

FORD



ENGINE: 192 Gas

BORE: 4.1335"	4 Cyl	Gas	NOTES:
APPLICATION: Forklifts: 706B Allis-Chalmers; Industrial Engines: (72-81); Skid Loaders: L778 New Holland (7/76-7/80);			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	964144	In-Frame Kit			I	
	1	965144	Out-of-Frame Kit		O		
	4	161414	STD Piston Assembly (Forged)		O	I	
	4	161415	.020 Piston Assembly (Forged)				
	4	161416	.030 Piston Assembly (Forged)				
	4	161417	.040 Piston Assembly (Forged) (1) (2)				
	1	161418	STD Ring Set (2-5/64 1-3/16)		O	I	
	1	161419	.020 Ring Set (2-5/64 1-3/16)				
	1	161421	.030 Ring Set (2-5/64 1-3/16)				
	1	161422	.040 Ring Set (2-5/64 1-3/16) (3)				
	4	261281	STD Rod Bearing		O	I	
	4	261282	.001 Rod Bearing				
	4	261283	.002 Rod Bearing				
	4	261284	.003 Rod Bearing				
	4	261285	.010 Rod Bearing				
	4	261286	.020 Rod Bearing				
	4	261287	.030 Rod Bearing				
	4	261288	.040 Rod Bearing				
	4	261289	.050 Rod Bearing				
	1	261291	STD Main Bearing Set		O	I	
	1	261292	.001 Main Bearing Set				
	1	261293	.002 Main Bearing Set				
	1	261294	.010 Main Bearing Set				
	1	261295	.020 Main Bearing Set				
	1	261296	.030 Main Bearing Set				
	1	261297	.040 Main Bearing Set				
	1	361234	Head Gasket Set		O	I	
	1	361213	Head Gasket				
	1	361214	Valve Cover Gasket w/Bolt Grommets				
	1	361215	Manifold Gasket				
	1	361216	Lower Gasket Set w/Seals		O		
	1	361217	Tappet Cover Gasket				
	3	361223	Tappet Cover Bolt Grommet				
	1	361218	Timing Cover Gasket Set				
	1	361219	Pan Gasket Set			I	
	2	361227	Rear Main Cap Side Seal			I	
	1	361224	Front Crank Seal				
	1	301112	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	361225	Rear Crank Seal Set (Molded Rubber)				
	4	261299	Pin Bushing				
	4	761182	Rebuilt Connecting Rod				
	8	761174	Rod Bolt				
	8	761165	Rod Nut				
	12	761179	Head Bolt (1/2" x 4 1/2")				

(1) Use Only w/Late Thick Wall Block

(2) 161633 - .060 Piston Assemblies (Set of 4)

(3) 161634 - .060 Ring Set

FO-192-A

4/23/2006

CLICK THE ITEM # TO VIEW OR PURCHASE PART

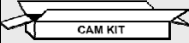
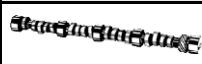
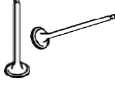
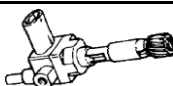
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	1	969137	Valve Train Kit, Free-Rotating Ex Valves					V
	1	561152	Camshaft (Bolt-On Timing Gear / Short Nose)					
	1	561153	Thrust Plate					
	1	561164	Cam Bolt (Self Locking)					
	8	561155	Tappet					
	4	461242	Exhaust Valve, Free-Rotating Type (Uses Stem Cup)					V
	4	461245	Exhaust Valve, Stellite Free-Rotating Type (Uses Stem Cup)					
	4	461244	Exhaust Valve, Positive Rotator Type					
	4	461243	Intake Valve					V
	8	461246	Valve Guide					V
	8	461256	Valve Spring (Heavy Duty)					V
	4	461248	Exhaust Valve Spring, w/Positive Rotator					
	4	461249	Exhaust Rotator					
	8	461234	Valve Keeper, Use w/461243 Intake Valve (Taper Lock)					V
	8	461235	Valve Keeper, Use w/Free-Rotating Ex Valves (Horseshoe)					V
	4	461251	Retainer Kit, Free-Rotating Valves (Retainer, Cap, Locks)					
	4	461252	Retainer, Free-Rotating Type Exhaust Valve					
	4	461253	Stem Cap, Free-Rotating Exhaust Valve					
	4	461254	Intake Retainer (Use w/Taper Lock Keeper)					
	4	461255	Exhaust Valve Seat (1.343"x1.635"x .219")					
	4	401127	Intake Valve Seat (1.500"x1.817"x .219")					
	8	461286	Rocker Arm					
	8	461194	Rocker Arm Screw					
	1	461285	Rocker Arm Shaft					
	4	461264	Rocker Arm Locating Spring					
	1	561159	Cam Gear (Bolt-On Type / 84 Tooth)					
	1	561162	Crank Gear (42 Tooth)					
	1	561166	Hydraulic Pump Drive Gear					
	8	561156	Push Rod					
	1	661154	Oil Pump (Rotor Type, Hex Drive, 2 Port Cover)					
	1	661156	Intermediate Oil Pump Shaft (Hex Drive)					
	1	761181	New Cylinder Head					
	1	861157	New Water Pump w/Hub (5/16" Bolts w/1.75" Circle)					
	1	861158	Thermostat (180 Degree)					
	1	861162	Governor Centrifugal Assembly					
	1	861167	Fuel Pump, w/Filter					

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