

INTERNATIONAL

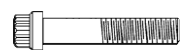


ENGINE: C281

C264 After #163807 (4.125" Overbore)

BORE: 4.125" 4 Cyl Gas & LP NOTES: Domed Pistons w/1.000" Piston Pin, 4.250" Parent Bore in Block

APPLICATION: Crawlers: Late T6 (61 Series);
Tractors: 400, W400, After #31239; 450, W450;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	944148	In-Frame Kit			I	
	1	945148	Out-of-Frame Kit		O		
	4	141382	Sleeve & Piston Assembly		O	I	
	4	141383	Piston Assembly, 4.125" Bore				
	4	141384	Cylinder Liner, 4.125" Bore				
	1	141385	Piston Ring Set, 4.125" Bore (3-3/32 1-1/4)				
	1	141386	Piston Ring Set 400, W400 w/STD 4.000" Bore(3-3/32 1-1/4)				
	4	241282	STD Rod Bearing		O	I	
	4	241283	.002 Rod Bearing				
	4	241284	.010 Rod Bearing				
	4	241285	.020 Rod Bearing				
	4	241286	.030 Rod Bearing				
	1	241287	STD Main Bearing Set		O	I	
	1	241288	.002 Main Bearing Set				
	1	241289	.010 Main Bearing Set				
	1	241291	.020 Main Bearing Set				
	1	241292	.030 Main Bearing Set				
	1	341252	Head Gasket Set		O	I	
	1	341253	Head Gasket				
	8	301118	Positive Valve Seal, Optional (Not in Gasket Sets) (1)				
	1	341254	Valve Cover Gasket				
	1	341255	Manifold Gasket Set				
	1	341256	Lower Gasket Set w/Seals		O		
	1	341257	Timing Cover Gasket				
	1	341258	Tappet Cover Gasket				
	1	341259	Water Header Gasket				
	1	341261	Full Gasket Set w/Seals				
	1	341262	Pan Gasket Set			I	
	1	341263	Front Crank Seal				
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	341264	Rear Crank Seal Kit (Includes 2-Seals 4-Gaskets 2-Plugs)				
	4	241293	Pin Bushing				
	1	241295	Pin Bushing Adapter Kit (Converts Early 400 Rod To 1" Pin)				
	1	241294	Cam Bearing Set				
	8	741212	Rod Bolt Kit (Bolt, Washer, Lock)				
	8	741213	Rod Bolt Lock				
	1	741214	Head Stud Kit w/Nuts				
	6	841148	Manifold Stud				
	4	841213	Manifold Washer				
	6	841149	Manifold Nut				

(1)Use VST2012 Seal Tool

IH-281-A

10/16/2006

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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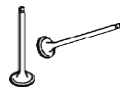
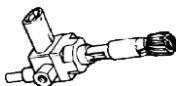


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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
 	1	949526	Cam Kit					C
	1	949325	Basic Valve Kit, Gasoline (Stellite Exhaust Valves)			B		
	1	949157	Valve Train Kit, LPG			V		
	1	949135	Valve Train Kit, Distillate			V		
	1	541193	Rebuilt Camshaft					C
	1	541194	New Camshaft					
	1	541134	Cam Thrust Plate					
	1	541178	Camshaft Key					
	1	541195	Camshaft Nut (LH Thread)					
	8	541196	Tappet					C
	4	441253	Exhaust Valve, Gasoline (6.06" OAL)			B		
	4	441255	Exhaust Valve, LPG (6.45" OAL)		V			
	4	441257	Exhaust Valve, Distillate (5.39" OAL)	V				
	4	441254	Intake Valve, Gasoline (6.06" OAL)			B		
	4	441256	Intake Valve, LPG (6.45" OAL)		V			
	4	441258	Intake Valve, Distillate (5.39" OAL)	V				
	8	441259	Valve Guide, Gasoline (3.22" OAL)			B		
	8	441261	Valve Guide, LPG (3.62" OAL)		V			
	8	441262	Valve Guide, Distillate (2.75" OAL)	V				
	8	441263	Valve Spring	V	V	B		
	4	441264	Valve Rotator, Exc LPG					
	16	441116	Valve Keeper (Half)	V	V	B		
	4	401134	Exhaust Valve Seat					
	4	441266	Intake Valve Seat					
	4	441267	LH Rocker Arm					
	4	441268	RH Rocker Arm					
	8	441219	Rocker Arm Adjusting Screw					
	1	NLA	Rocker Arm Shaft					
	1	541197	Cam Gear					
	1	541198	Crank Gear					
	1	541199	Idler Gear					
	1	541211	Hydraulic Pump Drive Gear					
	1	NLA	Governor Drive Gear					
	8	NLA	Push Rod					
	1	641171	Oil Pump Kit					
	1	641172	Oil Pressure Regulating Spring					
	1	641132	Oil Pump Screen (Float Type)					
	1	641164	Spin-On Filter Conversion Kit (Filter not Incl)					
	1	741215	Cam Plug (2 1/8")					
	1	841214	Governor Improvement Package & Overhaul Kit					
	1	841197	Distributor Drive Gear & Shaft					
	1	841198	Distributor Gear (32 Teeth)					
	1	841215	Thermostat					
	1	841216	Water Header Plate					
	1	841217	Water Pump Pulley Adjusting Flange					
	1	841278	Radiator Hose Kit (4 Hoses)					

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