

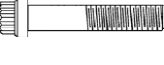
FORD



ENGINE: 304 Diesel (1/97-UP)
5.0L Turbo (Emissionised)

BORE: 4.4007"	4 Cyl	Diesel	NOTES: Turbo, Emissionised, 5.0" Stroke, 1.625" Piston Pin
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APPLICATION: Tractors: 5610S After # 308715M; 6610S, 6810S After # 359817M; 7010 After # 850178M;
Tractors: 7610S After # 255856M; 7740 (1/97-UP); LB115 (11/98-UP); TS100, TS110 (11/97-UP);
Tractors: 575E, 675E After 31009909 (1/98-UP); Windrowers: 2550 After # 606630;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	964214	In-Frame Kit: Except 575E, 675E			I	
	1	964215	In-Frame Kit: 575E, 675E			I	
	1	965214	Out-of-Frame Kit: Except 575E, 675E	O			
	1	965215	Out-of-Frame Kit: 575E, 675E	O			
	4	161274	STD Piston Kit (Includes Pin & Rings)	O	O	I	I
	4	161275	.020 Piston Kit (Includes Pin & Rings)				
	4	161276	.030 Piston Kit (Includes Pin & Rings)				
	4	161277	.040 Piston Kit (Includes Pin & Rings)				
	4	161273	Liner (Semi-Finished Bore)				
	4	161234	STD Ring Set				
	4	161235	.020 Ring Set				
	4	161236	.030 Ring Set				
	4	161237	.040 Ring Set				
	4	261168	STD Rod Bearing	O	O	I	I
	4	261169	.002 Rod Bearing				
	4	261171	.010 Rod Bearing				
	4	261172	.020 Rod Bearing				
	4	261173	.030 Rod Bearing				
	4	261174	.040 Rod Bearing				
	1	261183	STD Main Bearing Set	O	O	I	I
	1	261184	.002 Main Bearing Set				
	1	261185	.010 Main Bearing Set				
	1	261186	.020 Main Bearing Set				
	1	261187	.030 Main Bearing Set				
	1	261188	.040 Main Bearing Set				
	1	361147	Head Gasket Set: Except 575E, 675E		O		I
	1	361151	Head Gasket Set: 575E, 675E	O		I	
	1	361117	Head Gasket				
	1	361155	Valve Cover Gasket (Steel Edge Molded Rubber)				
	1	361148	Lower Gasket Set w/Seals: Except 575E, 675E		O		
	1	361152	Lower Gasket Set w/Seals: 575E, 675E	O			
	1	361149	Rear Seal Retainer Gasket				
	1	361153	Pan Gasket Set: Except 575E, 675E (Cast Pan)				I
	1	361154	Pan Gasket Set: 575E, 675E (Steel Pan)			I	
	1	361128	Front Crank Seal				
	1	361144	Crank Spacer (1)				
	1	361131	Rear Crank Seal				
	1	301131	Rear Crank Wear Sleeve (1)				
	4	261189	Pin Bushing (Straight)				
	4	261191	Pin Bushing: 7740 (Tapered)				
	1	261133	Cam Bearing Set				
	1	261182	.010 Cam Bearing Set				
	8	761127	Rod Capscrew, Late				
	1	761129	Head Bolt Kit (9/16" Bolts)				

(1)Not in Gasket Sets

FO-304-G

4/1/2004

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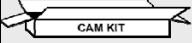
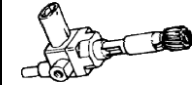
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	969514	Camshaft Kit					C
								
	1	969131	Valve Train Kit		V			
	1	561128	Camshaft					C
	8	561111	Tappet					C
	4	461163	STD Exhaust Valve		V			
	4	461164	.015 Exhaust Valve					
	4	461165	.030 Exhaust Valve					
	4	461166	STD Intake Valve		V			
	4	461167	.015 Intake Valve					
	4	461168	.030 Intake Valve					
	8	401141	Service Repair Valve Guide (Use When Wear Exceeds .030)					
	8	461147	Valve Spring (2.39" Free Length)					
	4	461146	Spring/Retainer Kit (Incls Springs, Retainers, Seals)		V			
	16	461131	Valve Keeper (Half)		V			
	4	461169	STD Exhaust Valve Seat					
	4	461171	.020 Exhaust Valve Seat					
	4	461172	STD Intake Valve Seat					
	4	461173	.020 Intake Valve Seat					
	4	461141	Exhaust Rocker Arm					
	4	461142	Intake Rocker Arm					
	1	461181	Rocker Arm Shaft					
	4	461145	Rocker Arm Locating Spring					
	1	561117	Cam Gear					
	1	561126	Crank Gear					
	1	561121	Idler Gear (2)					
	1	561122	Hydraulic Pump Drive Gear (Rear of Cam)					
	8	561129	Push Rod					
	1	661117	Oil Pump					
	1	661118	Oil Pump Rotor & Shaft Assembly					
	4	661119	Piston Cooling Oil Jet					
	1	661116	Oil Cooler					
	1	761136	Crankshaft					
	1	761134	Crankshaft Balancer Drive Gear					
	1	761125	Plug, Oil Galley (.824" OD)					
	1	761132	Balancer Overhaul Kit (Gears, Shafts, Washers, Pins)					
	1	761133	Balancer Assembly					
	1	861135	Thermostat					
	1	861133	Block Heater (1.500" Dia.Core Hole)					

(2)Use 561125 For Bushing Only

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