

INTERNATIONAL



ENGINE: D461

BORE: 4.750"	4 Cyl	Diesel	NOTES:
APPLICATION: Crawlers: TD14, TD14A, TD14A-141, TD14A-142; Power Units: UD14, UD14A, UD461;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	4	141551	Sleeve & Piston Assembly, Thru ESN 20000 (1)					
	4	141552	Sleeve & Piston Assembly, After ESN 20000					
	4	141553	Piston Assembly, All After ESN 20000					
	4	141554	Cylinder Liner (Includes O-Rings)					
	4	141555	Cylinder Liner O-Ring Package					
	4	141556	Piston Ring Set (4-1/8 2-1/4)					
	4	241435	STD Rod Bearing					
	4	241436	.010 Rod Bearing					
	4	241437	.020 Rod Bearing					
	4	241438	.030 Rod Bearing					
	4	241532	.040 Rod Bearing					
	1	241439	STD Main Bearing Set					
	1	241441	.010 Main Bearing Set					
	1	241442	.020 Main Bearing Set					
	1	241443	.030 Main Bearing Set					
	1	341387	Head Gasket Set wo/Fire Rings, Thru ESN 20000					
	1	341388	Head Gasket Set wo/Fire Rings, After ESN 20000					
	1	341389	Head Gasket, wo/Fire Rings					
	4	341391	Fire Ring (Not in Gasket Sets or Head Gasket) (3)					
	8	301122	Positive Valve Seal Set, Optional (Not in Gasket Set) (2)					
	4	341392	Exhaust Manifold Gasket, After ESN 20000					
	1	341393	Intake Manifold Gasket, After ESN 20000					
	1	341394	Valve Cover Gasket					
	1	341395	Lower Gasket Set wo/Seals					
	1	341411	Rear Seal Retainer Gasket					
	1	341396	Pan Gasket, Except 142 Series Crawlers					
	1	341397	Pan Gasket, 142 Series Crawlers					
	1	341398	Front Crank Seal (3)					
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	341398	Rear Crank Seal Kit, Felt (Use w/Aluminum Housing) (3)					
	1	341399	Rear Crank Seal Kit, Neoprene Lip (Use w/Cast Iron Hsg) (3)					
	1	341399	Rear Crank Seal Kit, Neoprene Lip (Use w/Cast Iron Hsg) (3)					
	4	241444	Pin Bushing					
	1	241445	Cam Bearing Set					

(1)Use 141552 in Sets

(2)Use VST20A14 Seal Tool

(3)Not in Gasket Sets

IH-461-A

4/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

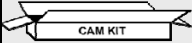
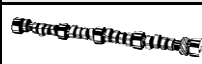
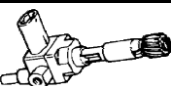
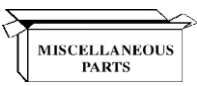
1-800-443-0625 | WWW.JENSALES.COM

INTERNATIONAL



ENGINE: D461

BORE: 4.750"	4 Cyl	Diesel	NOTES:
APPLICATION: Crawlers: TD14, TD14A, TD14A-141, TD14A-142; Power Units: UD14, UD14A, UD461;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
								
	1	541245	Rebuilt Camshaft					
	8	541246	Tappet					
	4	441369	Exhaust Valve					
	4	441371	Intake Valve					
	4	441377	Starting Valve, Thru ESN 20000 (3/8" Stem)					
	4	441372	Starting Valve, After ESN 20000 (5/16" Stem)					
	8	441373	In/Ex Valve Guide, Thru ESN 20000					
	8	441374	In/Ex Valve Guide, After ESN 20000					
	4	441375	Starting Valve Guide, Thru ESN 20000					
	4	441376	Starting Valve Guide, After ESN 20000					
	8	441352	In/Ex Valve Spring, Thru ESN 30750					
	8	441378	In/Ex Valve Spring, After ESN 30750					
	4	441379	Starting Valve Spring, Early					
	4	441381	Starting Valve Spring, Late					
	8	441382	Valve Rotator, After ESN 30750					
	16	441311	Valve Keeper, Intake & Exhaust (Half)					
	8	441453	Valve Keeper, Starting Valve, Thru ESN 20000					
	8	441252	Valve Keeper, Starting Valve (Half), After ESN 20000					
	4	401125	Exhaust Valve Seat					
	4	401126	Intake Valve Seat					
	1	441368	Valve Oiler Felt					
								
								
								

CLICK THE ITEM # TO VIEW OR PURCHASE PART

1-800-443-0625 | WWW.JENSALES.COM