

CONTINENTAL



ENGINE: E242

BORE: 3.875"	4 Cyl	Gas	NOTES:
APPLICATION: Tractors: 85, 88, Super 90 Massey Ferguson;			

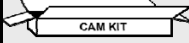
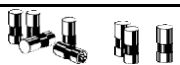
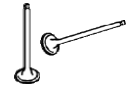
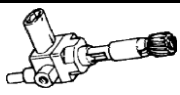
QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
		1 4 4	181497 181499 181491	Sleeve & Piston Kit (Set of 4) Cylinder Liner Cylinder Liner O-Ring Package				
		1 1	181498 101251	Piston Ring Set (1-3/32 2-1/8 1-1/4) Piston Ring Set (3-3/32 1-1/4)				
		4 4 4 4 4	281575 281576 281577 281578 281579	STD Rod Bearing .002 Rod Bearing .010 Rod Bearing .020 Rod Bearing .030 Rod Bearing				
		1 1 1 1	281581 281582 281583 281584	STD Main Bearing Set .010 Main Bearing Set .020 Main Bearing Set .030 Main Bearing Set				
		1 4	381423 381254	Head Gasket Set Intake Valve Seal				
		1	381424	Full Gasket Set w/Seals				
		1	381421	Pan Gasket				
		1 1 1	381282 301115 381396	Front Crank Seal Front Wear Sleeve Rear Crank Seal				
		4 1 1	281559 281328 281585	Pin Bushing Outboard Cam Bushing (Timing Cover) Front Cam Bushing (Block)				
		8	781236	Slotted Rod Nut				

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
								
	1	581385	Camshaft					
	1	581374	Camshaft Thrust plate					
	1	581197	Cam Key (1/4" x 7/8")					
	8	581375	Tappet					
	4	481363	Exhaust Valve (Stellite)					
	4	481366	Intake Valve, Gasoline					
	4	481367	Intake Valve, LP					
	8	481371	Valve Guide					
	8	481195	Valve Spring					
	4	481196	Exhaust Valve Rotator, Gasoline					
	4	481197	Exhaust Valve Rotator Assembly, Gas (Rotator & Spring)					
	4	481372	Intake Valve Retainer, Gasoline					
	16	481198	Valve Taper Lock Keeper (Half)					
	8	481211	Rocker Arm Ball Socket					
	4	401132	Exhaust Valve Seat (1.187 x 1.442" x .219")					
	4	401116	Intake Valve Seat (1.406 x 1.687" x .250")					
	1	481373	Rocker Arm Shaft					
	1	481374	Rocker Arm Shaft Assembly					
	8	481178	Rocker Arm Adjusting Screw					
	1	581382	Cam Gear: 85 & 88					
	1	581386	Cam Gear: Super 90					
	1	581383	Crank Gear					
	8	581378	Push Rod					
	1	681175	Oil Pump Kit (Machining Required)					
	1	681134	Oil Screen (Float Type)					
	1	791154	Plug, Cam (2" Welch)					
	1	881162	Governor Assembly					
	1	881163	Governor Control Shaft Kit (2 Bearings, Seal, Felt)					
	1	881166	Thermostat (165 Degree)					
	1	881188	New Water Pump					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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