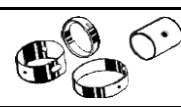
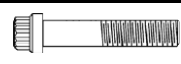


INTERNATIONAL



ENGINE: D281

BORE: 4.125"	4 Cyl	Diesel	NOTES: 4.250" Parent Bore in Block
APPLICATION: Crawlers: TD-6 (61 Series); Power Units: UD281; Tractors: 450, W450;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	4	141512	Sleeve & Piston Assembly					
	4	141499	Piston Assembly					
	4	141514	Cylinder Liner					
	4	141498	Piston Ring Set (1-5/32K 2-1/8 2-1/4)					
	4	241371	STD Rod Bearing					
	4	241372	.002 Rod Bearing					
	4	241373	.010 Rod Bearing					
	4	241374	.020 Rod Bearing					
	4	241375	.030 Rod Bearing					
	4	241376	.060 Rod Bearing					
	1	241377	STD Main Bearing Set					
	1	241378	.010 Main Bearing Set					
	1	241379	.020 Main Bearing Set					
	1	241381	.030 Main Bearing Set					
	1	341352	Head Gasket Set					
	1	341353	Head Gasket					
	8	301118	Positive Valve Seal, Optional (Not in Gasket Set) (1)					
	1	341355	Valve Cover Gasket					
	1	341363	Lower Gasket Set w/Seals (Rubber Seal)					
	2	341362	Tappet Cover Gasket					
	1	341358	Pan Gasket					
	1	341356	Front Crank Seal					
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	341361	Rear Crank Seal Kit, Rubber Seal (2-Seals 4-Gkts 2-Plugs)					
	4	241296	Pin Bushing					
	1	241382	Cam Bearing Set					
								

(1)Use VST2012 Seal Tool

IH-281-E

4/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

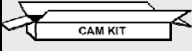
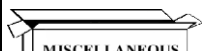
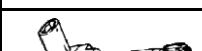
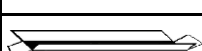
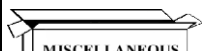
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INTERNATIONAL



ENGINE: D281

BORE: 4.125"	4 Cyl	Diesel	NOTES: 4.250" Parent Bore in Block
APPLICATION: Crawlers: TD-6 (61 Series); Power Units: UD281; Tractors: 450, W450;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
								
	1	541235	Rebuilt Camshaft					
	8	541196	Tappet					
	4	441337	Exhaust Valve					
	4	441338	Intake Valve					
	4	441339	Starting Valve					
	8	441341	Valve Guide, Intake & Exhaust					
	4	441342	Valve Guide, Starting					
	8	441343	Valve Spring, Intake & Exhaust					
	4	441344	Valve Spring, Starting					
	8	441345	Valve Rotator, Intake & Exhaust					
	16	441116	Valve Keeper, Intake & Exhaust (Half)					
	8	441252	Valve Keeper, Starting Valve (Half)					
	4	401116	Exhaust Valve Seat					
	4	421234	Intake Valve Seat					
	4	NLA	LH Rocker Arm					
	4	NLA	RH Rocker Arm					
	8	441219	Rocker Arm Adjusting Screw					
	1	NLA	Rocker Arm Shaft					
	1	541236	Cam Gear					
	1	541237	Crank Gear					
	1	NLA	Idler Gear					
	1	NLA	Idler Gear Bushing					
	8	NLA	Push Rod					
	1	NLA	Oil Pump Kit					
	1	NLA	Oil Pressure Regulating Spring					
	1	641132	Oil Pump Screen (Float Type)					
	1	741215	Cam Plug (2 1/8")					
	4	721152	Block Plug (1 3/4")					
	1	841217	Water Pump Pulley Adjusting Flange					
								

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