

CASE



ENGINE: 504BD

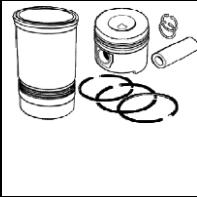
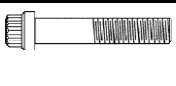
5.094" Fire Dam (5.387" Counterbore)

BORE: 4.625" 6 Cyl Diesel NOTES: 5.094" Fire Dam (5.374" Liner Flange OD), 1.800" Pin, Keystone Top Ring

APPLICATION: Loaders: Early W24; W24B Thru ESN 2572010;

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	924257	In-Frame Kit			I	
	1	925257	Out-of-Frame Kit		O		
	6	121163	Sleeve & Piston Assembly		O	I	
	6	121165	Piston Assembly				
	6	121161	Cylinder Liner (Includes O-Rings)				
	6	121162	Cylinder Liner O-Ring Package (2 O-Ring Liner)				
	1	121145	Cylinder Liner Shim (.005")				
	1	121146	Cylinder Liner Shim (.010")				
	6	121164	Piston Ring Set				
	6	221139	STD Rod Bearing		O	I	
	6	221141	.002 Rod Bearing				
	6	221142	.010 Rod Bearing				
	6	221143	.020 Rod Bearing				
	6	221144	.030 Rod Bearing				
	1	221145	STD Main Bearing Set, w/Thrust Washers		O	I	
	1	221146	.002 Main Bearing Set, w/Thrust Washers				
	1	221147	.010 Main Bearing Set, w/Thrust Washers				
	1	221148	.020 Main Bearing Set, w/Thrust Washers				
	1	221149	.030 Main Bearing Set, w/Thrust Washers				
	1	221151	STD Thrust Washer Set (.157")		O	I	
	1	221152	.012 Thrust Washer Set (.163")				
	1	321164	Head Gasket Set		O	I	
	3	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)				
	3	321199	Valve Cover Gasket				
	1	321161	Lower Gasket Set w/Seals		O		
	1	321149	Timing Cover Gasket				
	1	321151	Injection Pump Gear Cover Gasket				
	1	321166	Full Gasket Set w/Seals				
	1	321159	Pan Gasket Set			I	
	1	321144	Front Crank Seal				
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	321146	Rear Crank Seal				
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)				
	6	221153	Piston Pin Bushing (1.800" Pin)				
	1	221129	Cam Bearing Set				
	12	721111	Rod Bolt				
	3	721112	Head Bolt Kit w/Washers, Thru # 2556251 (5.625")				
	3	721113	Head Bolt Kit w/Washers, After # 2556251 (6.250")				

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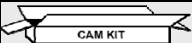
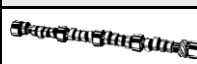
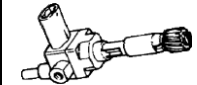
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	929512	Cam Kit				C
	1	929113	Valve Train Kit (45 Degree Intake)			V	
	1	929313	Basic Valve Kit (45 Degree Intake)		B		
	1	521111	Camshaft				C
	1	521119	Cam Thrust Washer				
	1	521121	Cam Thrust Spring				
	1	521112	Camshaft Key				C
	12	521113	Tappet				C
	6	421128	Exhaust Valve		B	V	
	6	421129	Intake Valve (45 Degree)		B	V	
	12	421113	Valve Guide		B	V	
	12	421114	Valve Spring		B	V	
	6	421115	Valve Rotator			V	
	24	421116	Valve Keeper (Half)		B	V	
	6	421133	Exhaust Valve Seat				
	6	421135	Intake Valve Seat				
	3	421118	Exhaust Rocker Arm, RH Cylinder # 1, 3, 5				
	3	421119	Exhaust Rocker Arm, LH Cylinder # 2, 4, 6				
	6	421121	Intake Rocker Arm				
	3	421122	Rocker Arm Shaft				
	1	521114	Cam Timing Gear				
	1	521115	Crank Timing Gear				
	1	521116	Idler Drive Gear				
	1	521117	Injection Pump Idler Gear w/Bushing				
	12	521118	Push Rod				
	1	621111	New Oil Pump				
	1	621112	Oil Pump Shim (.005")				
	1	621121	New Oil Cooler: W24				
	1	621117	New Oil Cooler: W24B				
	1	121148	Block Repair Sleeve, Lower Liner Pilot Bore				
	1	721122	Crankshaft				
	1	721115	Plug, Cam (2 3/8")				
	3	721116	Plug, Block (1 3/8")				
	1	721117	Plug, Block (2")				
	9	721119	Plug, Head Internal (3/4")				
	6	721118	Plug, Head External (1 5/8")				
	2	821119	Thermostat (180 Degree)				
	1	821122	Block Heater				
	1	821137	Bypass Hose				
	1	821154	Oil Cooler Hose: W24				
	2	821127	Oil Cooler Hose: W24B				