

# FORD



ENGINE: VSG411 (89-92)  
Distributorless Ignition

|                                                                                                   |       |     |                                                                        |
|---------------------------------------------------------------------------------------------------|-------|-----|------------------------------------------------------------------------|
| BORE: 2.7047"                                                                                     | 4 Cyl | Gas | NOTES: 1.1 Liter, .710" Pin, 3 Main Bearings, Distributorless Ignition |
| APPLICATION: Skid Loaders: 542B Bobcat; SL3510 Gehl; L454 New Holland; Others<br>Ford Power Units |       |     |                                                                        |

|  | QTY | ITEM #                 | DESCRIPTION                                              | LETTERED ITEMS INCLUDED IN KIT |  |  |  |  |
|--|-----|------------------------|----------------------------------------------------------|--------------------------------|--|--|--|--|
|  |     |                        |                                                          |                                |  |  |  |  |
|  |     |                        |                                                          |                                |  |  |  |  |
|  |     |                        |                                                          |                                |  |  |  |  |
|  |     |                        |                                                          |                                |  |  |  |  |
|  |     |                        |                                                          |                                |  |  |  |  |
|  | 4   | <a href="#">161518</a> | STD Piston Kit (Includes Pin & Rings)                    |                                |  |  |  |  |
|  | 4   | <a href="#">161519</a> | .020 Piston Kit (Includes Pin & Rings)                   |                                |  |  |  |  |
|  | 4   | <a href="#">161521</a> | .040 Piston Kit (Includes Pin & Rings)                   |                                |  |  |  |  |
|  | 4   | <a href="#">161522</a> | Repair Liner                                             |                                |  |  |  |  |
|  | 1   | <a href="#">161523</a> | STD Ring Set                                             |                                |  |  |  |  |
|  | 1   | <a href="#">161524</a> | .020 Ring Set                                            |                                |  |  |  |  |
|  | 1   | <a href="#">161525</a> | .040 Ring Set                                            |                                |  |  |  |  |
|  | 1   | <a href="#">261379</a> | STD Rod Bearing Set                                      |                                |  |  |  |  |
|  | 1   | <a href="#">261381</a> | .001 Rod Bearing Set                                     |                                |  |  |  |  |
|  | 1   | <a href="#">261382</a> | .010 Rod Bearing Set                                     |                                |  |  |  |  |
|  | 1   | <a href="#">261383</a> | .020 Rod Bearing Set                                     |                                |  |  |  |  |
|  | 1   | <a href="#">261384</a> | .030 Rod Bearing Set                                     |                                |  |  |  |  |
|  | 1   | <a href="#">261385</a> | STD Main Bearing Set, wo/Thrust Washers                  |                                |  |  |  |  |
|  | 1   | <a href="#">261386</a> | .005 Main Bearing Set, wo/Thrust Washers                 |                                |  |  |  |  |
|  | 1   | <a href="#">261387</a> | .010 Main Bearing Set, wo/Thrust Washers                 |                                |  |  |  |  |
|  | 1   | <a href="#">261388</a> | .020 Main Bearing Set, wo/Thrust Washers                 |                                |  |  |  |  |
|  | 1   | <a href="#">261389</a> | .030 Main Bearing Set, wo/Thrust Washers                 |                                |  |  |  |  |
|  | 1   | <a href="#">261391</a> | STD Main Bearing Set, wo/Thr Washers (.015 Oversize OD)  |                                |  |  |  |  |
|  | 1   | <a href="#">261392</a> | .010 Main Bearing Set, wo/Thr Washers (.015 Oversize OD) |                                |  |  |  |  |
|  | 1   | <a href="#">261375</a> | STD Thrust Washer Set                                    |                                |  |  |  |  |
|  | 1   | <a href="#">261376</a> | .015 Thrust Washer Set                                   |                                |  |  |  |  |
|  | 1   | <a href="#">361284</a> | Head Gasket Set                                          |                                |  |  |  |  |
|  | 1   | <a href="#">361285</a> | Head Gasket                                              |                                |  |  |  |  |
|  | 1   | <a href="#">361277</a> | Valve Cover Gasket                                       |                                |  |  |  |  |
|  | 1   | <a href="#">361278</a> | Lower Gasket Set w/Seals                                 |                                |  |  |  |  |
|  | 1   | <a href="#">361286</a> | Full Gasket Set w/Seals                                  |                                |  |  |  |  |
|  | 1   | <a href="#">361281</a> | Pan Gasket Set                                           |                                |  |  |  |  |
|  | 1   | <a href="#">361282</a> | Front Crank Seal                                         |                                |  |  |  |  |
|  | 1   | <a href="#">361283</a> | Rear Crank Seal                                          |                                |  |  |  |  |
|  | 1   | <a href="#">261377</a> | Cam Bearing Set                                          |                                |  |  |  |  |
|  | 1   | <a href="#">261378</a> | Cam Bearing Set (.020 Oversize OD)                       |                                |  |  |  |  |
|  | 8   | <a href="#">761195</a> | Rod Bolt                                                 |                                |  |  |  |  |
|  | 1   | <a href="#">761196</a> | Head Bolt Kit                                            |                                |  |  |  |  |

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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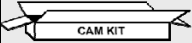
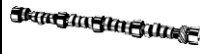
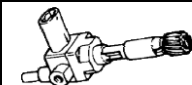
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|-------------------------------------------------------------------------------------|-----|--------|----------------------------------------------------|--------------------------------|--|--|--|--|
|    |     |        |                                                    |                                |  |  |  |  |
|    |     |        |                                                    |                                |  |  |  |  |
|    | 1   | 561191 | Camshaft                                           |                                |  |  |  |  |
|                                                                                     | 1   | 561179 | Thrust Plate                                       |                                |  |  |  |  |
|    | 8   | 561192 | Tappet                                             |                                |  |  |  |  |
|    | 4   | 461314 | STD Exhaust Valve (1.146" Hd Dia)                  |                                |  |  |  |  |
|                                                                                     | 4   | 461315 | 0.40 MM Exhaust Valve (1.146" Hd Dia)              |                                |  |  |  |  |
|                                                                                     | 4   | 461316 | STD Intake Valve (1.297" Hd Dia)                   |                                |  |  |  |  |
|                                                                                     | 4   | 461317 | 0.40 MM Intake Valve (1.297" Hd Dia)               |                                |  |  |  |  |
|    | 8   | 461318 | Service Repair Valve Guide (.439" OD / 1.854" OAL) |                                |  |  |  |  |
|                                                                                     | 8   | 461319 | Valve Spring                                       |                                |  |  |  |  |
|                                                                                     | 16  | 461321 | Valve Keeper (Half)                                |                                |  |  |  |  |
|                                                                                     | 8   | 461322 | Retainer                                           |                                |  |  |  |  |
|  | 4   | 461323 | Exhaust Valve Seat                                 |                                |  |  |  |  |
|                                                                                     | 4   | 461324 | Intake Valve Seat                                  |                                |  |  |  |  |
|  | 4   | 461325 | LH Rocker Arm                                      |                                |  |  |  |  |
|                                                                                     | 4   | 461326 | RH Rocker Arm                                      |                                |  |  |  |  |
|                                                                                     | 8   | 461311 | Rocker Arm Screw                                   |                                |  |  |  |  |
|                                                                                     | 1   | 461312 | Rocker Arm Shaft                                   |                                |  |  |  |  |
|                                                                                     | 2   | 461313 | Rocker Arm Shaft Plug                              |                                |  |  |  |  |
|  | 1   | 561182 | Cam Sprocket                                       |                                |  |  |  |  |
|                                                                                     | 1   | 561183 | Crank Sprocket                                     |                                |  |  |  |  |
|                                                                                     | 1   | 561184 | Sprocket Set (Includes Cam & Crank Sprocket)       |                                |  |  |  |  |
|                                                                                     | 1   | 561185 | Timing Chain                                       |                                |  |  |  |  |
|                                                                                     | 1   | 561187 | Tensioner Arm                                      |                                |  |  |  |  |
|                                                                                     | 1   | 561188 | Tensioner                                          |                                |  |  |  |  |
|                                                                                     | 8   | 561193 | Push Rod                                           |                                |  |  |  |  |
|  | 1   | 661165 | Oil Pump                                           |                                |  |  |  |  |
|  | 1   | 861181 | New Water Pump: Gehl                               |                                |  |  |  |  |
|                                                                                     | 1   | 861182 | New Water Pump: New Holland                        |                                |  |  |  |  |
|                                                                                     | 1   | 861178 | Thermostat (190 Degree)                            |                                |  |  |  |  |
|                                                                                     | 1   | 861179 | Fuel Pump                                          |                                |  |  |  |  |