

FORD



ENGINE: VSG411 (84-89)
Distributor Ignition

BORE: 2.912"	4 Cyl	Gas	NOTES: 1.1 Liter, .812" Pin, 3 Main Bearings, Point Type or Solid State Distributor
APPLICATION: Skid Loaders: 542B Bobcat; SL3510 Gehl; Early L454 New Holland; Others Ford Power Units			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	4	161511	STD Piston Kit (Includes Pin & Rings)					
	4	161512	.020 Piston Kit (Includes Pin & Rings)					
	4	161513	.040 Piston Kit (Includes Pin & Rings)					
	4	161514	Repair Liner (3.038" OD/4.709" OAL Semi-Finished w/Notch)					
	1	161515	STD Ring Set					
	1	161516	.020 Ring Set					
	1	161517	.040 Ring Set					
	1	261361	STD Rod Bearing Set					
	1	261362	.010 Rod Bearing Set					
	1	261363	.020 Rod Bearing Set					
	1	261364	.030 Rod Bearing Set					
	1	261365	.040 Rod Bearing Set					
	1	261366	STD Main Bearing Set, wo/Thrust Washers					
	1	261367	.010 Main Bearing Set, wo/Thrust Washers					
	1	261368	.020 Main Bearing Set, wo/Thrust Washers					
	1	261369	.030 Main Bearing Set, wo/Thrust Washers					
	1	261371	STD Main Bearing Set, wo/Thr Washers (.015 Oversize OD)					
	1	261372	.010 Main Bearing Set, wo/Thr Washers (.015 Oversize OD)					
	1	261373	.020 Main Bearing Set, wo/Thr Washers (.015 Oversize OD)					
	1	261375	STD Thrust Washer Set					
	1	261376	.015 Thrust Washer Set					
	1	361275	Head Gasket Set					
	1	361276	Head Gasket					
	1	361277	Valve Cover Gasket					
	1	361278	Lower Gasket Set w/Seals					
	1	361279	Full Gasket Set w/Seals					
	1	361281	Pan Gasket Set					
	1	361282	Front Crank Seal					
	1	361283	Rear Crank Seal					
	1	261377	Cam Bearing Set					
	1	261378	Cam Bearing Set (.020 Oversize OD)					
	8	761193	Rod Bolt					
	10	761194	Head Bolt					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

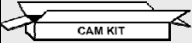
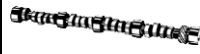
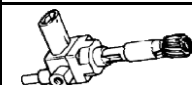
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	1	561178	Camshaft					
	1	561179	Thrust Plate					
	8	561181	Tappet					
	4	461287	STD Exhaust Valve (1.146" Hd Dia)					
	4	461289	.015 Exhaust Valve (1.146" Hd Dia)					
	4	461291	STD Intake Valve (1.305" Hd Dia)					
	4	461292	.015 Intake Valve (1.305" Hd Dia)					
	8	461293	Service Repair Valve Guide (.502" OD / 2.126" OAL)					
	8	461294	Valve Spring					
	16	461295	Valve Keeper (Half)					
	8	461296	Retainer					
	4	461297	Exhaust Valve Seat: Engines w/Solid State Ignition 86-89					
	4	461298	LH Rocker Arm					
	4	461299	RH Rocker Arm					
	8	461311	Rocker Arm Screw					
	1	461312	Rocker Arm Shaft					
	2	461313	Rocker Arm Shaft Plug					
	1	561182	Cam Sprocket					
	1	561183	Crank Sprocket					
	1	561184	Sprocket Set (Includes Cam & Crank Sprocket)					
	1	561185	Timing Chain					
	1	561187	Tensioner Arm					
	1	561188	Tensioner					
	8	561189	Push Rod					
	1	661165	Oil Pump					
	1	861177	New Water Pump					
	1	861178	Thermostat (190 Degree)					
	1	861179	Fuel Pump					

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