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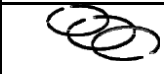


ENGINE: 158 Diesel (1/75-2/90)
BSD326

BORE: 4.2007" 3 Cyl Diesel NOTES: 3.8" Stroke, 2.9645" Compression Distance
APPLICATION: Tractors: 231, 233, 2600 (1/75-7/81); 2310 (3/82-12/83); 2810 (1/84-2/90);

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	964168	In-Frame Kit			I	
	1	965168	Out-of-Frame Kit	O			
	3	161111	STD Piston Kit (Includes Pin & Rings)	O		I	
	3	161112	.020 Piston Kit (Includes Pin & Rings)				
	3	161113	.030 Piston Kit (Includes Pin & Rings)				
	3	161114	.040 Piston Kit (Includes Pin & Rings)				
	3	161173	Liner (Straight / Semi-Finished Bore)				
	3	161115	STD Ring Set				
	3	161116	.020 Ring Set				
	3	161117	.030 Ring Set				
	3	161118	.040 Ring Set				
	3	261113	STD Rod Bearing	O		I	
	3	261114	.002 Rod Bearing				
	3	261115	.010 Rod Bearing				
	3	261116	.020 Rod Bearing				
	3	261117	.030 Rod Bearing				
	3	261118	.040 Rod Bearing				
	3	261119	.050 Rod Bearing				
	3	261121	.060 Rod Bearing				
	1	261122	STD Main Bearing Set	O		I	
	1	261123	.002 Main Bearing Set				
	1	261124	.010 Main Bearing Set				
	1	261125	.020 Main Bearing Set				
	1	261126	.030 Main Bearing Set				
	1	261127	.040 Main Bearing Set (1)				
	1	261128	.050 Main Bearing Set (Includes .010 Oversize Thrust)				
	1	261129	.060 Main Bearing Set (Includes .010 Oversize Thrust)				
	1	361113	Head Gasket Set (2)	O		I	
	1	361125	Valve Cover Gasket, 1/65-8/89 (Cork)				
	1	361126	Valve Cover Gkt, After 8/89 (Steel Edge Molded Rubber) (3)				
	1	361114	Lower Gasket Set w/Seals	O			
	1	361141	Rear Seal Retainer Gasket, 12/15/86 & Up (3)				
	1	361127	Pan Gasket Set			I	
	1	361128	Front Crank Seal				
	1	361129	Crank Spacer (3)				
	1	361131	Rear Crank Seal				
	1	301131	Rear Crank Wear Sleeve (3)				
	3	261111	Pin Bushing				
	1	261131	Cam Bearing Set				
	1	261132	.010 Cam Bearing Set				
	6	761117	Rod Bolt				
	6	761118	Rod Nut				
	1	761121	Head Bolt Kit w/Washers, 75-4/88 (1/2" Bolts)				
	1	761122	Head Bolt Kit, After 4/88 (9/16" Bolts)				

(1) Use 261156 For Main Set w/.010 OS Thrust
(3) Not in Gasket Set

(2) Use 361124 For Head Gasket Only

FO-158-M

4/1/2004

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APPLICATION: Tractors: 231, 233, 2600 (1/75-7/81); 2310 (3/82-12/83); 2810 (1/84-2/90);

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	969511	Camshaft Kit					C
	1	969124	Valve Train Kit		V			
	1	561112	Camshaft					C
	6	561111	Tappet					C
	3	461119	STD Exhaust Valve		V			
	3	461121	.003 Exhaust Valve					
	3	461122	.015 Exhaust Valve					
	3	461123	.030 Exhaust Valve					
	3	461124	STD Intake Valve		V			
	3	461125	.003 Intake Valve					
	3	461126	.015 Intake Valve					
	3	461127	.030 Intake Valve					
	6	401141	Service Repair Valve Guide (Use When Wear Exceeds .030)					
	6	461128	Valve Spring (2.15" Free Length)					
	3	461129	Valve Rotator					
	3	461146	Spring/Retainer Update Kit (Incls Springs, Retainers, Seals)		V			
	12	461131	Valve Keeper (Half)		V			
	3	461136	STD Exhaust Valve Seat					
	3	461137	.020 Exhaust Valve Seat					
	3	461138	STD Intake Valve Seat					
	3	461139	.020 Intake Valve Seat					
	3	461141	Exhaust Rocker Arm					
	3	461142	Intake Rocker Arm					
	1	461143	Rocker Arm Shaft, 1/65-4/88 (With 1/2" Head Bolts)					
	1	461144	Rocker Arm Shaft, 5/88-UP (With 9/16" Head Bolts)					
	1	561117	Cam Gear					
	1	561118	Crank Gear					
	1	561121	Idler Gear (4)					
	1	561122	Hydraulic Pump Drive Gear (Rear of Cam)					
	6	561115	Push Rod					
	1	661112	Oil Pump					
	1	661113	Intermediate Oil Pump Shaft					
	1	661114	Oil Pump Drive Gear & Shaft					
	1	NLA	Crankshaft (Must Convert to 4.2" Stroke / 175 CI Engine)					
	1	761123	Plug, Rear Cam / Hyd Pump Drive Gear Cover					
	2	761124	Plug, Oil Galley, Thru 11/86 (.636" OD)					
	2	761125	Plug, Oil Galley, After 11/86 (.824" OD)					
	1	861127	Thermostat (168 Degree)					
	1	861128	Thermostat (172 Degree)					
	1	861129	Thermostat (180 Degree)					
	1	861131	Thermostat (188 Degree)					
	1	861133	Block Heater (1.500" Dia.Core Hole)					
	1	861134	Fuel Pump					

(4) Use 561125 For Bushing Only

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4/1/2004

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