

FORD



ENGINE: 192 Diesel (10/94-UP)
BSD332 Turbo

BORE: 4.4007" 3 Cyl Diesel NOTES: Non-Emissionised, 3 Ring Pistons, 4.2" Stroke

APPLICATION: Skid Loaders: L865 (10/94-UP); LX865, LX885 (11/94-UP);
Tractors: 4630 Turbo (6/95-12/97);

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	964197	In-Frame Kit			I	
	1	965197	Out-of-Frame Kit		O		
	3	161252	STD Piston Kit (Includes Pin & Rings)		O	I	
	3	161253	.020 Piston Kit (Includes Pin & Rings)				
	3	161254	.030 Piston Kit (Includes Pin & Rings)				
	3	161255	.040 Piston Kit (Includes Pin & Rings)				
	3	161174	Liner (Flanged / Semi-Finished Bore) (1)				
	3	161175	Liner, Diesel (Flanged / Finished 4.401" Bore)				
	3	161234	STD Ring Set				
	3	161235	.020 Ring Set				
	3	161236	.030 Ring Set				
	3	161237	.040 Ring Set				
	3	261168	STD Rod Bearing		O	I	
	3	261169	.002 Rod Bearing				
	3	261171	.010 Rod Bearing				
	3	261172	.020 Rod Bearing				
	3	261173	.030 Rod Bearing				
	3	261174	.040 Rod Bearing				
	1	261175	STD Main Bearing Set		O	I	
	1	261176	.002 Main Bearing Set				
	1	261177	.010 Main Bearing Set				
	1	261178	.020 Main Bearing Set				
	1	261179	.030 Main Bearing Set				
	1	261181	.040 Main Bearing Set				
	1	361143	Head Gasket Set		O	I	
	1	361116	Head Gasket				
	1	361126	Valve Cover Gasket (Steel Edge Molded Rubber)				
	1	361142	Lower Gasket Set w/Seals		O		
	1	361141	Rear Seal Retainer Gasket				
	1	361127	Pan Gasket Set			I	
	1	361128	Front Crank Seal				
	1	361144	Crank Spacer (2)				
	1	361131	Rear Crank Seal				
	1	301131	Rear Crank Wear Sleeve (2)				
	3	261161	Pin Bushing (Tapered)				
	1	261131	Cam Bearing Set				
	1	261132	.010 Cam Bearing Set				
	6	761127	Rod Capscrew, Late				
	1	761122	Head Bolt Kit (9/16" Bolts)				

(1) Oversize OD Liners Also Available (+.030 - 161177) or (+.100 - 161178)

(2) Not in Gasket Sets

FO-192-T

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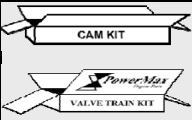
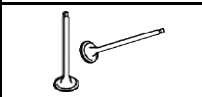
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	969511	Camshaft Kit					C
	1	969127	Valve Train Kit		V			
	1	561112	Camshaft					C
	6	561111	Tappet					C
	3	461155	STD Stellite Exhaust Valve		V			
	3	461156	.003 Stellite Exhaust Valve					
	3	461157	.015 Stellite Exhaust Valve					
	3	461158	.030 Stellite Exhaust Valve					
	3	461148	STD Intake Valve (30 Degree)		V			
	3	461149	.003 Intake Valve (30 Degree)					
	3	461151	.015 Intake Valve (30 Degree)					
	3	461152	.030 Intake Valve (30 Degree)					
	6	401141	Service Repair Valve Guide (Use When Wear Exceeds .030)					
	6	461147	Valve Spring (2.39" Free Length)					
	3	461146	Spring/Retainer Kit (Incls Springs, Retainers, Seals)		V			
	12	461131	Valve Keeper (Half)		V			
	3	461159	STD Exhaust Valve Seat					
	3	461133	.020 Exhaust Valve Seat					
	3	461153	STD Intake Valve Seat (30 Degree)					
	3	461154	.020 Intake Valve Seat (30 Degree)					
	3	461161	Exhaust Rocker Arm					
	3	461162	Intake Rocker Arm					
	1	461144	Rocker Arm Shaft					
	3	461145	Rocker Arm Locating Spring					
	1	561117	Cam Gear					
	1	561126	Crank Gear					
	1	561121	Idler Gear (3)					
	1	561122	Hydraulic Pump Drive Gear (Rear of Cam)					
	6	561115	Push Rod					
	1	661111	Oil Pump					
	1	661115	Oil Pump Screen					
	1	661113	Intermediate Oil Pump Shaft					
	1	661114	Oil Pump Drive Gear & Shaft					
	1	661116	Oil Cooler					
	1	761228	Crankshaft: Except 4630 (Pin Type Timing Gear)					
	1	761128	Crankshaft: 4630 (4.2" Stroke)					
	1	761123	Plug, Rear Cam / Hyd Pump Drive Gear Cover					
	2	761125	Plug, Oil Galley (.824" OD)					
	1	861127	Thermostat (168 Degree)					
	1	861128	Thermostat (172 Degree)					
	1	861129	Thermostat (180 Degree)					
	1	861131	Thermostat (188 Degree)					
	1	861133	Block Heater (1.500" Dia.Core Hole)					

(3)Use 561125 For Bushing Only

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