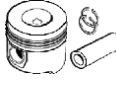
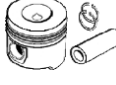
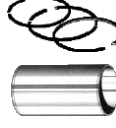


INTERNATIONAL

ENGINE: 6.9L Diesel V-8



BORE: 4.000"	8 Cyl	Diesel	NOTES: 1.110" Pin
APPLICATION: Trucks: 1983-1987 Ford Pickups & Vans; 1983-1987 Mid-Range International			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	941158	STD Underhaul Kit				U
	1	946158	Major Kit, Thru # 59207 (6.9 A)			M	
	1	946159	Major Kit, After # 59207 (6.9 B)			M	
	8	141642	STD Piston Asb (5/32 Oil Ring) "For Ring Set Use 141715"			M	
	8	141643	.010 Piston Asb (5/32 Oil Ring) "For Ring Set Use 141716"				
	8	141644	.020 Piston Asb (5/32 Oil Ring) "For Ring Set Use 141717"				
	8	141645	.030 Piston Asb (5/32 Oil Ring) "For Ring Set Use 141718"				
	8	141646	.040 Piston Asb (5/32 Oil Ring) "For Ring Set Use 141719"				
Thru ESN 59207							
	8	141647	STD Piston Asb (7/64 Oil Ring) (1)(2)		M		
	8	141648	.010 Piston Asb (7/64 Oil Ring)				
	8	141649	.020 Piston Asb (7/64 Oil Ring) (1)(2)				
	8	141651	.030 Piston Asb (7/64 Oil Ring) (1)(2)				
	8	141652	.040 Piston Asb (7/64 Oil Ring) (1)(2)				
After ESN 59207	8	141653	.060 Piston Asb (7/64 Oil Ring)				
	1	141654	STD Piston Ring Set, After 59207 (2-5/64 1-7/64)		M	M	
	1	141655	.010 Piston Ring Set, After 59207 (2-5/64 1-7/64)				
	1	141656	.020 Piston Ring Set, After 59207 (2-5/64 1-7/64)				
	1	141657	.030 Piston Ring Set, After 59207 (2-5/64 1-7/64)				
	1	141658	.040 Piston Ring Set, After 59207 (2-5/64 1-7/64)				
	1	141659	.060 Piston Ring Set, After 59207 (2-5/64 1-7/64)				
	8	141661	Repair Liner (4.1905" OD / 6.875" OAL)				
	1	241547	STD Rod Bearing Set		M	M	U
	1	241548	.001 Rod Bearing Set				
	1	241549	.002 Rod Bearing Set				
	1	241551	.010 Rod Bearing Set				
	1	241552	.020 Rod Bearing Set				
	1	241553	.030 Rod Bearing Set				
	1	241554	.040 Rod Bearing Set				
	1	241555	STD Main Bearing Set		M	M	U
	1	241556	.001 Main Bearing Set				
	1	241557	.002 Main Bearing Set				
	1	241558	.010 Main Bearing Set (3)				
	1	241559	.020 Main Bearing Set (3)				
	1	241561	.030 Main Bearing Set (3)				
	1	241562	.040 Main Bearing Set				
	1	341547	Full Gasket Set w/Seals		M	M	
	1	341548	Head Gasket Set				
	1	341549	Lower Gasket Set w/Seals				
	1	341551	Pan Gasket Set				
	1	341552	Front Crank Seal "For Wear Sleeve Use 301137"				
	1	341553	Rear Crank Seal Kit				
	8	241566	Pin Bushing		M	M	
	1	241567	Cam Bearing Set		M	M	
	16	741251	Rod Bolt "For Rod Nut Use 741252"				
	2	741253	Head Bolt Kit (Includes 17 Bolts & Washers)				

(1).010 Reduced Compression Height For Milled Blocks: 141662 STD / 141663 -.020 / 141664 -.030 / 141665 -.040

(2)Hard Anodized Crown For Aftermarket Turbo w/-.010 Comp Height: 141666 STD / 141667 -.020 / 141668 -.030 / 141669 -.040

(3)Main Sets w/.010 OS Thrust: 241563 -.010 / 241564 -.020 / 241565 -.030

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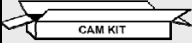
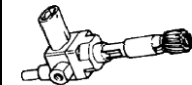
INTERNATIONAL

ENGINE: 6.9L Diesel V-8



BORE: 4.000"	8 Cyl	Diesel	NOTES: 1.110" Pin
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APPLICATION: Trucks: 1983-1987 Ford Pickups & Vans; 1983-1987 Mid-Range International

QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	949533	Cam Kit					C
	1	949331	Basic Kit (Optional .010 Thicker Head Margin)					B
	1	949131	Valve Train Kit (Optional .010 Thicker Head Margin)					V
	1	541287	New Camshaft					C
	1	541288	Cam Thrust Plate					
	1	541289	Fuel Pump Eccentric					
	16	541291	Tappet					C
	8	541297	Tappet Guide					
	8	441463	STD Exhaust Valve					
	8	441464	STD Exhaust Valve (Optional .010 Thicker Head Margin)		V			B
	8	441465	STD Stellite Exhaust Valve (Optional .010 Thicker Margin)					
	8	441466	.015 Stellite Exhaust Valve (Optional .010 Thicker Margin)					
	8	441467	STD Intake Valve					
	8	441468	STD Intake Valve (Optional .010 Thicker Head Margin)		V			B
	8	441469	.015 Intake Valve (Optional .010 Thicker Head Margin)					
	16	441471	STD Valve Guide, OEM Version (.625" OD)					
	16	441472	STD Valve Guide, For 5/8" Conversion Reamer (.627" OD)					
	16	441473	.002 Valve Guide (.629" OD)					
	16	441411	Valve Spring (4)		V			B
	16	441474	Valve Rotator		V			
	32	441116	Valve Keeper (Half)		V			B
	8	341554	Intake Valve Seal (Positive Type)					
	8	441475	Ex Valve Seat (1.372-T-1.429" x 1.669" x .272" x 37 Deg)					
	8	401154	In Valve Seat (1.625" x 1.880" x .187 x 45 Deg)					
	16	441477	Rocker Arm					
	8	441478	Rocker Arm Kit (Includes 2-Arms 2-Pivots 1-Retainer)					
	1	541292	Cam Gear					
	1	541293	Crank Gear					
	1	541294	Gear Set (Includes Cam & Crank Gear)					
	1	541295	Injection Pump Drive Gear					
	16	541296	Push Rod					
	1	641221	Oil Pump					
	8	641222	Piston Cooling Tube, Early (Press-In Type)					
	8	641223	Piston Cooling Tube, Late (Bolt-On Type)					
	1	641224	Oil Cooler Element, Thru # 63712 (5)					
	1	641219	Oil Cooler Element, After # 63712 (6)					
	1	741254	Crankshaft w/Gear					
	1	741255	Block Plug Kit (8-SS Block Plugs & 2-Oil Galley Plugs)					
	8	841254	Precup, Thru # 59207 (6.9 A)					
	8	841255	Precup, After # 59207 (6.9 B)					
	1	841256	Thermostat w/Gasket					
	1	841257	Block Heater					
	1	841262	Water Pump, Ford Pickup & Vans					
	1	841258	Fuel Pump					
	8	841259	Glow Plug, 1983-86 (Spade Type Terminal)					
	8	841261	Glow Plug, 1987 (Bullet Type Terminal)					

(4)For Retainer Use 441479

(5)For Rebuilt Use 641225

(6)For Rebuilt Use 641226

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