

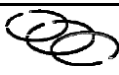
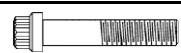
FORD



ENGINE: 268 Diesel (2/91-11/91)
BSD444T Turbo

BORE: 4.4007" 4 Cyl Diesel NOTES: 4.4" Stroke, Radiused Mexican Hat Bowl, Ni-Resist Insert, 1.625" Pin, Late Rod

APPLICATION: Tractors: 755B (2/91-11/91); 6810, 7710 (4/91-10/91); 7610 (4/91-11/91)

QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	964218	In-Frame Kit			I	
	1	965218	Out-of-Frame Kit		O		
	4	161293	STD Piston Kit (Includes Pin & Rings)		O	I	
	4	161294	.020 Piston Kit (Includes Pin & Rings)				
	4	161295	.030 Piston Kit (Includes Pin & Rings)				
	4	161296	.040 Piston Kit (Includes Pin & Rings)				
	4	161174	Liner (Flanged / Semi-Finished Bore) (1)				
	4	161175	Liner, Diesel (Flanged / Finished 4.401" Bore)				
	4	161146	STD Ring Set				
	4	161147	.020 Ring Set				
	4	161148	.030 Ring Set				
	4	161149	.040 Ring Set				
	4	261235	STD Rod Bearing		O	I	
	4	261236	.002 Rod Bearing				
	4	261237	.010 Rod Bearing				
	4	261238	.020 Rod Bearing				
	4	261239	.030 Rod Bearing				
	4	261241	.040 Rod Bearing				
	1	261134	STD Main Bearing Set		O	I	
	1	261135	.002 Main Bearing Set				
	1	261136	.010 Main Bearing Set				
	1	261137	.020 Main Bearing Set				
	1	261138	.030 Main Bearing Set				
	1	261139	.040 Main Bearing Set (2)				
	1	261141	.050 Main Bearing Set (Includes .010 Oversize Thrust)				
	1	261142	.060 Main Bearing Set (Includes .010 Oversize Thrust)				
	1	361161	Head Gasket Set		O	I	
	1	361117	Head Gasket				
	1	361155	Valve Cover Gasket (Steel Edge Molded Rubber)				
	1	361115	Lower Gasket Set w/Seals		O		
	1	361141	Rear Seal Retainer Gasket				
	1	361153	Pan Gasket Set (Cast Pan)			I	
	1	361128	Front Crank Seal				
	1	361129	Crank Spacer, Thru 9/91 (Internal Keyway) (3)				
	1	361144	Crank Spacer, After 9/91 (No Keyway) (3)				
	1	361131	Rear Crank Seal				
	1	301131	Rear Crank Wear Sleeve (3)				
	4	261189	Pin Bushing (Straight)				
	4	261191	Pin Bushing (Tapered)				
	1	261133	Cam Bearing Set				
	1	261182	.010 Cam Bearing Set				
	8	761127	Rod Capscrew, Late				
	1	761129	Head Bolt Kit (9/16" Bolts)				

(1) Oversize OD Liners Also Available (+.030-161177) or (+.100-161178)

(2) Use 261157 For Main Set w/.010 OS Thrust

(3) Not in Gasket Set

FO-268-I

4/1/2004

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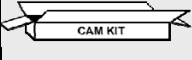
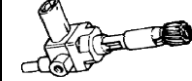
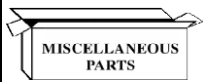
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APPLICATION: Tractors: 755B (2/91-11/91); 6810, 7710 (4/91-10/91); 7610 (4/91-11/91)

QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	969515	Camshaft Kit				C
	1	969121	Valve Train Kit		V		
	1	561131	Camshaft				C
	8	561111	Tappet				C
	4	461155	STD Stellite Exhaust Valve		V		
	4	461156	.003 Stellite Exhaust Valve				
	4	461157	.015 Stellite Exhaust Valve				
	4	461158	.030 Stellite Exhaust Valve				
	4	461148	STD Intake Valve (30 Degree)		V		
	4	461149	.003 Intake Valve (30 Degree)				
	4	461151	.015 Intake Valve (30 Degree)				
	4	461152	.030 Intake Valve (30 Degree)				
	8	401141	Service Repair Valve Guide (Use When Wear Exceeds .030)				
	8	461128	Valve Spring, Early (2.15" Free Length)				
	8	461147	Valve Spring, Late (2.39" Free Length)				
	4	461129	Valve Rotator, Early Engines				
	4	461146	Spring/Retainer Update Kit (Incls Springs, Retainers, Seals)		V		
	16	461131	Valve Keeper (Half)		V		
	4	461159	STD Exhaust Valve Seat				
	4	461133	.020 Exhaust Valve Seat				
	4	461153	STD Intake Valve Seat (30 Degree)				
	4	461154	.020 Intake Valve Seat (30 Degree)				
	4	461161	Exhaust Rocker Arm				
	4	461162	Intake Rocker Arm: 755B, 7610, 7710				
	4	461142	Intake Rocker Arm: 6810				
	1	461181	Rocker Arm Shaft				
	1	561117	Cam Gear				
	1	561118	Crank Gear, Thru 9/91 (Internal Keyway)				
	1	561126	Crank Gear, After 9/91 (Slotted)				
	1	561121	Idler Gear (4)				
	1	561122	Hydraulic Pump Drive Gear (Rear of Cam)				
	8	561115	Push Rod				
	1	661111	Oil Pump				
	1	661113	Intermediate Oil Pump Shaft				
	1	661114	Oil Pump Drive Gear & Shaft				
	1	761141	Crankshaft (76 Tooth/RH Helix Balancer Gear)				
	1	761123	Plug, Rear Cam / Hyd Pump Drive Gear Cover				
	2	761125	Plug, Oil Galley (.824" OD)				
	1	761226	Balancer Overhaul Kit				
	1	761225	Balancer Assembly				
	1	861135	Thermostat				
	1	861133	Block Heater (1.500" Dia.Core Hole)				

(4) Use 561125 For Bushing Only

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