

DAVID BROWN



ENGINE: AD3/40

BORE: 3.813 3 Cyl Diesel NOTES: Dry Liners

APPLICATION: Tractors: 880 Implematic # 521001-530000;

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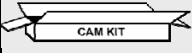
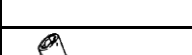
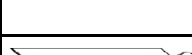
	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	3	121357	STD Piston Kit (Includes Rings)					
	3	121358	Cylinder Liner					
	3	121312	STD Piston Ring Set					
	3	221251	STD Rod Bearing					
	3	221252	.010 Rod Bearing					
	3	221253	.020 Rod Bearing					
	3	221254	.030 Rod Bearing					
	3	221255	.040 Rod Bearing					
	1	221284	STD Main Bearing Set, wo/Thrust Washers					
	1	221285	.010 Main Bearing Set, wo/Thrust Washers					
	1	221286	.020 Main Bearing Set, wo/Thrust Washers					
	1	221287	.030 Main Bearing Set, wo/Thrust Washers					
	1	221288	.040 Main Bearing Set, wo/Thrust Washers					
	1	221248	STD Thrust Washer Set					
	1	221262	.005 Thrust Washer Set					
	1	221263	.020 Thrust Washer Set					
	1	321321	Head Gasket Set					
	1	321369	Head Gasket					
	1	321349	Valve Cover Gasket					
	1	321372	Full Gasket Set w/Seals					
	1	321371	Lower Gasket Set w/Seals					
	2	321351	Tappet Cover Gasket					
	1	321352	Block to Main Frame Gasket Kit					
	1	321353	Sump Pan Gasket					
	1	321333	Front Crank Seal					
	1	301123	Front Wear Sleeve					
	1	321335	Rear Crank Seal (None Used)					
			Rear Crank Seal Kit, Late Retainer (Seals & Retainer Gkts)					
	3	221264	Pin Bushing					
	6	721172	Rod Bolt					
	6	721173	Rod Nut					
	4	721186	Main Bearing Cap Lock Plate					
	1	721181	Balancer Weight Bolt Kit (Includes Lock Tabs)					

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	929141	Valve Train Kit				V
	1	521233	Camshaft				
	1	521221	Thrust Plate				
	6	521178	Tappet				
	6	421265	STD Ex/In Valve (1.377" Hd / Taper Lock) (1)				V
	6	421267	Ex/In Valve Spring				V
	3	421268	Ex Retainer Kit (Taper Lock Update) "Use w/421265 Valve"				V
	6	421269	Exhaust Keeper, w/Original Roto Valves Only (Horseshoe)				V
	6	421257	Intake Valve Keeper (Taper Lock)				V
	3	421271	Exhaust Valve Cap, w/Original Roto Valves Only				
	3	421276	Exhaust Valve Seat				
	3	421277	Intake Valve Seat				
	3	421261	LH Rocker Arm				
	3	421262	RH Rocker Arm				
	6	421263	Rocker Arm Bushing				
	1	421275	Rocker Arm Shaft				
	1	521222	Cam Gear (82 Teeth)				
	1	521223	Crank Gear (41 Teeth)				
	1	521224	Injection Pump Drive Gear (Presses On Camshaft)				
	1	521225	Injection Pump Gear				
	1	521226	Ball Bearing, Injection Pump Drive Housing				
	1	521227	Needle Bearing, Injection Pump Drive Housing				
	6	521186	Push Rod				
	1	621163	New Oil Pump				
	1	621164	Oil Pump Housing				
	1	621165	Oil Pump Drive Shaft, Late Pump (Splined On Both Ends)				
	1	621155	Oil Pump Gear Set, Late Pump (Internal Spline Drive Gear)				
	1	621148	Oil Pump Gear Set, Early Pump (Drive Gear Has Key Slot)				
	1	621166	Oil Pump Screen				
	1	721169	Crankshaft				
	4	721152	Block Plug (1.750" Welch)				
	2	721133	Head Plug (1.000" Welch)				
	1	821158	Thermostat				
	1	821179	New Water Pump				
	1	821181	Block Heater (1.750" Welch Plug Style Block)				
	1	821175	Fuel Transfer Pump				
	1	821168	Fuel Transfer Pump Push Rod				

(1)Also Supply 421268 Exhaust Retainer Kit When Replacing Original Exhaust Roto Valves With Taper Lock Type

DB-154-C

4/1/2004

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