

CASE

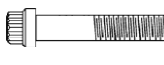


ENGINE: 504BDT

5.192" Fire Dam (5.430" Counterbore)

BORE: 4.625"	6 Cyl	Diesel	NOTES: 5.192" Fire Dam (5.415" Flange OD), 1.800" Pin, Keystone Compression Rings
--------------	-------	--------	---

APPLICATION: Crawlers: Late 1450; 1450B, 1455B, Thru ESN 10335336; Excavators: 50E, 980B;
Tractors: All 1570; Late or Upgraded 1370, 1470, 2470;
Tractors: 2390 Thru ESN 10339530; 2590 Thru ESN 10338578; 4490 Thru ESN 10338516;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	924111	In-Frame Kit			I	
	1	925111	Out-of-Frame Kit		O		
	6	121154	Sleeve & Piston Assembly		O	I	
	6	121155	Piston Assembly		O	I	
	6	121143	Cylinder Liner (Includes O-Rings)				
	6	121144	Cylinder Liner O-Ring Package (3 O-Ring Liner)				
	1	121145	Cylinder Liner Shim (.005")				
	1	121146	Cylinder Liner Shim (.010")				
	6	121156	Piston Ring Set				
	6	221139	STD Rod Bearing		O	I	
	6	221141	.002 Rod Bearing				
	6	221142	.010 Rod Bearing				
	6	221143	.020 Rod Bearing				
	6	221144	.030 Rod Bearing				
	1	221145	STD Main Bearing Set, w/Thrust Washers		O	I	
	1	221146	.002 Main Bearing Set, w/Thrust Washers				
	1	221147	.010 Main Bearing Set, w/Thrust Washers				
	1	221148	.020 Main Bearing Set, w/Thrust Washers				
	1	221149	.030 Main Bearing Set, w/Thrust Washers				
	1	221151	STD Thrust Washer Set (.157")		O	I	
	1	221152	.012 Thrust Washer Set (.163")				
	1	321162	Head Gasket Set		O	I	
	3	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)				
	3	321199	Valve Cover Gasket				
	1	321161	Lower Gasket Set w/Seals		O		
	1	321149	Timing Cover Gasket				
	1	321151	Injection Pump Gear Cover Gasket				
	1	321163	Full Gasket Set w/Seals				
	1	321159	Pan Gasket Set			I	
	1	321144	Front Crank Seal				
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	321146	Rear Crank Seal				
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)				
	6	221153	Piston Pin Bushing (1.800" Pin)				
	1	221129	Cam Bearing Set				
	12	721111	Rod Bolt				
	3	721112	Head Bolt Kit w/Washers, Thru # 2556251 (5.625")				
	3	721113	Head Bolt Kit w/Washers, After # 2556251 (6.250")				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

1-800-443-0625 | WWW.JENSALES.COM

CASE

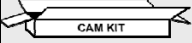
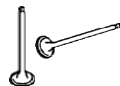
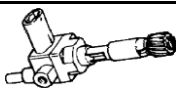


ENGINE: 504BDT

5.192" Fire Dam (5.430" Counterbore)

BORE: 4.625" 6 Cyl Diesel NOTES: 5.192" Fire Dam (5.415" Flange OD), 1.800" Pin, Keystone Compression Rings

APPLICATION: Crawlers: Late 1450; 1450B, 1455B, Thru ESN 10335336; Excavators: 50E, 980B;
Tractors: All 1570; Late or Upgraded 1370, 1470, 2470;
Tractors: 2390 Thru ESN 10339530; 2590 Thru ESN 10338578; 4490 Thru ESN 10338516;

QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	929512	Cam Kit: 980B, 1450, 1450B, 1455B					C
	1	929514	Cam Kit: Tractors; 50E					C
	1	929111	Valve Train Kit: Tractors; 50E (30 Degree)				V	
	1	929113	Valve Train Kit: 980B, 1450, 1450B, 1455B (45 Degree)				V	
	1	929311	Basic Valve Kit: Tractors; 50E (30 Degree)			B		
	1	929313	Basic Valve Kit: 980B, 1450, 1450B, 1455B (45 Degree)			B		
	1	521111	Camshaft: 980B, 1450, 1450B, 1455B					C
	1	521123	Camshaft: Tractors; 50E					C
	1	521119	Cam Thrust Washer					
	1	521121	Cam Thrust Spring					
	1	521112	Camshaft Key					C
	12	521113	Tappet					C C
	6	421128	Exhaust Valve	B	B	V	V	
	6	421132	Intake Valve: Tractors; 50E (30 Degree)		B		V	
	6	421129	Intake Valve: 980B, 1450, 1450B, 1455B (45 Degree)	B		V		
	12	421113	Valve Guide	B	B	V	V	
	12	421114	Valve Spring	B	B	V	V	
	12	421115	Valve Rotator				V	
	6	421115	Valve Rotator			V		
	24	421116	Valve Keeper (Half)	B	B	V	V	
	6	421133	Exhaust Valve Seat					
	6	421134	Intake Valve Seat: Tractors; 50E (30 Degree)					
	6	421135	Intake Valve Seat: 980B, 1450, 1450B, 1455B (45 Degree)					
	3	421118	Exhaust Rocker Arm, RH Cylinder # 1, 3, 5					
	3	421119	Exhaust Rocker Arm, LH Cylinder # 2, 4, 6					
	6	421121	Intake Rocker Arm					
	3	421122	Rocker Arm Shaft					
	1	521114	Cam Timing Gear					
	1	521115	Crank Timing Gear					
	1	521116	Idler Drive Gear					
	1	521117	Injection Pump Idler Gear w/Bushing					
	12	521118	Push Rod					
	1	621116	New Oil Pump: Tractors; 50E					
	1	621146	New Oil Pump: 980B					
	1	621111	New Oil Pump: 1450					
	1	621119	New Oil Pump: 1450B, 1455B					
	1	621112	Oil Pump Shim (.005")					
	1	621118	New Oil Cooler: Tractors; 50E					
	1	621121	New Oil Cooler: 1450 Thru ESN 2585697					
	1	621139	New Oil Cooler: 1450 ESN 2585698-10095015					
	1	621117	New Oil Cooler: 980B;1450 Aft ESN 10095015;1450B,1455B					
	1	121148	Block Repair Sleeve, Lower Liner Pilot Bore					
	1	721122	Crankshaft					
	1	721115	Plug, Cam (2 3/8")					
	2	821119	Thermostat (180 Degree)					
	1	821122	Block Heater					
	12	821128	Exhaust Manifold Stud					