

INTERNATIONAL



ENGINE: 220 CI
F20

BORE: 3.750"	4 Cyl	Gas	NOTES: Years 1932-1939
APPLICATION: Combines: 7 Hillside, 10 Prairie, 11 Prairie; Crawlers: T20; Power Units: U7; Tractors: Farmall F20, Fairway 20;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	4	141597	Sleeve & Piston Assembly (4.000" Overbore)					
	4	141599	Cylinder Liner O-Ring					
	1	141598	Piston Ring Set, STD 3.750" Bore (3-3/16 1-3/16)					
	1	141386	Piston Ring Set, 4.000" Overbore (3-3/32 1-1/4)					
	4	241517	Rebuilt Babbitt Type Rod,					
	4	241513	STD Rod Bearing, Use w/12768D Rod (Insert Type)					
	4	241514	.010 Rod Bearing, Use w/12768D Rod (Insert Type)					
	4	241515	.020 Rod Bearing, Use w/12768D Rod (Insert Type)					
	1	241516	Front Crankshaft Ball Bearing					
	1	241518	Rear Crankshaft Ball Bearing					
	1	341479	Head Gasket Set					
	1	341484	Head Gasket					
	1	341485	Manifold Gasket					
	1	341486	Water Manifold Gasket					
	1	341487	Valve Cover Gasket					
	1	341481	In-Frame Gasket Set					
	1	341483	Overhaul Gasket Set					
	2	341488	Handhole Cover Gasket					
	1	341492	Front Crankcase Plate Gasket					
	1	341493	Front Crankcase Cover Gasket					
	1	341482	Pan Gasket					
	2	341489	Front Crank Seal (Felt)					
	1	341491	Rear Crank Seal (Felt)					
	4	241519	Pin Bushing					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

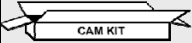
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	8	441442	Intake & Exhaust Valve					
	8	441443	Valve Guide					
	8	441444	Valve Spring					
	16	441445	Valve Keeper (Half)					
	8	401125	Intake & Exhaust Valve Seat					
								
								
	1	641212	Oil Trough Felt Set					
	1	841244	Carburetor Needle & Seat					
	1	841245	Carburetor Bowl Gasket					
	1	841246	Carburetor Mounting Gasket					

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