

INTERNATIONAL



ENGINE: C123

w/3.311" Seal Land Inside Diameter

BORE: 3.125"	4 Cyl	Gas & LP	NOTES: Engines w/Water Pump, 3.311" Seal Land Inside Diameter
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APPLICATION: Balers: 55T, 55W, 56T, 56W, 57T, 57W; Combines: 76; Crawlers: T4;
Tractors: 130, 140, 230, 240; Windrowers: 161, 163, Except Block #354898R1-R4;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	944172	In-Frame Kit (Also C113 w/Water Pump Conversion)			I	
	1	945172	Out-of-Frame Kit (Also C113 w/Water Pump Conversion)		O		
	4	141345	Sleeve & Piston Asb (Dome Top Pistons)		O	I	
	4	141346	Sleeve & Piston Asb (Flat Top Pistons)				
	4	141347	Cylinder Liner (Includes O-Ring)				
	4	141348	Cylinder Liner O-Ring				
	4	141357	Piston Ring Set, 3.125" STD Bore (2-3/32 1-1/4)				
	1	141358	Piston Ring Set, 3.125" STD Bore (3-3/32 1-3/16)				
	1	141359	Piston Ring Set, 3.125" STD Bore (3-3/32 1-1/4)				
	1	141361	Piston Ring Set, 3.125" STD Bore (3-1/8 1-1/4)				
	1	141362	Piston Ring Set, 3.1875" Overbore (2-3/32 1-1/4)				
	1	141363	Piston Ring Set, 3.1875" Overbore (3-3/32 1-3/16)				
	4	141342	Piston Ring Set, 3.250" Overbore (2-3/32 1-3/16)				
	1	141364	Piston Ring Set, 3.250" Overbore (3-3/32 1-3/16)				
	4	241249	STD Rod Bearing		O	I	
	4	241251	.002 Rod Bearing				
	4	241252	.010 Rod Bearing				
	4	241253	.020 Rod Bearing				
	4	241254	.030 Rod Bearing				
	4	241255	.040 Rod Bearing				
	1	241256	STD Main Bearing Set		O	I	
	1	241257	.002 Main Bearing Set				
	1	241258	.010 Main Bearing Set				
	1	241259	.020 Main Bearing Set				
	1	241261	.030 Main Bearing Set (1)				
	1	241262	.040 Main Bearing Set (.010 Oversize Thrust Length)				
	1	341233	Head Gasket Set (Also C113 w/Water Pump Conversion)			I	
	1	341234	Head Gasket (Also C113 w/Water Pump Conversion)				
	8	301111	Positive Valve Seal, Optional (Not in Gasket Sets) (2)				
	1	341221	Manifold Gasket Set				
	1	341222	Valve Cover Gasket				
	1	341235	Full Gasket Set w/Seals (Also C113 w/Water Pump Conv)		O		
	1	341226	Timing Cover Gasket				
	1	341225	Pan Gasket Set			I	
	1	341228	Front Crank Seal w/Wear Sleeve				
	1	341227	Timing Cover Gasket & Seal Kit				
	1	341236	Rear Crank Seal Kit (Includes Seal, Gaskets & Plugs)				
	4	241263	Pin Bushing (.993" OD)				
	1	241237	Front Cam Bearing (Used on Late Blocks Only)				
	1	241238	Distributor Drive Bushing				
	8	741191	Rod Bolt				
	8	741192	Rod Nut				
	1	741193	Head Bolt Kit w/Washers				
	1	741194	Head Stud & Nut Kit				

(1)For .010" Oversize Thrust Length Use 241581

(2)Use VST1711 Seal Tool

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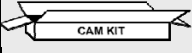
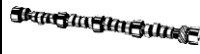


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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	949525	Cam Kit					C
	1	949336	Basic Valve Kit: Gasoline Tractors					B
	1	949154	Valve Train Kit: Kerosene/Distillate Tractors & Crawlers					V
	1	541176	Rebuilt Camshaft					C
	1	541177	New Camshaft					C
	1	541134	Cam Thrust Plate					C
	1	541178	Cam Key					C
	8	541179	Tappet					C
	4	441226	Exhaust Valve (1.31" Hd Dia / 5.28" OAL)					B
	4	441241	Exhaust Valve, Kerosene/Distillate (1.16" Hd Dia/4.72" OAL)		V			B
	4	441227	Intake Valve (1.50" Hd Dia / 5.28" OAL)					B
	4	441242	Intake Valve, Kerosene/Distillate (1.34" Hd Dia / 4.72" OAL)		V			B
	8	441228	Valve Guide (Also Use 441235 If Replacing Flanged Guides)		V			B
	4	441244	Exhaust Valve Spring: Kerosene/Distillate w/Rotators					B
	4	441243	Exhaust Valve Spring: Kerosene/Distillate wo/Rotators		V			B
	4	441229	Exhaust Valve Spring: Gasoline Tractors					B
	4	441243	Intake Valve Spring: Kerosene/Distillate Tractors & Crawlers		V			B
	4	441231	Intake Valve Spring: Gasoline Tractors					B
	8	441235	Valve Spring Seat					B
	4	441167	Valve Rotator (Original Gas or Distillate Upgrade)					B
	16	421161	Valve Keeper (Half)		V			B
	4	421198	Exhaust Valve Seat					
	4	401128	Intake Valve Seat					
	4	441233	LH Rocker Arm					
	4	441234	RH Rocker Arm					
	8	441219	Rocker Arm Adjusting Screw					
	1	441232	Rocker Arm Shaft					
	1	541181	Cam Gear					
	1	541182	Crank Gear					
	1	541183	Governor Drive Gear					
	8	541184	Push Rod					
	1	641159	New Oil Pump wo/Screen					
	1	641161	Oil Pump Kit, w/375785R91 Pump (10T / 1.555" OD Gears)					
	1	641165	Oil Pump Kit, w/352085R91-R94 (6096DX Hsg/1.490" Gears)					
	1	641162	Oil Pressure Regulating Spring					
	1	641163	Oil Pump Screen, w/352085R94 or 375785R91 Oil Pump					
	1	641132	Oil Pump Screen, w/352085R91-R93 Oil Pump (6096DX Hsg)					
	1	641164	Spin-On Filter Conversion Kit (Filter not Incl)					
	1	741188	Cam Plug (1 5/8")					
	1	741189	Block Plug, Rear (2")					
	1	741195	Crankshaft Pulley: Except 140, 240 Tractors & T4 Crawler					
	1	841197	Distributor Drive Gear & Shaft					
	1	841198	Distributor Gear (32 Teeth)					
	1	841169	Thermostat (May Need Spacer If Not Yet Updated)					
	1	841199	Thermostat Spacer					
	1	841212	New Water Pump, Early Models Only					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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