

CASE



ENGINE: 401BD & 401BDT

BORE: 4.125"	6 Cyl	Diesel	NOTES: Direct Injection, 1.500" Pin, .185" Thrust Washer
APPLICATION: Crawlers: 1150 After # 7110299; Loaders: W8E, W9E, W10E, W18, W20, W20B; Tractors: 970;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	924119	In-Frame Kit			I	
	1	925119	Out-of-Frame Kit		O		
	6	121117	Sleeve & Piston Assembly		O	I	
	6	121121	Piston Assembly				
	6	121118	Cylinder Liner (Includes O-Rings)				
	6	121119	Cylinder Liner O-Ring Package				
	1	121123	Cylinder Liner Shim (.005")				
	1	121124	Cylinder Liner Shim (.010")				
	6	121122	Piston Ring Set				
	6	221114	STD Rod Bearing		O	I	
	6	221115	.002 Rod Bearing				
	6	221116	.010 Rod Bearing				
	6	221117	.020 Rod Bearing				
	6	221118	.030 Rod Bearing				
	6	221119	.040 Rod Bearing				
	1	221121	STD Main Bearing Set, wo/Thrust Washers		O	I	
	1	221122	.002 Main Bearing Set, wo/Thrust Washers				
	1	221123	.010 Main Bearing Set, wo/Thrust Washers				
	1	221124	.020 Main Bearing Set, wo/Thrust Washers				
	1	221125	.030 Main Bearing Set, wo/Thrust Washers				
	1	221126	STD Thrust Washer Set (.185")		O	I	
	1	221127	.012 Thrust Washer Set (.191")				
	1	321139	Head Gasket Set		O	I	
	3	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)				
	3	321199	Valve Cover Gasket				
	1	321141	Lower Gasket Set w/Seals		O		
	1	321149	Timing Cover Gasket				
	1	321151	Injection Pump Gear Cover Gasket				
	1	321143	Full Gasket Set w/Seals				
	1	321142	Pan Gasket Set: 970, 1150 (Cast Pan)			I	
	1	321159	Pan Gasket Set: W8E, W9E, W10E, W18, W20, W20B			I	
	1	321144	Front Crank Seal				
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	321146	Rear Crank Seal				
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)				
	6	221128	Piston Pin Bushing (1.500" Pin)				
	1	221129	Cam Bearing Set				
	12	721111	Rod Bolt				
	3	721112	Head Bolt Kit w/Washers, Thru # 2556832 (5.625")				
	3	721113	Head Bolt Kit w/Washers, After # 2556832 (6.250")				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

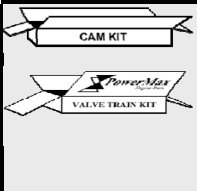
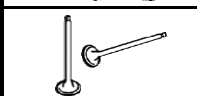
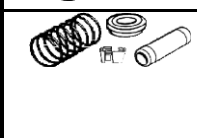
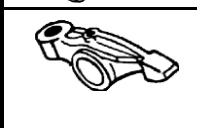
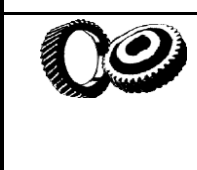
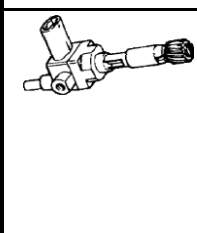
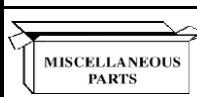
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BORE: 4.125"	6 Cyl	Diesel	NOTES: Direct Injection, 1.500" Pin, .185" Thrust Washer
APPLICATION: Crawlers: 1150 After # 7110299; Loaders: W8E, W9E, W10E, W18, W20, W20B; Tractors: 970;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	929512	Cam Kit					C
	1	929121	Valve Train Kit		V			
	1	521111	Camshaft					C
	1	521119	Cam Thrust Washer					C
	1	521121	Cam Thrust Spring					C
	1	521112	Camshaft Key, Required With Cam Thru # 2323278					C
	12	521113	Tappet					C
	6	421111	Exhaust Valve		V			
	6	421112	Intake Valve		V			
	12	421113	Valve Guide		V			
	12	421114	Valve Spring		V			
	6	421115	Valve Rotator		V			
	24	421116	Valve Keeper (Half)		V			
	6	421117	Exhaust Valve Seat					
	3	421118	Exhaust Rocker Arm, RH Cylinder # 1, 3, 5					
	3	421119	Exhaust Rocker Arm, LH Cylinder # 2, 4, 6					
	6	421121	Intake Rocker Arm					
	3	421122	Rocker Arm Shaft					
	1	521114	Cam Timing Gear					
	1	521115	Crank Timing Gear					
	1	521116	Idler Drive Gear					
	1	521117	Idler Gear w/Bushing					
	12	521118	Push Rod					
	1	621111	New Oil Pump: Except Below					
	1	621119	New Oil Pump: W18,W20,W20B After ESN 10162556 (NA)					
	1	621146	New Oil Pump: W18,W20,W20B Aft ESN 10160775 (Turbo)					
	1	621112	Oil Pump Shim (.005")					
	1	621121	New Oil Cooler: 1150; W18, W20 Thru ESN 2523870					
	1	621117	New Oil Cooler: W18, W20 ESN 2523871-2570669					
	1	621139	New Oil Cooler: W18, W20 After ESN 2570669; W20B					
	1	121125	Block Repair Sleeve, Lower Liner Pilot Bore					
	1	121126	Block Repair Ring, Upper Deck Counterbore					
	1	721114	Crankshaft					
	1	721115	Plug, Cam (2 3/8")					
	3	721116	Plug, Block (1 3/8")					
	1	721117	Plug, Block (2")					
	2	821119	Thermostat (180 Degree)					
	1	821122	Block Heater					
	1	821121	Bypass Hose: Except W18, W20, W20B					
	1	821137	Bypass Hose: W18, W20, W20B					
	1	821154	Oil Cooler Hose: 1150; W18, W20 Thru ESN 2523870					
	2	821127	Oil Cooler Hose: W18, W20 ESN 2523871-2570669					