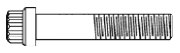


INTERNATIONAL



ENGINE: DT429

BORE: 4.500"	6 Cyl	Diesel	NOTES:
APPLICATION: Crawlers: TD20-B Series; Loaders: 250, 250B, H70F; Power Units: UDT429; Tractors: 4100, 4156;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	6	141542	Sleeve & Piston Assembly					
	6	141543	Piston Assembly					
	6	141544	Cylinder Liner (Includes O-Rings)					
	6	141545	Cylinder Liner O-Ring Package					
	1	141546	Cylinder Liner Shim, .002					
	1	141547	Cylinder Liner Shim, .004					
	1	141548	Cylinder Liner Shim, .006					
	6	141549	Piston Ring Set (1-1/8K 2-3/32 1-1/4)					
	6	241424	STD Rod Bearing					
	6	241425	.010 Rod Bearing					
	6	241426	.020 Rod Bearing					
	6	241427	.030 Rod Bearing					
	1	241428	STD Main Bearing Set (Modification May Be Needed)					
	1	241429	.010 Main Bearing Set (Modification May Be Needed)					
	1	241431	.020 Main Bearing Set (Modification May Be Needed)					
	1	241432	.030 Main Bearing Set (Modification May Be Needed)					
	1	341378	Head Gasket Set					
	1	341383	Head Gasket					
	12	301122	Positive Valve Seal Set, Optional (Not in Gasket Set) (1)					
	6	341384	Exhaust Manifold Gasket					
	1	341385	Valve Cover Gasket					
	1	341381	Lower Gasket Set w/Seals					
	1	341382	Pan Gasket					
	1	341386	Pickup Tube Gasket					
	1	341379	Front Crank Seal					
	1	301121	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	341122	Rear Crank Seal Kit					
	1	341123	Rear Crank Seal Kit (Double Lip for Wet Flywheel Hsg) (2)					
	6	241433	Pin Bushing					
	1	241434	Cam Bearing Set					
	12	741229	Rod Bolt					

(1) Use VST20A14 Seal Tool

(2) Not in Gasket Sets

IH-429-E

4/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

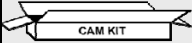
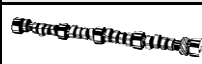
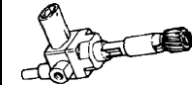
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INTERNATIONAL



ENGINE: DT429

BORE: 4.500"	6 Cyl	Diesel	NOTES:
APPLICATION: Crawlers: TD20-B Series; Loaders: 250, 250B, H70F; Power Units: UDT429; Tractors: 4100, 4156;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
								
	1	541242	Rebuilt Camshaft					
	1	541243	Cam Thrust Plate					
	12	541113	Tappet					
	6	441362	Exhaust Valve					
	6	441363	Intake Valve					
	12	441364	Valve Guide					
	12	441365	Outer Valve Spring					
	12	441366	Inner Valve Spring					
	12	441367	Valve Rotator					
	24	421239	Valve Keeper (Half)					
								
	12	441219	Rocker Arm Adjusting Screw					
	1	541244	Crank Gear					
	1	641189	Rebuilt Oil Pump					
	1	641191	Oil Pump Kit					
	2	641177	Idle Gear Bushing					
	1	641178	Oil Pressure Regulating Valve Assembly (In Crankcase)					
	6	841222	Brass Nozzle Sleeve					
	1	841225	Injection Pump Drive Overhaul Kit (Bearing, Seals, O-Rings)					
	1	841234	Thermostat					
	1	841235	Thermostat Seal					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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