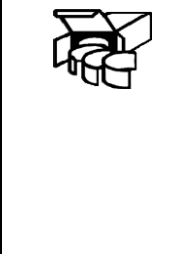
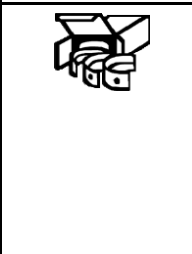
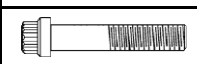


FORD



ENGINE: 256 Gas (6/68-12/74)
BSG442

BORE: 4.4007"	4 Cyl	Gas	NOTES: 4.2" Stroke, 1.500" Pin
APPLICATION: Tractors: 5000, 5100, 5190, 5200, 5340 (6/68-12/74); 5500 (9/68-12/69); 5550 (1/70-12/73); Windrowers: NH 907 (7/67-7/71), 909 (7/68-7/71), 910 (7/71-12/76), 912 (7/71-7/75);			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	964225	In-Frame Kit			I	
	1	965225	Out-of-Frame Kit		O		
	4	161312	STD Piston Kit (Includes Pin & Rings)		O	I	
	4	161313	.020 Piston Kit (Includes Pin & Rings)				
	4	161314	.030 Piston Kit (Includes Pin & Rings)				
	4	161315	.040 Piston Kit (Includes Pin & Rings)				
	4	161174	Liner (Flanged / Semi-Finished Bore) (1)				
	4	161213	STD Ring Set				
	4	161214	.020 Ring Set				
	4	161215	.030 Ring Set				
	4	161216	.040 Ring Set				
	4	261113	STD Rod Bearing		O	I	
	4	261114	.002 Rod Bearing				
	4	261115	.010 Rod Bearing				
	4	261116	.020 Rod Bearing				
	4	261117	.030 Rod Bearing				
	4	261118	.040 Rod Bearing				
	4	261119	.050 Rod Bearing				
	4	261121	.060 Rod Bearing				
	1	261134	STD Main Bearing Set		O	I	
	1	261135	.002 Main Bearing Set				
	1	261136	.010 Main Bearing Set				
	1	261137	.020 Main Bearing Set				
	1	261138	.030 Main Bearing Set				
	1	261139	.040 Main Bearing Set (2)				
	1	261141	.050 Main Bearing Set (Includes .010 Oversize Thrust)				
	1	261142	.060 Main Bearing Set (Includes .010 Oversize Thrust)				
	1	361119	Head Gasket Set		O	I	
	1	361166	Head Gasket				
	1	361159	Valve Cover Gasket (Cork)				
	1	361115	Lower Gasket Set w/Seals		O		
	1	361145	Block to Rear Engine Plate Gasket				
	1	361153	Pan Gasket Set (Cast Pan)			I	
	1	361128	Front Crank Seal				
	1	361129	Crank Spacer (Internal Keyway) (3)				
	1	361131	Rear Crank Seal				
	1	301131	Rear Crank Wear Sleeve (3)				
	4	261111	Pin Bushing				
	1	261133	Cam Bearing Set				
	1	261182	.010 Cam Bearing Set				
	8	761117	Rod Bolt				
	8	761118	Rod Nut				
	1	761153	Head Bolt Kit w/Washers (1/2" Bolts)				

(1) Oversize OD Liners Also Available (+.030-161177) or (+.100-161178)

(2) Use 261157 For Main Set w/.010 OS Thrust

(3) Not in Gasket Set

FO-256-A

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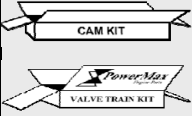
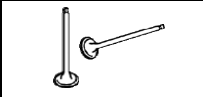
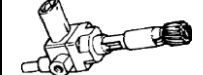
FORD



ENGINE: 256 Gas (6/68-12/74)
BSG442

BORE: 4.4007"	4 Cyl	Gas	NOTES: 4.2" Stroke, 1.500" Pin
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APPLICATION: Tractors: 5000, 5100, 5190, 5200, 5340 (6/68-12/74); 5500 (9/68-12/69); 5550 (1/70-12/73);
Windrowers: NH 907 (7/67-7/71), 909 (7/68-7/71), 910 (7/71-12/76), 912 (7/71-7/75);

QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	969516	Camshaft Kit				C
	1	969132	Valve Train Kit		V		
	1	561131	Camshaft				C
	8	561123	Tappet				C
	4	461111	STD Exhaust Valve		V		
	4	461112	.003 Exhaust Valve		V		
	4	461113	.015 Exhaust Valve				
	4	461114	.030 Exhaust Valve				
	4	461115	STD Intake Valve		V		
	4	461116	.003 Intake Valve		V		
	4	461117	.015 Intake Valve				
	4	461118	.030 Intake Valve				
	8	401141	Service Repair Valve Guide (Use When Wear Exceeds .030)		V		
	8	461128	Valve Spring (2.15" Free Length)		V		
	4	461129	Valve Rotator		V		
	16	461131	Valve Keeper (Half)		V		
	4	461132	STD Exhaust Valve Seat				
	4	461133	.020 Exhaust Valve Seat				
	4	461134	STD Intake Valve Seat				
	4	461135	.020 Intake Valve Seat				
	4	461141	Exhaust Rocker Arm: Except NH Windrowers				
	4	461142	Intake Rocker Arm: Except NH Windrowers				
	8	461141	Rocker Arm: NH Windrowers				
	8	461194	Rocker Arm Screw				
	1	461197	Rocker Arm Shaft				
	1	561124	Cam Gear: Except 5500, 5550				
	1	561116	Cam Gear: 5500, 5550				
	1	561118	Crank Gear				
	1	561121	Idler Gear: Except Below (4)				
	1	561119	Idler Gear: 907, 909, 910, 912, 5500, 5550 (4)				
	1	561122	Hydraulic Pump Drive Gear (Rear of Cam)				
	8	561114	Push Rod				
	1	661112	Oil Pump				
	1	661115	Oil Pump Screen				
	1	661113	Intermediate Oil Pump Shaft				
	1	661114	Oil Pump Drive Gear & Shaft				
	1	761112	Crankshaft (78 Tooth/RH Helix Balancer Gear)				
	1	761123	Plug, Rear Cam / Hyd Pump Drive Gear Cover				
	2	761124	Plug, Oil Galley (.636" OD)				
	1	761151	Balancer Overhaul Kit (39 Tooth/12.5 MM Wide Gears)				
	1	761152	Balancer Assembly (39 Tooth/12.5 MM Wide Gears)				
	1	861132	Block Heater, 7/68-12/70 (1.750" Dia.Core Hole)				
	1	861133	Block Heater, 1/71-UP (1.500" Dia.Core Hole)				

(4) Use 561125 For Bushing Only

FO-256-A

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