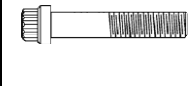


INTERNATIONAL

ENGINE: C291



BORE: 3.750"	6 Cyl	Gas & LP	NOTES:
APPLICATION: Cotton Pickers: 616, 622; Forklifts: 9000; Tractors: Late 706, 2706; Hydro 70, Hydro 86, 666, 686, 756, 766, 2756;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	944174	In-Frame Kit, STD Liners & Cast Oil Rings					I
	1	944319	In-Frame Kit, .003 Oversize Liners & Cast Oil Rings					I
	1	945174	Out-of-Frame Kit, STD Liners & Cast Oil Rings			O		
	1	945319	Out-of-Frame Kit, .003 Oversize Liners & Cast Oil Rings			O		
	1	945321	Out-of-Frame Kit, .005 Oversize Liners & Cast Oil Rings			O		
	1	945322	Out-of-Frame Kit, .010 Oversize Liners & Cast Oil Rings			O		
	6	141128	Sleeve & Piston Assembly, STD Liner				O	I
	6	141129	Sleeve & Piston Assembly, .003 Oversize Liner				O	I
	6	141131	Sleeve & Piston Assembly, .005 Oversize Liner			O		
	6	141132	Sleeve & Piston Assembly, .010 Oversize Liner			O		
	6	141271	Piston Assembly					
	6	141272	Cylinder Liner, STD OD					
	6	141273	Cylinder Liner, .003 Oversize OD					
	6	141274	Cylinder Liner, .005 Oversize OD					
	6	141276	Piston Ring Set, HD Cast Oil Ring (1-1/8 1-3/32 1-1/4)					
	6	141277	Piston Ring Set, LD 3 Pc Oil Ring (1-1/8 1-3/32 1-1/4)					
	1	141278	Piston Ring Set, M&W AP250 Piston (1-3/32 2-5/64 2-3/16)					
	6	241186	STD Rod Bearing	O	O	O	O	I
	6	241187	.001 Rod Bearing					
	6	241188	.002 Rod Bearing					
	6	241189	.010 Rod Bearing					
	6	241191	.020 Rod Bearing					
	6	241192	.030 Rod Bearing					
	6	241193	.040 Rod Bearing					
	6	241194	.060 Rod Bearing					
	1	241195	STD Main Bearing Set	O	O	O	O	I
	1	241196	.002 Main Bearing Set					
	1	241197	.010 Main Bearing Set					
	1	241198	.020 Main Bearing Set					
	1	241199	.030 Main Bearing Set (1)					
	1	341188	Head Gasket Set	O	O	O	O	I
	1	341189	Head Gasket					
	12	301114	Positive Valve Seal, Optional (Not in Gasket Sets) (2)					
	1	341191	Valve Cover Gasket					
	1	341195	Full Gasket Set w/Seals					
	1	341192	Lower Gasket Set w/Seals	O	O	O	O	
	1	341193	Tappet Cover Gasket					
	1	341194	Pan Gasket Set					I
	1	341196	Front Crank Seal					
	1	301115	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	341197	Rear Crank Seal Kit (Includes Seal & Main Cap Plugs)					
	1	301116	Rear Wear Sleeve, Optional (Not in Gasket Sets)					
	6	241211	Pin Bushing					
	6	241212	Pin Bushing (.007 Oversize OD)					
	1	241213	Cam Bearing Set					
	12	741176	Rod Bolt					
	1	741177	Head Bolt Kit w/Washers					
	18	741178	Tappet Cover Screw w/Seal					

(1)For .010" Oversize Thrust Length Use 241539

(2)Use VST1812 Seal Tool

IH-291-A

8/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

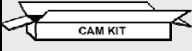
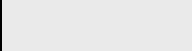
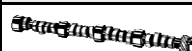
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INTERNATIONAL



ENGINE: C291

BORE: 3.750"	6 Cyl	Gas & LP	NOTES:
APPLICATION: Cotton Pickers: 616, 622; Forklifts: 9000; Tractors: Late 706, 2706; Hydro 70, Hydro 86, 666, 686, 756, 766, 2756;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	949523	Cam Kit					C
	1	949315	Basic Valve Kit (Stellite Exhaust Valves)				B	
	1	949115	Valve Train Kit (Stellite Exhaust Valves)				V	
	1	541159	Rebuilt Camshaft					
	1	541161	New Camshaft					C
	1	541162	Cam Thrust Plate					
	1	541163	Camshaft Nut					
	1	541164	Camshaft Nut Lock					
	12	541113	Tappet					C
	6	441198	Exhaust Valve (Stellite)		V		B	
	6	441199	Intake Valve		V		B	
	6	441211	Exhaust Valve Guide		V		B	
	6	441212	Intake Valve Guide		V		B	
	12	441213	Valve Spring		V		B	
	6	441214	Valve Rotator		V			
	24	441116	Valve Keeper (Half)		V		B	
	6	441215	Exhaust Valve Seat					
	6	441216	Exhaust Valve Seat, .015 Oversize					
	6	441217	Intake Valve Seat					
	12	441218	Rocker Arm					
	12	441219	Rocker Arm Adjusting Screw					
	2	441221	Rocker Arm Shaft					
	1	541165	Cam Gear					
	1	541166	Crank Gear					
	1	541167	Idler Gear: 706 Tractor Thru ESN 6019; 616, 622 Cotton Pkr					
	1	541168	Idler Gear Bushing: Early Eng Listed Above (1.550" Wide)					
	1	541169	Idler Gear: Exc 706 Thru ESN 6019 & 616, 622 Cotton Pkr					
	1	541171	Idler Gear Bushing: Late Engines Listed Above (.500" Wide)					
	1	541172	Governor Drive Gear					
	12	541173	Push Rod					
	1	641147	New Oil Pump w/Screen					
	1	641148	Oil Pump Kit					
	1	641149	Oil Pressure Regulating Spring					
	3	641151	Filter Base Valves (Bypass, Check, Pressure)					
	1	641153	Spin-On Filter Conversion Kit (Filter not Included)					
	1	721118	Cam Plug (Stainless Steel)					
	5	721118	Block Plug, Side (Stainless Steel)					
	2	721117	Block Plug, End (Stainless Steel)					
	1	721118	Head Plug (Stainless Steel)					
	1	841193	Heat Riser Kit (Valve, Shaft, Bushings, Weight, Spring)					
	1	841194	Breather Element, Early Style in Tube (Tater Tot)					
	1	841188	Thermostat					
	1	841189	Block Heater					
	1	841191	Water Pump					
	1	841192	Bypass Hose					

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