

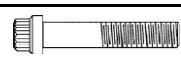
FORD



ENGINE: VSG413 (89-UP)
Distributorless Ignition

BORE: 2.9134" 4 Cyl Gas NOTES: 1.3 Liter, .710" Piston Pin, 5 Main Bearings, Distributorless Ignition

APPLICATION: Skid Loaders: SL3725, SL4510, SL4525 Gehl; Others
Ford Power Units

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	4	161526	STD Piston Kit (Includes Pin & Rings)					
	4	161527	.020 Piston Kit (Includes Pin & Rings)					
	4	161528	.040 Piston Kit (Includes Pin & Rings)					
	4	161529	Repair Liner					
	1	161531	STD Ring Set					
	1	161532	.020 Ring Set					
	1	161533	.040 Ring Set					
	1	261379	STD Rod Bearing Set					
	1	261381	.001 Rod Bearing Set					
	1	261382	.010 Rod Bearing Set					
	1	261383	.020 Rod Bearing Set					
	1	261384	.030 Rod Bearing Set					
	1	261394	STD Main Bearing Set, wo/Thrust Washers					
	1	261395	.005 Main Bearing Set, wo/Thrust Washers					
	1	261396	.010 Main Bearing Set, wo/Thrust Washers					
	1	261397	.020 Main Bearing Set, wo/Thrust Washers					
	1	261398	.030 Main Bearing Set, wo/Thrust Washers					
	1	261399	STD Main Bearing Set, wo/Thr Washers (.015 Oversize OD)					
	1	261411	.010 Main Bearing Set, wo/Thr Washers (.015 Oversize OD)					
	1	261375	STD Thrust Washer Set					
	1	261376	.015 Thrust Washer Set					
	1	361292	Head Gasket Set					
	1	361293	Head Gasket					
	1	361277	Valve Cover Gasket					
	1	361287	Lower Gasket Set w/Seals					
	1	361294	Full Gasket Set w/Seals					
	1	361289	Pan Gasket Set					
	1	361282	Front Crank Seal					
	1	361291	Rear Crank Seal					
	1	261377	Cam Bearing Set					
	1	261378	Cam Bearing Set (.020 Oversize OD)					
	8	761195	Rod Bolt					
	1	761196	Head Bolt Kit					

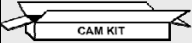
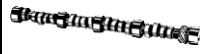
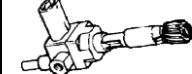
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
								
	1	561194	Camshaft					
	1	561179	Thrust Plate					
	8	561192	Tappet					
	4	461314	STD Exhaust Valve (1.146" Hd Dia)					
	4	461315	0.40 MM Exhaust Valve (1.146" Hd Dia)					
	4	461327	STD Intake Valve (1.357" Hd Dia)					
	4	461328	0.40 MM Intake Valve (1.357" Hd Dia)					
	8	461319	Valve Spring					
	16	461321	Valve Keeper (Half)					
	8	461322	Retainer					
	4	461323	Exhaust Valve Seat					
	4	461329	Intake Valve Seat					
	4	461325	LH Rocker Arm					
	4	461326	RH Rocker Arm					
	8	461311	Rocker Arm Screw					
	1	461312	Rocker Arm Shaft					
	2	461313	Rocker Arm Shaft Plug					
	1	561182	Cam Sprocket					
	1	561183	Crank Sprocket					
	1	561184	Sprocket Set (Includes Cam & Crank Sprocket)					
	1	561185	Timing Chain					
	1	561187	Tensioner Arm					
	1	561188	Tensioner					
	8	561193	Push Rod					
	1	661165	Oil Pump					
	1	861181	New Water Pump: Gehl					
	1	861178	Thermostat (190 Degree)					
	1	861179	Fuel Pump					