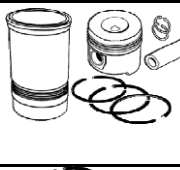
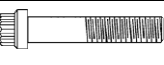


INTERNATIONAL



ENGINE: BD154, BD154C, BD154T

BORE: 3.500"	4 Cyl	Diesel	NOTES:
APPLICATION: Combines: 93; Crawlers: 500; Forklifts: 7000; Tractors: 364, 384, B414, 424, 444, 2424, 2444, 3414, 3444;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	944268	In-Frame Kit			I	
	1	945268	Out-of-Frame Kit		O		
	4	141225	Sleeve & Piston Assembly		O	I	
	4	141795	Piston Kit w/Rings				
	4	141226	Piston Assembly				
	4	141227	Cylinder Liner (Includes O-Ring)				
	4	141221	Cylinder Liner O-Ring				
	4	141228	Piston Ring Set (3-3/32 2-3/16)				
	1	241143	STD Rod Bearing Set		O	I	
	1	241144	.010 Rod Bearing Set				
	1	241145	.015 Rod Bearing Set				
	1	241146	.020 Rod Bearing Set				
	1	241147	.030 Rod Bearing Set				
	1	241148	.040 Rod Bearing Set				
	1	241149	STD Main Bearing Set		O	I	
	1	241151	.010 Main Bearing Set				
	1	241152	.015 Main Bearing Set				
	1	241153	.020 Main Bearing Set				
	1	241154	.030 Main Bearing Set				
	1	241582	.040 Main Bearing Set				
	1	241583	.050 Main Bearing Set				
	1	241584	.060 Main Bearing Set				
	1	341141	Head Gasket Set			I	
	1	341143	Head Gasket				
	8	301111	Positive Valve Seal, Optional (Not in Gasket Sets)				
	1	341144	Valve Cover Gasket				
	1	341146	Lower Gasket Set wo/Seals				
	1	341148	Full Gasket Set w/Seals		O		
	1	341149	Pan Gasket Set			I	
	1	341151	Front Crank Seal				
	1	301112	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	341152	Rear Crank Seal				
	1	301124	Rear Wear Sleeve, Optional (Not in Gasket Sets)				
	4	241155	Pin Bushing				
	1	241156	Cam Bearing Set				
	8	741142	Rod Bolt				
	1	741143	Head Bolt Kit w/Washers				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

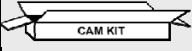
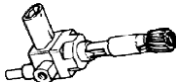
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INTERNATIONAL



ENGINE: BD154, BD154C, BD154T

BORE: 3.500"	4 Cyl	Diesel	NOTES:
APPLICATION: Combines: 93; Crawlers: 500; Forklifts: 7000; Tractors: 364, 384, B414, 424, 444, 2424, 2444, 3414, 3444;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	949149	Valve Train Kit (Without Keepers)				V
	1	541132	Camshaft: B414 Thru ESN 22251; 3414 Thru ESN 22278				
	1	541133	Camshaft: Except Early B414 & 3414				
	1	541134	Cam Thrust Plate				
	8	541135	Tappet				
	4	441153	Exhaust Valve				V
	4	441154	Intake Valve				V
	4	441172	Exhaust Valve Guide				V
	4	441173	Intake Valve Guide				V
	8	441174	Outer Valve Spring				V
	8	441175	Inner Valve Spring				V
	16	441158	Valve Keeper (Half)				
							
	8	441159	Rocker Arm				
	2	441161	Rocker Arm Shaft				
	1	NLA	Cam Gear: B414 Thru ESN 22251; 3414 Thru ESN 22278				
	1	541139	Cam Gear: Late 3414 Tractor; 3444 Tractor; 7000 Forklift				
	1	541136	Cam Gear: 364, 384; Late B414; 424, 444, 2424, 2444				
	1	541137	Crank Gear: 364, 384, B414 Tractors; 3414 Thru ESN 22278				
	1	NLA	Crank Gear: 424, 444, 2424, 2444; Late 3414; 3444, 7000				
	8	541138	Pushrod				
	1	641215	New Oil Pump: All Except (1)				
	1	641129	New Oil Pump: (1)				
	1	641131	Oil Pump Drive Shaft w/Gear				
	1	641135	Pump Gear: Except B414 & 3414 Loader Thru ESN 27582				
	1	641132	Oil Pump Screen, Float Type				
	1	641133	Oil Pump Screen, Solid Type				
	1	741138	Crankshaft				
	4	741264	Connecting Rod "Replace Early Rods In Sets"				
	1	741144	Plug, Cam (1 3/4")				
	2	741145	Plug, Head (1 1/4")				
	1	841162	Bypass Hose				
	1	841163	Thermostat: 364 & 384 Tractors				
	1	841169	Thermostat: Except 364 & 384 Tractors				
	1	841164	Water Pump (OEM# 703820R96) Check Application				
	1	841171	Water Pump (OEM# 3119778R92) Check Application				
	1	841165	Fuel Transfer Pump				
	4	841166	Pre-Combustion Chamber				
	4	841167	Glow Plug				

(1)B414 Thru ESN 30944; 3414 Loader Thru ESN 30944; 500 Crawler

IH-154-A

6/1/2004

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