

# INTERNATIONAL



ENGINE: DT414

BORE: 4.3005"	6 Cyl	Diesel	NOTES:
APPLICATION: Combines: Late 915 After # 8000; Tractors: 1066 Gear Drive; Early 1066 Hydro; 1086;			

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			QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT					
	1	<a href="#">941111</a>	Underhaul Kit								U
	1	<a href="#">942112</a>	Rering Kit								R
	1	<a href="#">944113</a>	In-Frame Kit								I
	1	<a href="#">945113</a>	Out-of-Frame Kit								O
	6	<a href="#">141172</a>	Sleeve & Piston Assembly (Narrow Gap Rings)								
	6	<a href="#">141173</a>	Sleeve & Piston Assembly (Wide Gap Rings)								
	6	<a href="#">141168</a>	Cylinder Liner (Includes O-Rings)								
	6	<a href="#">141169</a>	Cylinder Liner O-Ring Package								
	1	<a href="#">141214</a>	Cylinder Liner Shim Package, 8 Assorted								
	6	<a href="#">141183</a>	Piston Ring Set (Narrow Gap Rings)								R
	6	<a href="#">141184</a>	Piston Ring Set, B Series (Wide Gap Rings)								
	6	<a href="#">241111</a>	STD Rod Bearing								
	6	<a href="#">241112</a>	.010 Rod Bearing								
	6	<a href="#">241113</a>	.020 Rod Bearing								
	6	<a href="#">241114</a>	.030 Rod Bearing								
	6	<a href="#">241119</a>	.040 Rod Bearing								
	6	<a href="#">241122</a>	STD Rod Bearing (Wide For Late C2 Crank Cast #)								
	6	<a href="#">241123</a>	.010 Rod Bearing (Wide For Late C2 Crank Cast #)								
	6	<a href="#">241124</a>	.020 Rod Bearing (Wide For Late C2 Crank Cast #)								
6	<a href="#">241125</a>	.030 Rod Bearing (Wide For Late C2 Crank Cast #)									
	1	<a href="#">241115</a>	STD Main Bearing Set								
	1	<a href="#">241116</a>	.010 Main Bearing Set								
	1	<a href="#">241117</a>	.020 Main Bearing Set								
	1	<a href="#">241118</a>	.030 Main Bearing Set (Std Thrust Length)								
	1	<a href="#">241121</a>	.030 Main Bearing Set (w/.012 Oversize Thrust)								
	1	<a href="#">241126</a>	STD Main Bearing Set (Wide For Late C2 Crank Cast #)								
	1	<a href="#">241127</a>	.010 Main Bearing Set (Wide For Late C2 Crank Cast #)								
	1	<a href="#">241128</a>	.020 Main Bearing Set (Wide For Late C2 Crank Cast #)								
	1	<a href="#">241129</a>	.030 Main Bearing Set (Wide For Late C2 Crank, STD Thrust)								
	1	<a href="#">241131</a>	.030 Main Bearing Set (Wide Brgs w/.012 Oversize Thrust)								
	1	<a href="#">341115</a>	Head Gasket Set								
	1	<a href="#">341118</a>	In-Frame Gasket Set (Includes Pan Gasket Set)								
	1	<a href="#">341535</a>	Valve Cover Gasket								
	1	<a href="#">341116</a>	Crankcase Gasket Set								
	1	<a href="#">341326</a>	Timing Cover Gasket								
	1	<a href="#">341117</a>	Pan Gasket Set								
	1	<a href="#">341119</a>	Pan Gasket								
	1	<a href="#">341121</a>	Front Crank Seal Kit								
	1	<a href="#">341122</a>	Rear Crank Seal Kit								
	1	<a href="#">341123</a>	Rear Crank Seal Kit (Double Lip for Wet Flywheel Housings)								
	6	<a href="#">241132</a>	Piston Pin Bushing								
	1	<a href="#">241133</a>	Cam Bearing Set								
	12	<a href="#">741112</a>	Rod Bolt								
	1	<a href="#">741113</a>	Head Bolt Kit w/Washers								

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT					
	1	949511	Cam Kit w/.996" Dia Tappets						C
	1	949512	Cam Kit w/Gear & Thrust Plate (.996" Dia Tappets)						C
	1	949513	Cam Kit w/1.125" Dia Tappets						C
	1	949514	Cam Kit w/Gear & Thrust Plate (1.125" Dia Tappets)						C
	1	949311	Basic Valve Kit						
	1	949111	Valve Train Kit						
	1	541111	Camshaft						C
	1	541112	Camshaft With Gear & Thrust Plate						C
	12	541113	Tappet (Thru ESN 155805) 0.996" Dia w/Oil Hole						C
	12	541114	Tappet (After ESN 155805) 1.125" Dia						C
	6	441111	Exhaust Valve		V	B			
	6	441112	Intake Valve		V	B			
	12	441113	Valve Guide (1)		V	B			
	12	441114	Valve Spring		V	B			
	12	441115	Valve Rotator		V	B			
	24	441116	Valve Keeper (Half)		V	B			
	6	441117	Exhaust Valve Seat						
	6	441119	Exhaust Valve Seat (.015 Shorter for Milled Heads)						
	6	441118	Intake Valve Seat						
	6	441121	Intake Valve Seat (.015 Shorter for Milled Heads)						
	12	441122	Rocker Arm						
	1	441123	Rocker Arm Shaft						
	6	441124	Rocker Arm Stand w/Oil Jet						
	1	541115	Cam Timing Gear						
	1	541116	Crank Timing Gear						
	1	541117	Idler Gear (2)						
	12	541119	Push Rod						
	1	641111	New Oil Pump (1" Rotor)						
	1	641113	Oil Pump Drive Spline						
	1	641114	Oil Cooler (New)						
	1	641115	Oil Cooler (Rebuilt)						
	12	641127	Piston Cooling Oil Jet						
	1	641116	Lube Pressure Regulator Valve						
	1	141215	Block Repair Sleeve, Lower Liner Pilot Bore						
	1	841321	Top Breather Conversion Kit						
	1	741123	Crankshaft						
	1	741115	Damper Pulley						
	3	741117	Plug, Oil Galley						
	9	741118	Plug, Block						
	6	741119	Plug, Head (Internal)						
	6	741121	Plug, Head (External)						
	1	841158	New Water Pump						
	1	841142	Thermostat (180 Degree)						
	1	841143	Thermostat Seal						
	1	841144	Block Heater						
	1	841145	Bypass Hose						
	6	841146	Brass Nozzle Sleeve						
	1	841147	Turbo Drain Hose						
	12	841148	Exhaust Manifold Stud						

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(1)For .002 Oversize Guide Use 441454 or.005 Oversize Guide Use 441455 (2)For Idler Bearing Use 541118, For Bolt Use 741122