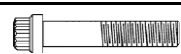


CONTINENTAL



ENGINE: H277

BORE: 4.000"	4 Cyl	Gas / LP	NOTES:
APPLICATION: Tractors: 44 Special Massey Harris w/Original Gasoline Engine; 404 & 444 Massey Harris			

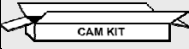
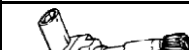
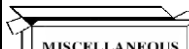
QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	984116	In-Frame Kit (wo/Main Bearings)			I	
	1	985116	Out-of-Frame Kit (wo/Main Bearings)		O		
	4	181263	Sleeve & Piston Kit		O	I	
	4	181256	Piston Assembly				
	4	181277	Liner Assembly				
	4	181261	Cylinder Liner O-Ring Package				
	1	101122	Piston Ring Set, 4.000" Overbore (3-3/32 1-1/4)				
	1	101127	Piston Ring Set, 4.000" Overbore (3-1/8 1-1/4)				
	1	101123	Piston Ring Set, 4.000" Overbore (2-3/32 1-1/8 1-1/4)				
	1	101124	Piston Ring Set, 4.0625" Overbore (3-3/32 1-1/4)				
	4	281331	STD Rod Bearing		O	I	
	4	281332	.002 Rod Bearing				
	4	281333	.010 Rod Bearing				
	4	281334	.020 Rod Bearing				
	4	281335	.030 Rod Bearing				
 Flanged Center	1	281343	STD Main Bearing Set				
	1	281347	.002 Main Bearing Set				
	1	281344	.010 Main Bearing Set				
	1	281345	.020 Main Bearing Set				
	1	281346	.030 Main Bearing Set				
	1	381283	Head Gasket Set			I	
	1	381284	Valve Cover Gasket				
	1	381285	Manifold Gasket Set				
	1	381286	Full Gasket Set wo/Rear Crank Seal		O		
	1	381287	Pan Gasket			I	
	1	381282	Front Crank Seal				
	1	301115	Front Wear Sleeve				
	1	381288	Rear Crank Seal Kit (Bolt-On Style)		O		
	4	281342	Pin Bushing				
	8	781181	Rod Bolt				
	8	781182	Rod Bolt Washer				

CONTINENTAL



ENGINE: H277

BORE: 4.000"	4 Cyl	Gas / LP	NOTES:
APPLICATION: Tractors: 44 Special Massey Harris w/Original Gasoline Engine; 404 & 444 Massey Harris			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
								
	1	581212	Camshaft					
	1	581197	Cam Key (1/4" x 7/8")					
	8	581213	Tappet					
	4	481213	Exhaust Valve, Gasoline					
	4	481214	Intake Valve, Gasoline					
	8	481215	Valve Guide					
	8	481216	Valve Spring					
	4	481217	Exhaust Valve Rotator					
	16	491246	Valve Taper Lock Keeper (Half)					
	8	481218	Rocker Arm Ball Socket					
	4	401147	STD Exhaust Valve Seat (1.312"x1.630"x .250")					
	4	481219	.010 Exhaust Valve Seat (1.312"x1.640"x .250")					
	4	401148	Intake Valve Seat (1.500 x 1.818" x .250")					
	8	481258	Rocker Arm					
	1	581214	Cam Gear					
	1	581215	Crank Gear (1.185" OAL)					
	1	581243	Crank Gear: 404 & 444 (1.260" OAL)					
	8	581246	Push Rod					
	1	681132	Oil Pump					
	1	681133	Oil Pump Kit					
	1	681134	Oil Screen (Float Type)					
	1	781179	New Crankshaft Kit, Flanged Center Thrust (Incls Main Brgs)					
	4	791154	Plug, Block (2")					
	1	781194	Plug, Block (1 3/4")					
	2	701112	Plug, Block (1 5/8" Cup)					
	1	881166	Thermostat (165 Degree)					
	1	881167	New Water Pump					