

FORD



ENGINE: 192 Diesel (12/88-8/90)
BSD332

BORE: 4.4007" | 3 Cyl | Diesel | NOTES: 4.2" Stroke, 2.782" Comp Dist, No Groove Insert, 1.410" Wide Rod Bearing
APPLICATION: Tractors: 250C (10/89-8/90); 345C, 445C (12/88-8/90);
Tractors: 3230, 3430 (3/90-8/90);

QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	964166	In-Frame Kit			I	
	1	965166	Out-of-Frame Kit		O		
	3	161133	STD Piston Kit (Includes Pin & Rings)		O	I	
	3	161134	.020 Piston Kit (Includes Pin & Rings)				
	3	161135	.030 Piston Kit (Includes Pin & Rings)				
	3	161136	.040 Piston Kit (Includes Pin & Rings)				
	3	161174	Liner (Flanged / Semi-Finished Bore) (1)				
	3	161175	Liner, Diesel (Flanged / Finished 4.401" Bore)				
	3	161128	STD Ring Set				
	3	161129	.020 Ring Set				
	3	161131	.030 Ring Set				
	3	161132	.040 Ring Set				
	3	261113	STD Rod Bearing		O	I	
	3	261114	.002 Rod Bearing				
	3	261115	.010 Rod Bearing				
	3	261116	.020 Rod Bearing				
	3	261117	.030 Rod Bearing				
	3	261118	.040 Rod Bearing				
	3	261119	.050 Rod Bearing				
	3	261121	.060 Rod Bearing				
	1	261122	STD Main Bearing Set		O	I	
	1	261123	.002 Main Bearing Set				
	1	261124	.010 Main Bearing Set				
	1	261125	.020 Main Bearing Set				
	1	261126	.030 Main Bearing Set				
	1	261127	.040 Main Bearing Set (2)				
	1	261128	.050 Main Bearing Set (Includes .010 Oversize Thrust)				
	1	261129	.060 Main Bearing Set (Includes .010 Oversize Thrust)				
	1	361143	Head Gasket Set		O	I	
	1	361125	Valve Cover Gasket, 1/65-8/89 (Cork) (3)				
	1	361126	Valve Cover Gasket, After 8/89 (Steel Edge Molded Rubber)				
	1	361142	Lower Gasket Set w/Seals		O		
	1	361141	Rear Seal Retainer Gasket				
	1	361127	Pan Gasket Set, Steel Pan (Use 361146 For Cast Pan)			I	
	1	361128	Front Crank Seal				
	1	361129	Crank Spacer (3)				
	1	361131	Rear Crank Seal				
	1	301131	Rear Crank Wear Sleeve (3)				
	3	261159	Pin Bushing: 250C, 345C, 445C (Straight)				
	3	261161	Pin Bushing: 3230, 3430 (Tapered)				
	1	261131	Cam Bearing Set				
	6	761117	Rod Bolt, Early				
	6	761118	Rod Nut, Early				
	6	761127	Rod Capscrew, Late				
	1	761122	Head Bolt Kit (9/16" Bolts)				

(1) Oversize OD Liners Also Available (+.030 - 161177) or (+.100 - 161178)

(2) Use 261156 For Main Set w/.010 OS Thrust

(3) Not in Gasket Set

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4/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

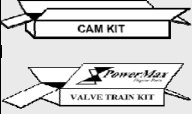
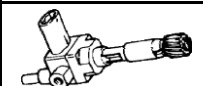
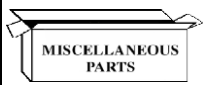
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QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	969511	Camshaft Kit				C
	1	969124	Valve Train Kit		V		
	1	561112	Camshaft				C
	6	561111	Tappet				C
	3	461119	STD Exhaust Valve		V		
	3	461121	.003 Exhaust Valve				
	3	461122	.015 Exhaust Valve				
	3	461123	.030 Exhaust Valve				
	3	461124	STD Intake Valve		V		
	3	461125	.003 Intake Valve				
	3	461126	.015 Intake Valve				
	3	461127	.030 Intake Valve				
	6	401141	Service Repair Valve Guide (Use When Wear Exceeds .030)				
	6	461128	Valve Spring, Early (2.15" Free Length)				
	3	461129	Valve Rotator, Early Engines				
	3	461146	Spring/Retainer Update Kit (Incls Springs, Retainers, Seals)		V		
	12	461131	Valve Keeper (Half)		V		
	3	461136	STD Exhaust Valve Seat				
	3	461137	.020 Exhaust Valve Seat				
	3	461138	STD Intake Valve Seat				
	3	461139	.020 Intake Valve Seat				
	3	461141	Exhaust Rocker Arm				
	3	461142	Intake Rocker Arm				
	1	461144	Rocker Arm Shaft				
	3	461145	Rocker Arm Locating Spring				
	1	561117	Cam Gear				
	1	561118	Crank Gear				
	1	561121	Idler Gear (4)				
	1	561122	Hydraulic Pump Drive Gear (Rear of Cam)				
	6	561115	Push Rod				
	1	661112	Oil Pump				
	1	661113	Intermediate Oil Pump Shaft				
	1	661114	Oil Pump Drive Gear & Shaft				
	1	761111	Crankshaft (4.2" Stroke)				
	1	761123	Plug, Rear Cam / Hyd Pump Drive Gear Cover				
	2	761125	Plug, Oil Galley (.824" OD)				
	1	861127	Thermostat (168 Degree)				
	1	861128	Thermostat (172 Degree)				
	1	861129	Thermostat (180 Degree)				
	1	861131	Thermostat (188 Degree)				
	1	861133	Block Heater (1.500" Dia.Core Hole)				

(4) Use 561125 For Bushing Only

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