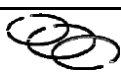
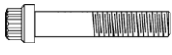


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ENGINE: QSB 3.9L

BORE: 4.0165"	4 Cyl	Diesel	NOTES: Fracture Split Rods, Piston Stamped 7416, 7417, 7418, 7419, 7420
APPLICATION: Industrial Engine: CPL8335			
Provide Engine Serial # To Verify All Parts			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	4	131435	STD A Piston Kit (Includes Pin & Rings) (1)					
	4	131438	0.50 MM Piston Kit (Includes Pin & Rings)					
	4	131439	1.00 MM Piston Kit (Includes Pin & Rings)					
	4	131167	Piston Pin (3.255" OAL)					
	4	131149	Repair Liner (4.118" OD / 7.875" OAL)					
	4	131427	STD Piston Ring Set					
	4	131428	0.50 MM Piston Ring Set					
	4	131429	1.00 MM Piston Ring Set					
	4	231163	STD Rod Bearing, w/Fracture Split Rods					
	4	231164	0.25MM Rod Bearing, w/Fracture Split Rods					
	4	231165	0.50MM Rod Bearing, w/Fracture Split Rods					
	4	231166	0.75MM Rod Bearing, w/Fracture Split Rods					
	4	231167	1.00MM Rod Bearing, w/Fracture Split Rods					
	1	231155	STD Main Bearing Set					
	1	231156	0.25MM Main Brg Set					
	1	231157	0.50MM Main Brg Set (2)					
	1	231158	0.75MM Main Brg Set					
	1	231159	1.00MM Main Brg Set (3)					
	1	331235	Head Gasket Set (Include Top Hat Seals)					
	1	331165	STD Head Gasket (4)					
	8	331236	Top Hat Valve Seal, Late (Blue)					
	1	331175	Lower Gasket Set w/Seals					
	1	331171	Tappet Cover Gasket					
	1	331172	Pan Gasket Set					
	1	331155	Front Crank Seal "For OS Seal & Sleeve Kit Use 331188"					
	1	331156	Front Crank Thin Wall Wear Sleeve "Use w/Standard Seal"					
	1	331123	STD Rear Crank Seal (Dry Housing)					
	1	331124	OS Rear Crank Seal & Wear Sleeve Kit (Dry Housing)					
	1	331125	STD Rear Crank Seal (Wet Housing)					
	1	331126	OS Rear Crank Seal & Wear Sleeve Kit (Wet Housing)					
	1	331128	Rear Crank Thin Wall Wear Sleeve "Use w/Standard Seal"					
	4	231161	Pin Bushing					
	1	231154	Cam Bearing, Front (58 MM OD Oversize Also Available) (5)					
	4	231153	Cam Bearing, Intermediate & Rear (Requires Machining) (5)					
	8	731157	Rod Bolt, w/Fracture Split Rods					
	1	731141	Head Bolt Kit					

(1)Grade B Piston Kit Use 131436; Grade C Piston Kit Use 131437

(2)Optional .020 Oversize Thrust Brg - 231169

(3)Optional .040 Oversize Thrust Brg - 231179

(4)Use 331166 For +.010 or 331167 For +.020

(5)Cam Plug Kit: 731137

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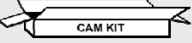
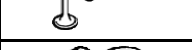
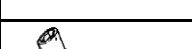
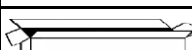
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ENGINE: QSB 3.9L

BORE: 4.0165"	4 Cyl	Diesel	NOTES: Fracture Split Rods, Piston Stamped 7416, 7417, 7418, 7419, 7420
APPLICATION:	Industrial Engine: CPL8335		
Provide Engine Serial # To Verify All Parts			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	939516	Camshaft Kit					C
	1	939115	Valve Train Kit				V	
	1	531132	Camshaft					C
	1	531112	Cam Thrust Plate					
	8	531113	Tappet					C
	4	431143	Exhaust Valve				V	
	4	431144	Intake Valve				V	
	8	431145	Ex/In Service Repair Valve Guide (.439 OD / 2.500" OAL)					
	4	431146	Exhaust Service Repair Valve Guide (.552 OD / 2.052" OAL)					
	4	431147	Intake Service Repair Valve Guide (.552 OD / 2.397" OAL)					
	8	431158	Valve Spring (.160 Wire Dia)				V	
	16	431149	Valve Keeper (Half)				V	
	8	431151	Valve Spring Retainer					
	4	431152	Exhaust Valve Seat (OEM Special Size)					
	4	401138	Exhaust Valve Seat (Universal Size / Uses Standard Cutter)					
	4	431153	Intake Valve Seat (OEM Special Size)					
	4	401139	Intake Valve Seat (Universal Size / Uses Standard Cutter)					
	4	431154	Rocker Arm, Exhaust					
	4	431155	Rocker Arm, Intake					
	4	431156	Rocker Arm Support & Shaft					
	1	531123	Cam Gear					
	1	531124	Crank Gear					
	1	531125	Injection Pump Drive Gear					
	8	531126	Push Rod					
	1	631127	New Oil Pump					
	1	631129	Oil Cooler					
	4	631126	Piston Cooling Nozzles					
	1	731111	Crankshaft					
	4	731175	Connecting Rod (Fracture Split / CDC Plant) (7)					
	1	731139	Expansion Plug Kit (Includes 18 Plugs For Head & Block)					
	1	831173	Thermostat					
	1	831134	New Water Pump (Non-Hardened Pulley) (8)					
	1	831118	Fan Drive Bearing (1.375" ID)					
	1	831147	Belt Tensioner Assembly					
	1	831136	Fuel Transfer Pump					
	8	831138	Exhaust Manifold Bolt "Stainless Steel Option - 831175"					

(7)Use 731183 For DEP Plant (Do Not Mix)

(8)Use 831143 For Hardened Pulley(Do Not Mix)

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