

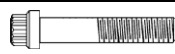
CASE



ENGINE: 504BD & 504BDT
5.192" Fire Dam (5.430" Counterbore)

BORE: 4.625" 6 Cyl Diesel NOTES: 5.192" Fire Dam (5.415" Flange), 1.625" Pin, Rectangular Compression Rings

APPLICATION: Crawlers: 1150D, 1155D; Excavators: 880C;
Loaders: W18B, W20C; W24B After ESN 2572010; Late W24C; Tractors: 2090, 2094;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	924139	In-Frame Kit			I	
	1	925139	Out-of-Frame Kit		O		
	6	121141	Sleeve & Piston Assembly		O	I	
	6	121142	Piston Assembly				
	6	121143	Cylinder Liner (Includes O-Rings)				
	6	121144	Cylinder Liner O-Ring Package (3 O-Ring Liner)				
	1	121145	Cylinder Liner Shim (.005")				
	1	121146	Cylinder Liner Shim (.010")				
	6	121147	Piston Ring Set				
	6	221114	STD Rod Bearing		O	I	
	6	221115	.002 Rod Bearing				
	6	221116	.010 Rod Bearing				
	6	221117	.020 Rod Bearing				
	6	221118	.030 Rod Bearing				
	6	221119	.040 Rod Bearing				
	1	221121	STD Main Bearing Set, wo/Thrust Washers		O	I	
	1	221122	.002 Main Bearing Set, wo/Thrust Washers				
	1	221123	.010 Main Bearing Set, wo/Thrust Washers				
	1	221124	.020 Main Bearing Set, wo/Thrust Washers				
	1	221125	.030 Main Bearing Set, wo/Thrust Washers				
	1	221126	STD Thrust Washer Set (.185")		O	I	
	1	221127	.012 Thrust Washer Set (.191")				
	1	321162	Head Gasket Set		O	I	
	3	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)				
	3	321199	Valve Cover Gasket				
	1	321161	Lower Gasket Set w/Seals		O		
	1	321149	Timing Cover Gasket				
	1	321151	Injection Pump Gear Cover Gasket				
	1	321163	Full Gasket Set w/Seals				
	1	321159	Pan Gasket Set			I	
	1	321144	Front Crank Seal				
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	321146	Rear Crank Seal				
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)				
	6	221138	Piston Pin Bushing (1.625" Pin)				
	1	221129	Cam Bearing Set				
	12	721111	Rod Bolt				
	3	721113	Head Bolt Kit w/Washers (6.250")				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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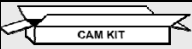
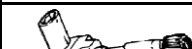
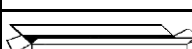
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	929514	Cam Kit: 2090, 2094					C
	1	929512	Cam Kit: 880C, 1150D, 1155D, W18B, W20C, W24B, W24C					C
	1	929112	Valve Train Kit: 1150D, 1155D, 2090, 2094, W18B, W20C			V		
	1	929113	Valve Train Kit: 880C, W24B, W24C			V		
	1	929313	Basic Valve Kit	B				
	1	521123	Camshaft: 2090, 2094					C
	1	521111	Camshaft: 880C, 1150D, 1155D, W18B, W20C, W24B, W24C					C
	1	521119	Cam Thrust Washer					
	1	521121	Cam Thrust Spring					
	1	521112	Camshaft Key					C
	12	521113	Tappet					C
	6	421128	Exhaust Valve	B		V	V	
	6	421129	Intake Valve	B		V	V	
	12	421113	Valve Guide	B		V	V	
	12	421114	Valve Spring	B		V	V	
	12	421115	Valve Rotator: 1150D, 1155D, 2090, 2094, W18B, W20C				V	
	6	421115	Valve Rotator: 880C, W24B, W24C				V	
	24	421116	Valve Keeper (Half)	B		V	V	
	6	421131	Exhaust Valve Seat: Except W24B, W24C					
	6	421133	Exhaust Valve Seat: W24B, W24C					
	6	421135	Intake Seat: W24B, W24C (45 Degree)					
	3	421118	Exhaust Rocker Arm, RH Cylinder # 1, 3, 5					
	3	421119	Exhaust Rocker Arm, LH Cylinder # 2, 4, 6					
	6	421121	Intake Rocker Arm					
	3	421122	Rocker Arm Shaft					
	1	521114	Cam Timing Gear					
	1	521115	Crank Timing Gear					
	1	521116	Idler Drive Gear					
	1	521117	Injection Pump Idler Gear w/Bushing					
	12	521118	Push Rod					
	1	621119	New Oil Pump: Except W24B; W24C w/Turbo					
	1	621146	New Oil Pump: W24C w/Turbo					
	1	621111	New Oil Pump: W24B					
	1	621112	Oil Pump Shim (.005")					
	1	621117	New Oil Cooler: 1150D, 1155D; W18B, W20C Turbo					
	1	621139	New Oil Cooler: 880C; W18B, W20C Nat Asp; W24B, W24C					
	1	121148	Block Repair Sleeve, Lower Liner Pilot Bore					
	1	721114	Crankshaft					
	1	721115	Plug, Cam (2 3/8")					
	2	821119	Thermostat (180 Degree)					
	1	821122	Block Heater					
	1	821121	Bypass Hose: 880C, 1150D, 1155D, 2090, 2094, W18B, W20C					
	1	821137	Bypass Hose: W24B, W24C					
	2	821127	Oil Cooler Hose: 1150D, 1155D					
	12	821128	Turbo Exhaust Manifold Stud					
	24	821123	Intake & Non-Turbo Exhaust Manifold Stud					

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