

CONTINENTAL



ENGINE: GD157

BORE: 3.375"	4 Cyl	Diesel	NOTES: Wet Sleeves
APPLICATION: Crawlers: 400, 500, 520 Case; Industrial; Tractors: 300, 300B, 320 Case; Wheel Tractors: 320, 320B Case			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	4	181398	Sleeve & Piston Assembly					
	4	181225	Cylinder Liner O-Ring Package					
	1	121253	Piston Ring Set (3-1/8 1-1/4)					
	4	281563	STD Rod Bearing					
	4	281564	.002 Rod Bearing					
	4	281565	.010 Rod Bearing					
	4	281566	.020 Rod Bearing					
	4	281567	.030 Rod Bearing					
	1	281568	STD Main Bearing Set w/Front Thrust Washers					
	1	281569	.002 Main Bearing Set w/Front Thrust Washers					
	1	281571	.010 Main Bearing Set w/Front Thrust Washers					
	1	281572	.020 Main Bearing Set w/Front Thrust Washers					
	1	281573	.030 Main Bearing Set w/Front Thrust Washers					
	1	281574	Thrust Washer Set					
	1	281348	STD Main Bearing Set w/Flanged Center Thrust					
	1	281349	.002 Main Bearing Set w/Flanged Center Thrust					
	1	281351	.010 Main Bearing Set w/Flanged Center Thrust					
	1	281352	.020 Main Bearing Set w/Flanged Center Thrust					
	1	281353	.030 Main Bearing Set w/Flanged Center Thrust					
	1	381415	Head Gasket Set					
	1	381392	Valve Cover Gasket					
	1	381416	Full Gasket Set w/Seals					
	1	381395	Timing Cover Gasket					
	1	381417	Rear Seal Housing Gasket					
	1	381393	Pan Gasket					
	1	381259	Main Cap Packing "RTV Sealer Is Recommended Upgrade"					
	1	381261	Front Crank Seal					
	1	301123	Front Wear Sleeve					
	1	381262	Rear Crank Seal					
	1	301134	Rear Wear Sleeve					
	4	281327	Pin Bushing					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

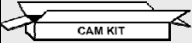
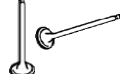
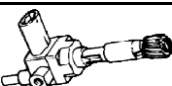
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	1	581372	Camshaft					
	1	521133	Thrust Plate					
	8	581362	Tappet					
	4	481351	Exhaust Valve (1.187" Head / 5.375" OAL)					
	4	481362	Intake Valve (1.302" Head / 6.275" OAL)					
	8	481353	Valve Guide (2.531" OAL)					
	8	481216	Valve Spring					
	16	481198	Valve Taper Lock Keeper (Half)					
								
								
	1	581363	Cam Gear (48 Tooth)					
	1	581364	Crank Gear (24 Tooth)					
	1	681173	Oil Pump Kit (Gears, Shaft, Bushings, Valve, Spring, Gkt)					
	1	821145	Thermostat					