bearing					
	6	241396	.020 Rod Bearing					
	6	241397	.030 Rod Bearing					
	1	241453	STD Main Bearing Set					
	1	241454	.010 Main Bearing Set					
	1	241455	.020 Main Bearing Set					
	1	241456	.030 Main Bearing Set					
	1	341419	Head Gasket Set, Head Casting #252571R7 (Non Jet Head)					
	1	341421	Head Gasket Set (Jet Head)					
	2	341422	Head Gasket, Head Casting #252571R7 (Non Jet Head)					
	2	341423	Head Gasket (Jet Head)					
	3	321148	Positive Valve Seal Set, Optional (Not in Gasket Set) (1)					
	1	341426	Intake Manifold Gasket Set					
	6	341424	Exhaust Manifold Gasket					
	2	341425	Valve Cover Gasket					
	1	341427	Lower Gasket Set wo/Seals					
	1	341428	Pan Gasket					
	1	341356	Front Crank Seal					
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	341429	Rear Crank Seal, Lip Type					
	1	341525	Rear Crank Seal Kit, Lip Type					
	6	241392	Pin Bushing					
	1	241457	Cam Bearing Set					
								

(1)Use VST2013 Seal Tool

IH-525-A

4/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

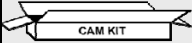
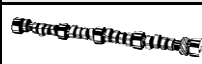
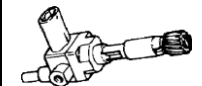
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
								
	1	541248	Rebuilt Camshaft					
	12	541239	Rebuilt Tappet					
	6	441384	Exhaust Valve					
	6	441347	Intake Valve					
	6	441385	Starting Valve					
	12	441349	Valve Guide, Intake & Exhaust					
	6	441342	Valve Guide, Starting					
	12	441352	Valve Spring, Intake & Exhaust					
	6	441344	Valve Spring, Starting					
	12	441354	Valve Rotator					
	24	441353	Valve Keeper, Intake & Exhaust (Half)					
	12	441252	Valve Keeper, Starting Valve (Half)					
	6	401122	Exhaust Valve Seat					
	6	401123	Intake Valve Seat					
								
								
								
								

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