

CONTINENTAL



ENGINE: J382

BORE: 4.500"	4 Cyl	Gas	NOTES:
APPLICATION: Industrial Tractors: Tractors: 55, 555 Massey Harris;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	4	181511	Sleeve & Piston Assembly (Flat Top)					
	1	181512	Sleeve & Piston Kit, Set of 4 (Dome Top)					
	4	181513	Piston Assembly (Flat Top)					
	4	181514	Cylinder Liner (Includes O-Rings)					
	4	181515	Cylinder Liner O-Ring Package					
	1	181516	Piston Ring Set (3-1/8 1-1/4)					
	4	281586	STD Rod Bearing					
	4	281587	.010 Rod Bearing					
	4	281588	.020 Rod Bearing					
	4	281589	.030 Rod Bearing					
	4	281591	.040 Rod Bearing					
	4	281592	.060 Rod Bearing					
	1	281593	STD Main Bearing Set, w/Thrust Washers					
	1	281594	.010 Main Bearing Set, w/Thrust Washers					
	1	281595	.020 Main Bearing Set, w/Thrust Washers					
	1	281596	.030 Main Bearing Set, w/Thrust Washers					
	1	281597	STD Main Bearing Set					
	1	281598	.010 Main Bearing Set					
	1	281599	.020 Main Bearing Set					
	1	281611	.030 Main Bearing Set					
	1	281612	.040 Main Bearing Set					
	1	381426	Head Gasket Set					
	1	381427	Valve Cover Gasket					
	1	381428	Manifold Gasket Set					
	1	381429	Full Gasket Set (Bolt-On Style Rear Seal)					
	1	381433	Pan Gasket					
	1	381282	Front Crank Seal					
	1	301115	Front Wear Sleeve					
	1	381288	Rear Crank Seal Kit (Bolt-On Style)					
	1	381432	Rear Crank Seal Kit (Slip-In Style)					
	4	281613	Pin Bushing					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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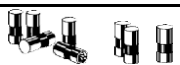
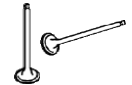
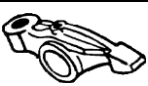
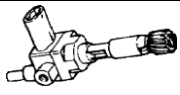
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Tractors: 55, 555 Massey Harris;

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	1	581387	Camshaft					
	1	581374	Camshaft Thrust Plate					
	1	581197	Cam Key (1/4" x 7/8")					
	8	581213	Tappet					
	4	481375	Exhaust Valve					
	4	481376	Intake Valve					
	8	481257	Valve Guide					
	8	481216	Valve Spring					
	4	481217	Exhaust Valve Rotator					
	16	491246	Valve Taper Lock Keeper (Half)					
	8	481218	Rocker Arm Ball Socket					
	4	401157	Exhaust Valve Seat (1.437" x 1.755" x .250)					
	4	401168	Intake Valve Seat (1.625 x 1.875" x .219")					
	8	481221	Rocker Arm					
	1	581391	Cam Gear					
	1	581392	Crank Gear, Thru ESN 29999					
	1	581393	Crank Gear, After ESN 29999					
	1	681176	Oil Pump					
	1	681177	Oil Pump Kit					
	1	681134	Oil Screen (Float Type)					
	1	781237	New Crankshaft Kit, Front Thrust Washers (Incls Main Brgs)					
	1	781238	New Crankshaft Kit, Flanged Center Thrust (Incls Main Brgs)					
	1	701111	Plug, Cam (2 1/4")					
	4	791154	Plug, Block (2" Welch)					
	2	701112	Plug, Block (1 5/8" Cup)					
	1	881166	Thermostat (165 Degree)					
	1	881167	New Water Pump					

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