

INTERNATIONAL



ENGINE: C113

w/3.311" Seal Land Inside Diameter

BORE: 3.000"	4 Cyl	Gas & LP	NOTES: Engines wo/Water Pump Conversion, 3.311" Seal Land Inside Diameter
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APPLICATION: Balers: 55T, 55W; Combines: 64, 76; Tractors: A, AV, B, BN; Super A, Super AV, w/TSN #250001-310299;
Tractors: C w/TSN #501-47999 & After #48499 w/Block #251069R1 or 366204R2;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	944168	In-Frame Kit, 3.125" Overbore (wo/Water Pump Conv)			I	
	1	945168	Out-of-Frame Kit, 3.125" Overbore (wo/Water Pump Conv)		O		
	4	141345	Sleeve & Piston Asb, 3.125" Overbore (Dome Top Pistons)		O	I	
	4	141346	Sleeve & Piston Asb, 3.125" Overbore (Flat Top Pistons)				
	4	141347	Cylinder Liner, 3.125" Overbore (Includes O-Ring)				
	4	141348	Cylinder Liner O-Ring				
	1	141355	Piston Ring Set, STD 3.000" Bore (3-1/8 1-1/4)				
	1	141356	Piston Ring Set, STD 3.000" Bore (3-1/8 1-3/16)				
	4	141357	Piston Ring Set, 3.125" Overbore (2-3/32 1-1/4)				
	1	141358	Piston Ring Set, 3.125" Overbore (3-3/32 1-3/16)				
	1	141359	Piston Ring Set, 3.125" Overbore (3-3/32 1-1/4)				
	1	141362	Piston Ring Set, 3.1875" Overbore (2-3/32 1-1/4)				
	4	141342	Piston Ring Set, 3.250" Overbore (2-3/32 1-3/16)				
	1	141364	Piston Ring Set, 3.250" Overbore (3-3/32 1-3/16)				
	4	241249	STD Rod Bearing		O	I	
	4	241251	.002 Rod Bearing				
	4	241252	.010 Rod Bearing				
	4	241253	.020 Rod Bearing				
	4	241254	.030 Rod Bearing				
	4	241255	.040 Rod Bearing				
	1	241256	STD Main Bearing Set		O	I	
	1	241257	.002 Main Bearing Set				
	1	241258	.010 Main Bearing Set				
	1	241259	.020 Main Bearing Set				
	1	241261	.030 Main Bearing Set (1)				
	1	241262	.040 Main Bearing Set (.010 Oversize Thrust Length)				
	1	341237	Head Gasket Set (wo/Water Pump Conv)			I	
	1	341238	Head Gasket (wo/Water Pump Conv)				
	8	301111	Positive Valve Seal, Optional (Not in Gasket Sets) (2)				
	1	341221	Manifold Gasket Set				
	1	341222	Valve Cover Gasket				
	1	341239	Full Gasket Set w/Seals (wo/Water Pump Conv)		O		
	1	341226	Timing Cover Gasket				
	1	341225	Pan Gasket Set			I	
	1	341228	Front Crank Seal w/Wear Sleeve				
	1	341227	Timing Cover Gasket & Seal Kit				
	1	341236	Rear Crank Seal Kit (Includes Seal, Gaskets & Plugs)				
	4	241264	Pin Bushing: A, AV, B, BN #501-103614 (.980" OD)				
	4	241263	Pin Bushing: Except A, AV, B, BN #501-103614 (.993" OD)				
	1	241237	Front Cam Bearing "Used on Late Blocks Only"				
	1	241238	Distributor Drive Bushing				
	8	741191	Rod Bolt				
	8	741192	Rod Nut				
	1	741193	Head Bolt Kit w/Washers				
	1	741194	Head Stud & Nut Kit				

(1)For .010" Oversize Thrust Length Use 241581

(2)Use VST1711 Seal Tool

IH-113-C

10/16/2006

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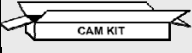
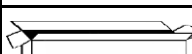


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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	949525	Cam Kit					C
	1	949128	Valve Train Kit: A, AV, B, BN; Super A & AV Thru #255417				V	
	1	949337	Basic Valve Kit: C; Super A & AV After #255417			B		
	1	949336	Basic Valve Kit: C; Super A & AV Aft #255417(Hd# 366299R1)			B		
	1	949154	Valve Train Kit: C; Super A & AV After #255417 (Kero/Dist)			V		
	1	541176	Rebuilt Camshaft					C
	1	541177	New Camshaft					C
	1	541134	Cam Thrust Plate					
	8	541179	Tappet					C
	4	441236	Exhaust Valve (1.22" Hd Dia / 4.83" OAL)				V	
	4	441238	Exhaust Valve (1.16" Hd Dia / 4.94" OAL)			B		
	4	441226	Exhaust Valve (1.31" Hd Dia / 5.28" OAL)					
	4	441241	Exhaust Valve, Kerosene/Distillate (1.16" Hd Dia/4.72" OAL)	V				
	4	441237	Intake Valve (1.34" Hd Dia / 4.83" OAL)				V	
	4	441239	Intake Valve (1.34" Hd Dia / 4.94" OAL)			B		
	4	441227	Intake Valve (1.50" Hd Dia / 5.28" OAL)					
	4	441242	Intake Valve, Kerosene/Distillate (1.34" Hd Dia / 4.72" OAL)	V				
	8	441228	Valve Guide (Also Use 441235 If Replacing Flanged Guides)	V	B	B	V	
	8	441243	Ex & In Spring: A, AV, B, BN; Super A & AV Thru #255417	V			V	
	4	441244	Exhaust Valve Spring: C; Super A & AV After #255417			B		
	4	441229	Exhaust Valve Spring (Used w/Cyl Head# 366299R1)					
	4	441243	Intake Valve Spring: C; Super A & AV After #255417			B		
	4	441231	Intake Valve Spring (Used w/Cyl Head# 366299R1)					
	8	441235	Valve Spring Seat			B		
	4	441167	Valve Rotator, Gasoline					
	16	421161	Valve Keeper (Half)	V	B	B	V	
	4	441233	LH Rocker Arm					
	4	441234	RH Rocker Arm					
	8	441219	Rocker Arm Adjusting Screw					
	1	441232	Rocker Arm Shaft					
	1	541181	Cam Gear					
	1	541182	Crank Gear					
	1	541183	Governor Drive Gear					
	8	541184	Push Rod					
	1	641159	New Oil Pump wo/Screen					
	1	641161	Oil Pump Kit, w/375785R91 Pump (10T/1.555" OD Gears)					
	1	641165	Oil Pump Kit, w/352085R91-R94 (6096DX Hsg/1.490" Gears)					
	1	641162	Oil Pressure Regulating Spring					
	1	641163	Oil Pump Screen, w/352085R94 or 375785R91 Oil Pump					
	1	641132	Oil Pump Screen, w/352085R91-R93 Oil Pump(6096DX Hsg)					
	1	641164	Spin-On Filter Conversion Kit (Filter not Incl)					
	1	741188	Cam Plug (1 5/8")					
	1	741189	Block Plug, Rear (2")					
	1	741195	Crankshaft Pulley					
	1	841197	Distributor Drive Gear & Shaft					
	1	841198	Distributor Gear (32 Teeth)					
	1	841169	Thermostat (May Need Spacer If Not Yet Updated)					
	1	841199	Thermostat Spacer					

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