

INTERNATIONAL



ENGINE: D466

BORE: 4.3005"	6 Cyl	Diesel	NOTES:
APPLICATION: Combines: Early 1640 Thru # JJC0034704; Cotton Pickers: Early 1822 Thru # JJC0012690; Crawlers: TD12; Graders: Dresser A450E; Tractors: 3488;			

			QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT					
	1	941111	Underhaul Kit								U
	1	941122	Underhaul Kit (1640 Combine & 1822 Cotton Picker)								U
	1	944119	In-Frame Kit (1)								I
	1	944348	In-Frame Kit (1640 Combine & 1822 Cotton Picker) (1)								I
	1	945119	Out-of-Frame Kit (1)								O
	1	945348	Out-of-Frame Kit (1640 Combine & 1822 Cotton Picker) (1)								O
	6	141186	Sleeve & Piston Assembly (1)			O	O	I	I		
	6	141168	Cylinder Liner (Includes O-Rings)								
	6	141169	Cylinder Liner O-Ring Package								
	1	141214	Cylinder Liner Shim Package, 8 Assorted								
	1	141215	Block Repair Sleeve, Lower Liner Pilot Bore								
	6	141182	Piston Ring Set (Wide Gap Rings) (1)								
	6	141617	Piston Ring Set (Narrow Gap Rings)								
	6	241111	STD Rod Bearing				O		I		U
	6	241112	.010 Rod Bearing								
	6	241113	.020 Rod Bearing								
	6	241114	.030 Rod Bearing								
	6	241119	.040 Rod Bearing								
	6	241122	STD Rod Bearing (Wide For Late C3 Crank Cast #)			O			I		U
	6	241123	.010 Rod Bearing (Wide For Late C3 Crank Cast #)								
	6	241124	.020 Rod Bearing (Wide For Late C3 Crank Cast #)								
	6	241125	.030 Rod Bearing (Wide For Late C3 Crank Cast #)								
	1	241115	STD Main Bearing Set				O		I		U
	1	241116	.010 Main Bearing Set								
	1	241117	.020 Main Bearing Set								
	1	241118	.030 Main Bearing Set (STD Thrust Length)								
	1	241121	.030 Main Bearing Set (w/.012 Oversize Thrust)								
	1	241126	STD Main Bearing Set (Wide For Late C3 Crank Cast #)			O			I		U
	1	241127	.010 Main Bearing Set (Wide For Late C3 Crank Cast #)								
	1	241128	.020 Main Bearing Set (Wide For Late C3 Crank Cast #)								
	1	241129	.030 Main Bearing Set (Wide For Late C3 Crank, Std Thrust)								
	1	341115	Head Gasket Set			O	O	I	I		
	1	341118	In-Frame Gasket Set (Includes Pan Gasket Set)								
	1	341535	Valve Cover Gasket								
	1	341116	Crankcase Gasket Set			O	O				
	1	341326	Timing Cover Gasket								
	1	341117	Pan Gasket Set					I	I	U	U
	1	341119	Pan Gasket								
	1	341121	Front Crank Seal Kit			O	O				
	1	341122	Rear Crank Seal Kit			O	O				
	1	341123	Rear Crank Seal Kit (Double Lip for Wet Flywheel Housings)								
	6	241132	Piston Pin Bushing								
	1	241133	Cam Bearing Set								
	12	741112	Rod Bolt			O	O	I	I	U	U
	1	741113	Head Bolt Kit w/Washers								

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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(1)Recommend Installing Side Vent Upgrade Kit 841247

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT					
	1	949511	Cam Kit w/.996" Dia Tappets						C
	1	949512	Cam Kit w/Gear & Thrust Plate (.996" Dia Tappets)						C
	1	949513	Cam Kit w/1.125" Dia Tappets						C
	1	949514	Cam Kit w/Gear & Thrust Plate (1.125" Dia Tappets)						C
	1	949311	Basic Valve Kit						
	1	949111	Valve Train Kit						
	1	541111	Camshaft						C
	1	541112	Camshaft With Gear & Thrust Plate						C
	12	541113	Tappet (Thru ESN 140086) 0.996" Dia w/Oil Hole						C
	12	541114	Tappet (After ESN 140086) 1.125" Dia						C
	6	441111	Exhaust Valve		V	B			
	6	441112	Intake Valve		V	B			
	12	441113	Valve Guide (2)		V	B			
	12	441114	Valve Spring		V	B			
	12	441115	Valve Rotator		V				
	24	441116	Valve Keeper (Half)		V	B			
	6	441117	Exhaust Valve Seat						
	6	441119	Exhaust Valve Seat (.015 Shorter for Milled Heads)						
	6	441118	Intake Valve Seat						
	6	441121	Intake Valve Seat (.015 Shorter for Milled Heads)						
	12	441122	Rocker Arm						
	1	441123	Rocker Arm Shaft						
	6	441124	Rocker Arm Stand w/Oil Jet						
	1	541115	Cam Timing Gear						
	1	541116	Crank Timing Gear						
	1	541117	Idler Gear (3)						
	12	541119	Push Rod						
	1	641111	New Oil Pump (1" Rotor)						
	1	641117	New Oil Pump (1 1/4" Rotor) After ESN 57803						
	1	641118	Rebuilt Oil Pump (1 1/4" Rotor) After ESN 57803						
	1	641113	Oil Pump Drive Spline						
	1	641114	Oil Cooler (New)						
	1	641115	Oil Cooler (Rebuilt)						
	12	641127	Piston Cooling Oil Jet						
	1	641116	Lube Pressure Regulator Valve						
	1	741124	Crankshaft						
	1	741115	Damper Pulley (3488 Tractor)						
	1	741116	Damper Pulley (1640 Combine & 1822 Cotton Picker)						
	3	741117	Plug, Oil Galley						
	9	741118	Plug, Block						
	6	741119	Plug, Head (Internal)						
	6	741121	Plug, Head (External)						
	1	841158	New Water Pump						
	1	841142	Thermostat (180 Degree)						
	1	841143	Thermostat Seal						
	1	841144	Block Heater						
	1	841145	Bypass Hose						
	6	841146	Brass Nozzle Sleeve						
	1	841247	Side Breather Upgrade Kit (Housing, Tube, Baffle, Element +)						

(2)For .002 Oversize Guide Use 441454 or.005 Oversize Guide Use 441455 (3)For Idler Bearing Use 541118,For Bolt Use 741122