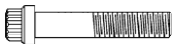


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ENGINE: D236 (Late w/Narrow Flange Liners)

BORE: 3.6875"	6 Cyl	Diesel	NOTES: Heavy Press Liner w/.070 Thick Flange (3.873" Flg OD), 4" Thr Main Brg Flg Dia
APPLICATION: Combines: 315; Tractors: 606, 2606, 3616, After ESN 16620;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	944221	In-Frame Kit, STD Liners & Cast Oil Rings (1)					I
	1	944279	In-Frame Kit, .002 Oversize Liners & Cast Oil Rings					I
	1	945221	Out-of-Frame Kit, STD Liners & Cast Oil Rings (1)			O		
	1	945279	Out-of-Frame Kit, .002 Oversize Liners & Cast Oil Rings			O		
	1	945281	Out-of-Frame Kit, .005 Oversize Liners & Cast Oil Rings			O		
	1	945282	Out-of-Frame Kit, .010 Oversize Liners & Cast Oil Rings			O		
	6	141159	Sleeve & Piston Assembly, STD Liner & Cast Oil Rings (1)				O	I
	6	141161	Sleeve & Piston Assembly, .002 OS Liner & Cast Oil Rings				O	I
	6	141162	Sleeve & Piston Assembly, .005 OS Liner & Cast Oil Rings			O		
	6	141163	Sleeve & Piston Assembly, .010 OS Liner & Cast Oil Rings		O			
	6	141485	Piston Assembly					
	6	141467	Cylinder Liner, STD OD					
	6	141468	Cylinder Liner, .002 Oversize OD					
	6	141469	Cylinder Liner, .005 Oversize OD					
	6	141472	Piston Ring Set, HD Cast Oil Ring (1-1/8HK 1-1/8 1-1/4)					
	6	141473	Piston Ring Set, LD 3 Pc Oil Ring (1-1/8HK 1-1/8 1-1/4)					
	1	141474	Piston Ring Set, LD 3 Pc Oil Ring (1-3/32HK 1-1/8 1-1/4)					
	6	241186	STD Rod Bearing	O	O	O	O	I
	6	241187	.001 Rod Bearing					
	6	241188	.002 Rod Bearing					
	6	241189	.010 Rod Bearing					
	6	241191	.020 Rod Bearing					
	6	241192	.030 Rod Bearing					
	6	241193	.040 Rod Bearing					
	6	241194	.060 Rod Bearing					
	1	241195	STD Main Bearing Set (4" Thrust Flange Diameter)	O	O	O	O	I
	1	241196	.002 Main Bearing Set (4" Thrust Flange Diameter)					
	1	241197	.010 Main Bearing Set (4" Thrust Flange Diameter)					
	1	241198	.020 Main Bearing Set (4" Thrust Flange Diameter)					
	1	241199	.030 Main Bearing Set (4" Thrust Flange Diameter) (2)					
	1	341333	Head Gasket Set w/Nozzle & Precup Gaskets					I
	1	341334	Head Gasket					I
	12	301114	Positive Valve Seal, Optional (Not in Gasket Sets) (3)					
	1	341335	Valve Cover Gasket					
	1	341336	Full Gasket Set w/Seals	O	O	O	O	
	1	341337	Lower Gasket Set w/Seals					
	1	341338	Timing Cover Gasket Kit, Combines (4)					
	1	341194	Pan Gasket Set					I
	1	341339	Front Crank Seal					
	1	301115	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	341197	Rear Crank Seal Kit (Includes Seal & Main Cap Plugs)					
	1	301116	Rear Wear Sleeve, Optional (Not in Gasket Sets)					
	6	241363	Pin Bushing					
	1	241213	Cam Bearing Set					
	12	741223	Rod Bolt					
	1	741224	Head Bolt Kit w/Washers					
	18	741178	Tappet Cover Screw w/Seal					

(1)Also Available w/LD 3 Pc Oil Ring (2)For .010" Oversize Thrust Length Use 241539 (3)Use VST1812 Seal Tool (4)Optional Gkts

IH-236-M

8/1/2004

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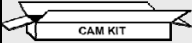
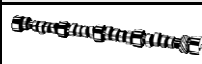
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ENGINE: D236 (Late w/Narrow Flange Liners)

BORE: 3.6875"	6 Cyl	Diesel	NOTES: Heavy Press Liner w/.070 Thick Flange (3.873" Flg OD), 4" Thr Main Brg Flg Dia
APPLICATION: Combines: 315; Tractors: 606, 2606, 3616, After ESN 16620;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	949523	Cam Kit					C
	1	949321	Basic Valve Kit				B	
	1	949121	Valve Train Kit				V	
	1	541159	Rebuilt Camshaft					
	1	541161	New Camshaft					C
	1	541162	Cam Thrust Plate					
	1	541163	Camshaft Nut					
	1	541164	Camshaft Nut Lock					
	12	541113	Tappet					C
	6	441325	Exhaust Valve		V		B	
	6	441326	Intake Valve		V		B	
	12	441327	Valve Guide (5)		V		B	
	12	441328	Valve Spring		V		B	
	12	441329	Valve Rotator		V		B	
	24	441116	Valve Keeper (Half)		V		B	
	6	401117	Exhaust Valve Seat					
	6	401118	Intake Valve Seat					
	3	441331	Exhaust Rocker Arm, LH					
	3	441332	Exhaust Rocker Arm, RH					
	6	441333	Intake Rocker Arm					
	12	441219	Rocker Arm Adjusting Screw					
	2	441334	Rocker Arm Shaft					
	1	541165	Cam Gear					
	1	541166	Crank Gear					
	1	NLA	Idler Gear					
	1	541168	Idler Gear Bushing (1.550" Wide)					
	1	541232	Injection Pump Drive Gear					
	12	541173	Push Rod					
	1	641152	New Oil Pump (Use w/Floating Screen)					
	1	641147	New Oil Pump w/Solid Screen					
	1	641148	Oil Pump Kit					
	1	641178	Oil Pressure Regulating Valve Assembly (In Crankcase)					
	1	641187	Oil Cooler Upgrade Kit					
	1	641153	Spin-On Filter Conversion Kit (Filter not Included)					
	1	721118	Cam Plug (Stainless Steel)					
	5	721118	Block Plug, Side (Stainless Steel)					
	2	721117	Block Plug, End (Stainless Steel)					
	6	841233	Precombustion Chamber					
	6	841231	Glow Plug					
	2	841195	Breather Element In Tappet Cover					
	1	821136	Thermostat (6)					
	1	841189	Block Heater					
	1	841191	Water Pump, Except 606 & 2606 Tractors					
	10	821123	Exhaust Manifold Stud					
	10	841232	Exhaust Manifold Nut					

(5)For.002 Oversize Guide Use 441456 or.003 Guide Use 441457 or.005 Guide Use 441458 (6)Use 841229 For Thermostat Seal

IH-236-M

8/1/2004

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