

INTERNATIONAL



ENGINE: 7.3L Turbocharged Diesel V-8
Indirect Injection

BORE: 4.110" 8 Cyl Diesel NOTES: Turbocharged, Indirect Injection, 1.308" Piston Pin, 2 Keystone Rings

APPLICATION: Trucks: 1993-1994 Ford Pickups & Vans;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	941158	STD Underhaul Kit				U
	1	946378	Major Kit			M	
	8	141721	STD Piston Assembly (1)				
	8	141722	.020 Piston Assembly (1)				
	8	141723	.030 Piston Assembly (1)				
	8	141724	.040 Piston Assembly (1)				
	8	141731	STD Piston Kit (Includes Piston Assembly & Rings)			M	
	8	141732	.010 Piston Kit (Includes Piston Assembly & Rings)				
	8	141733	.020 Piston Kit (Includes Piston Assembly & Rings)				
	8	141734	.030 Piston Kit (Includes Piston Assembly & Rings)				
	8	141735	STD Piston Ring Set (1-3MM 1-2.5MM 1-3.5MM)				
	8	141736	.010 Piston Ring Set (1-3MM 1-2.5MM 1-3.5MM)				
	8	141737	.020 Piston Ring Set (1-3MM 1-2.5MM 1-3.5MM)				
	8	141738	.030 Piston Ring Set (1-3MM 1-2.5MM 1-3.5MM)				
	8	141739	.040 Piston Ring Set (1-3MM 1-2.5MM 1-3.5MM)				
	8	141714	Repair Liner (4.379" OD / 6.875" OAL)				
	1	241547	STD Rod Bearing Set			M	U
	1	241548	.001 Rod Bearing Set				
	1	241549	.002 Rod Bearing Set				
	1	241551	.010 Rod Bearing Set				
	1	241552	.020 Rod Bearing Set				
	1	241553	.030 Rod Bearing Set				
	1	241554	.040 Rod Bearing Set				
	1	241555	STD Main Bearing Set			M	U
	1	241556	.001 Main Bearing Set				
	1	241557	.002 Main Bearing Set				
	1	241558	.010 Main Bearing Set (2)				
	1	241559	.020 Main Bearing Set (2)				
	1	241561	.030 Main Bearing Set (2)				
	1	241562	.040 Main Bearing Set				
	1	341536	Full Gasket Set w/Seals			M	
	1	341555	Head Gasket Set				
	1	341556	Valve Cover Gasket Set				
	1	341557	Intake Valley Pan Gasket				
	1	341549	Lower Gasket Set w/Seals				
	1	341558	Block Gasket Set				
	1	341551	Pan Gasket				
	1	341552	Front Crank Seal				
	1	301137	Front Wear Sleeve				
	1	341553	Rear Crank Seal Kit				
	8	241527	Pin Bushing (1.308" Pin)			M	
	1	241567	Cam Bearing Set			M	
	16	741251	Rod Bolt				
	16	741252	Rod Nut				
	2	741234	Head Bolt Kit (Updated Bolts w/Integral Washers)				

(1).010 Reduced Compression Height For Milled Blocks: 141725 STD / 141726 -.020 / 141727 -.030 / 141728 -.040

(2)Main Sets w/.010 OS Thrust: 241563 -.010 / 241564 -.020 / 241565 -.030

IH-444-B

8/1/2004

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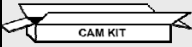
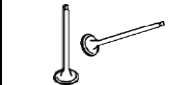
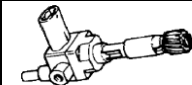
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	949533	Cam Kit					C
	1	949338	Basic Valve Kit (Optional .010 Thicker Head Margin)				B	
	1	949138	Valve Train Kit (Optional .010 Thicker Head Margin)			V		
	1	541287	New Camshaft					C
	1	541288	Cam Thrust Plate					
	1	541289	Fuel Pump Eccentric					
	16	541291	Tappet					C
	8	541297	Tappet Guide					
	8	441274	STD Exhaust Valve					
	8	441355	STD Exhaust Valve (Optional .010 Thicker Margin)		V		B	
	8	441481	.015 Exhaust Valve (Optional .010 Thicker Margin)					
	8	441467	STD Intake Valve					
	8	441468	STD Intake Valve (Optional .010 Thicker Head Margin)		V		B	
	8	441469	.015 Intake Valve (Optional .010 Thicker Head Margin)					
	16	441471	STD Valve Guide, OEM Version (.625" OD)					
	16	441472	STD Valve Guide, For 5/8" Conversion Reamer (.627" OD)					
	16	441473	.002 Valve Guide (.629" OD)					
	16	441411	Valve Spring (3)		V		B	
	16	441474	Valve Rotator		V			
	32	441116	Valve Keeper (Half)		V		B	
	8	341554	Intake Valve Seal (Positive Type)					
	8	341457	Exhaust Valve Seal (Nylon Umbrella Type)					
	8	441475	Ex Valve Seat (1.372-T-1.429" x 1.669" x .272" x 37 Deg)					
	8	401155	In Valve Seat (1.687" x 1.943" x .187 x 45 Deg)					
	16	441477	Rocker Arm					
	8	441478	Rocker Arm Kit (Includes 2-Arms 2-Pivots 1-Retainer)					
	1	541292	Cam Gear					
	1	541293	Crank Gear					
	1	541294	Gear Set (Includes Cam & Crank Gear)					
	1	541295	Injection Pump Drive Gear					
	16	541296	Push Rod					
	1	641221	Oil Pump					
	8	641223	Piston Cooling Tube (Bolt-On Type)					
	1	641227	Oil Cooler Element					
	1	741254	Crankshaft w/Gear					
	8	741256	Connecting Rod					
	1	741242	Block Plug Kit (12-SS Block Plugs & 2-Oil Galley Plugs)					
	8	841264	Precup					
	1	841256	Thermostat w/Gasket					
	1	841257	Block Heater					
	1	841262	Water Pump, Ford Pickup & Vans					
	1	841258	Fuel Pump					
	1	841263	CDR Valve (Crankcase Depression Regulator)					
	1	841249	Glow Plug Controller					
	8	841261	Glow Plug (Bullet Type Terminal)					

(3)For Retainers Use 441479 In / 441265 Ex

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