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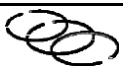
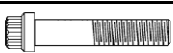
ENGINE: 268 Diesel (12/91-UP)
BSD444T Turbo

BORE: 4.4007" 4 Cyl Diesel NOTES: Turbo, 4.4" Stroke, Radiused Mex Hat Bowl, Ni-Resist Insert, 1.625" Piston Pin

APPLICATION: Tractors: 675D (9/93-UP); 755B (12/91-1/93);

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	4	161293	STD Piston Kit (Includes Pin & Rings)					
	4	161294	.020 Piston Kit (Includes Pin & Rings)					
	4	161295	.030 Piston Kit (Includes Pin & Rings)					
	4	161296	.040 Piston Kit (Includes Pin & Rings)					
	4	161174	Liner (Flanged / Semi-Finished Bore) (1)					
	4	161175	Liner, Diesel (Flanged / Finished 4.401" Bore)					
	4	161146	STD Ring Set					
	4	161147	.020 Ring Set					
	4	161148	.030 Ring Set					
	4	161149	.040 Ring Set					
	4	261215	STD Rod Bearing					
	4	261216	.002 Rod Bearing					
	4	261217	.010 Rod Bearing					
	4	261218	.020 Rod Bearing					
	4	261219	.030 Rod Bearing					
	4	261221	.040 Rod Bearing					
	1	261134	STD Main Bearing Set					
	1	261135	.002 Main Bearing Set					
	1	261136	.010 Main Bearing Set					
	1	261137	.020 Main Bearing Set					
	1	261138	.030 Main Bearing Set					
	1	261139	.040 Main Bearing Set (2)					
	1	261141	.050 Main Bearing Set (Includes .010 Oversize Thrust)					
	1	261142	.060 Main Bearing Set (Includes .010 Oversize Thrust)					
	1	361161	Head Gasket Set: 755B					
	1	361163	Head Gasket Set: 675D					
	1	361117	Head Gasket					
	1	361155	Valve Cover Gasket (Steel Edge Molded Rubber)					
	1	361115	Lower Gasket Set w/Seals: 755B					
	1	361148	Lower Gasket Set w/Seals: 675D					
	1	361141	Rear Seal Retainer Gasket					
	1	361153	Pan Gasket Set (Cast Pan)					
	1	361128	Front Crank Seal					
	1	361144	Crank Spacer (No Keyway) (3)					
	1	361131	Rear Crank Seal					
	1	301131	Rear Crank Wear Sleeve (3)					
	4	261189	Pin Bushing (Straight)					
	1	261133	Cam Bearing Set					
	1	261182	.010 Cam Bearing Set					
	8	761127	Rod Capscrew, Late					
	1	761129	Head Bolt Kit (9/16" Bolts)					

(1) Oversize OD Liners Also Available (+.030-161177) or (+.100-161178)

(2) Use 261157 For Main Set w/.010 OS Thrust

(3) Not in Gasket Set

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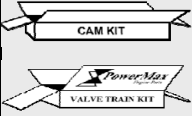
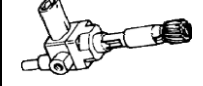
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	969515	Camshaft Kit					C
	1	969121	Valve Train Kit		V			
	1	561131	Camshaft					C
	8	561111	Tappet					C
	4	461155	STD Stellite Exhaust Valve		V			
	4	461156	.003 Stellite Exhaust Valve		V			
	4	461157	.015 Stellite Exhaust Valve					
	4	461158	.030 Stellite Exhaust Valve					
	4	461148	STD Intake Valve (30 Degree)		V			
	4	461149	.003 Intake Valve (30 Degree)					
	4	461151	.015 Intake Valve (30 Degree)					
	4	461152	.030 Intake Valve (30 Degree)					
	8	401141	Service Repair Valve Guide (Use When Wear Exceeds .030)					
	8	461147	Valve Spring (2.39" Free Length)					
	4	461146	Spring/Retainer Kit (Incls Springs, Retainers, Seals)		V			
	16	461131	Valve Keeper (Half)		V			
	4	461159	STD Exhaust Valve Seat					
	4	461133	.020 Exhaust Valve Seat					
	4	461153	STD Intake Valve Seat (30 Degree)					
	4	461154	.020 Intake Valve Seat (30 Degree)					
	4	461161	Exhaust Rocker Arm					
	4	461162	Intake Rocker Arm: 755B					
	4	461142	Intake Rocker Arm: 675D					
	1	461181	Rocker Arm Shaft					
	4	461145	Rocker Arm Locating Spring					
	1	561117	Cam Gear					
	1	561126	Crank Gear (Slotted)					
	1	561121	Idler Gear (4)					
	1	561122	Hydraulic Pump Drive Gear (Rear of Cam)					
	8	561115	Push Rod					
	1	661111	Oil Pump					
	1	661115	Oil Pump Screen					
	1	661113	Intermediate Oil Pump Shaft					
	1	661114	Oil Pump Drive Gear & Shaft					
	1	761141	Crankshaft, Thru 2/92 (76 Tooth/RH Helix Balancer Gear)					
	1	761222	Crankshaft, After 2/92 (76 Tooth/LH Helix Balancer Gear)					
	1	761134	Crankshaft Balancer Drive Gear (LH Helix)					
	1	761123	Plug, Rear Cam / Hyd Pump Drive Gear Cover					
	2	761125	Plug, Oil Galley (.824" OD)					
	1	761147	Balancer Overhaul Kit "Use w/LH Helix Crank Gear"					
	1	761145	Balancer Assembly "Use w/LH Helix Crank Gear"					
	1	861135	Thermostat					
	1	861133	Block Heater (1.500" Dia.Core Hole)					

(4) Use 561125 For Bushing Only

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