

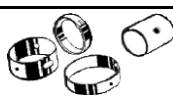
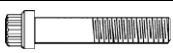
FORD



ENGINE: 192 Diesel (9/92-5/94)
BSD332

BORE: 4.4007" 3 Cyl Diesel NOTES: 2.782" CD, No Insert, 1.250" Rod Brg, Mains w/2 Slots, Thrust w/Slot & Hole

APPLICATION: Tractors: 250C (9/92-10/92); 345D, 445D (9/92);
Tractors: 3230 (9/92-9/93); 3430 (9/92-5/94);

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	964181	In-Frame Kit			I	
	1	965181	Out-of-Frame Kit	O			
	3	161133	STD Piston Kit (Includes Pin & Rings)	O		I	
	3	161134	.020 Piston Kit (Includes Pin & Rings)				
	3	161135	.030 Piston Kit (Includes Pin & Rings)				
	3	161136	.040 Piston Kit (Includes Pin & Rings)				
	3	161174	Liner (Flanged / Semi-Finished Bore) (1)				
	3	161175	Liner, Diesel (Flanged / Finished 4.401" Bore)				
	3	161128	STD Ring Set				
	3	161129	.020 Ring Set				
	3	161131	.030 Ring Set				
	3	161132	.040 Ring Set				
	3	261162	STD Rod Bearing	O		I	
	3	261163	.002 Rod Bearing				
	3	261164	.010 Rod Bearing				
	3	261165	.020 Rod Bearing				
	3	261166	.030 Rod Bearing				
	3	261167	.040 Rod Bearing				
	1	261175	STD Main Bearing Set	O		I	
	1	261176	.002 Main Bearing Set				
	1	261177	.010 Main Bearing Set				
	1	261178	.020 Main Bearing Set				
	1	261179	.030 Main Bearing Set				
	1	261181	.040 Main Bearing Set				
	1	361143	Head Gasket Set	O		I	
	1	361116	Head Gasket				
	1	361126	Valve Cover Gasket (Steel Edge Molded Rubber)				
	1	361142	Lower Gasket Set w/Seals	O			
	1	361141	Rear Seal Retainer Gasket				
	1	361127	Pan Gasket Set, Steel Pan (Use 361146 For Cast Pan)			I	
	1	361128	Front Crank Seal				
	1	361144	Crank Spacer (2)				
	1	361131	Rear Crank Seal				
	1	301131	Rear Crank Wear Sleeve (2)				
	3	261159	Pin Bushing: 250C, 345D, 445D (Straight)				
	3	261161	Pin Bushing: 3230, 3430 (Tapered)				
	1	261131	Cam Bearing Set				
	6	761117	Rod Bolt, Early				
	6	761118	Rod Nut, Early				
	6	761127	Rod Capscrew, Late				
	1	761122	Head Bolt Kit (9/16" Bolts)				

(1) Oversize OD Liners Also Available (+.030 - 161177) or (+.100 - 161178)

(2) Not in Gasket Sets

FO-192-Q

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	969511	Camshaft Kit					C
	1	969124	Valve Train Kit		V			
	1	561112	Camshaft					C
	6	561111	Tappet					C
	3	461119	STD Exhaust Valve		V			
	3	461121	.003 Exhaust Valve					
	3	461122	.015 Exhaust Valve					
	3	461123	.030 Exhaust Valve					
	3	461124	STD Intake Valve		V			
	3	461125	.003 Intake Valve					
	3	461126	.015 Intake Valve					
	3	461127	.030 Intake Valve					
	6	401141	Service Repair Valve Guide (Use When Wear Exceeds .030)					
	6	461147	Valve Spring (2.39" Free Length)					
	3	461146	Spring/Retainer Kit (Incls Springs, Retainers, Seals)		V			
	12	461131	Valve Keeper (Half)		V			
	3	461136	STD Exhaust Valve Seat					
	3	461137	.020 Exhaust Valve Seat					
	3	461138	STD Intake Valve Seat					
	3	461139	.020 Intake Valve Seat					
	3	461141	Exhaust Rocker Arm					
	3	461142	Intake Rocker Arm					
	1	461144	Rocker Arm Shaft					
	3	461145	Rocker Arm Locating Spring					
	1	561117	Cam Gear					
	1	561126	Crank Gear					
	1	561121	Idler Gear (3)					
	1	561122	Hydraulic Pump Drive Gear (Rear of Cam)					
	6	561115	Push Rod					
	1	661112	Oil Pump					
	1	661113	Intermediate Oil Pump Shaft					
	1	661114	Oil Pump Drive Gear & Shaft					
	1	761228	Crankshaft (Pin Type Timing Gear)					
	1	761123	Plug, Rear Cam / Hyd Pump Drive Gear Cover					
	2	761125	Plug, Oil Galley (.824" OD)					
	1	861127	Thermostat (168 Degree)					
	1	861128	Thermostat (172 Degree)					
	1	861129	Thermostat (180 Degree)					
	1	861131	Thermostat (188 Degree)					
	1	861133	Block Heater (1.500" Dia.Core Hole)					

(3)Use 561125 For Bushing Only

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