

CASE



ENGINE: 401D

Round Single Port Manifold Gaskets

BORE: 4.125"	6 Cyl	Diesel	NOTES: Indirect Injection, Flat Top Piston, 1.500" Pin, .156" Thrust Washers
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APPLICATION: Crawlers: 1150 Thru # 7110299;
Loaders: W8B, W8C, W9B, W9C, W10B, W10C;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	924117	In-Frame Kit: W8B, W8C, W9B, W9C, W10B, W10C			I	
	1	925117	Out-of-Frame Kit: W8B, W8C, W9B, W9C, W10B, W10C		O		
	6	121181	Sleeve & Piston Assembly (1.500" Piston Pin)		O	I	
	6	121182	Piston Assembly (1.500" Piston Pin)				
	6	121176	Cylinder Liner (Includes O-Rings)				
	6	121119	Cylinder Liner O-Ring Package				
	1	121123	Cylinder Liner Shim (.005")				
	1	121124	Cylinder Liner Shim (.010")				
	6	121178	Piston Ring Set				
	6	221114	STD Rod Bearing		O	I	
	6	221115	.002 Rod Bearing				
	6	221116	.010 Rod Bearing				
	6	221117	.020 Rod Bearing				
	6	221118	.030 Rod Bearing				
	6	221119	.040 Rod Bearing				
	1	221121	STD Main Bearing Set, wo/Thrust Washers		O	I	
	1	221122	.002 Main Bearing Set, wo/Thrust Washers				
	1	221123	.010 Main Bearing Set, wo/Thrust Washers				
	1	221124	.020 Main Bearing Set, wo/Thrust Washers				
	1	221125	.030 Main Bearing Set, wo/Thrust Washers				
	1	221137	STD Thrust Washer Set (.156")		O	I	
	1	221159	.012 Thrust Washer Set (.162")				
	1	321112	Head Gasket Set (1 Port Manifold Gaskets)		O	I	
	3	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)				
	3	321198	Valve Cover Gasket				
	1	321176	Lower Gasket Set w/Seals: Except 1150 Crawler		O		
	1	321114	Lower Gasket Set w/Seals: 1150 Crawler				
	1	321177	Timing Cover Gasket				
	1	321212	Full Gasket Set w/Seals: Except 1150 Crawler				
	1	321322	Full Gasket Set w/Seals: 1150 Crawler				
	1	321181	Pan Gasket Set: Except 1150 Crawler			I	
	1	321117	Pan Gasket Set: 1150 Crawler				
	1	321144	Front Crank Seal				
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	321146	Rear Crank Seal				
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)				
	6	221128	Piston Pin Bushing (1.500" Pin)				
	1	221129	Cam Bearing Set				
	12	721111	Rod Bolt				
	3	721123	Head Bolt Kit wo/Washers (6.000")				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	929131	Valve Train Kit				V	
	1	929331	Basic Valve Kit			B		
	1	521173	Camshaft, w/Cast Oil Pump Gear (Cam Driven Oil Pump)					
	1	521124	Camshaft, w/Steel Oil Pump Gear (Cam Driven Oil Pump)					
	1	521125	Camshaft, Late (Crank Driven Oil Pump)					
	1	521119	Cam Thrust Washer					
	1	521121	Cam Thrust Spring					
	12	521113	Tappet					
	6	421144	Exhaust Valve		B		V	
	6	421145	Intake Valve		B		V	
	6	421139	Exhaust Valve Guide		B		V	
	6	421141	Intake Valve Guide		B		V	
	12	421142	Valve Spring		B		V	
	6	421115	Valve Rotator				V	
	24	421116	Valve Keeper (Half)		B		V	
	6	421146	Exhaust Valve Seat					
	6	421147	Intake Valve Seat					
	3	421223	Exhaust Rocker Arm, Cylinder # 1, 3, 5					
	3	421224	Exhaust Rocker Arm, Cylinder # 2, 4, 6					
	6	421225	Intake Rocker Arm					
	3	421122	Rocker Arm Shaft					
	1	521174	Cam Timing Gear					
	1	521172	Crank Timing Gear					
	12	521126	Push Rod					
	1	NLA	New Oil Pump, Early (Cam Driven)					
	1	621126	Oil Pump Shaft (Cam Driven)					
	1	621127	Oil Pump Gear, w/Keyway (Cam Driven)					
	1	621128	Oil Pump Gear, Idler (Cam Driven)					
	1	621125	New Oil Pump, Late (Crank Driven)					
	1	NLA	Oil Cooler: 1150 Crawler					
	1	121125	Block Repair Sleeve, Lower Liner Pilot Bore					
	1	721114	Crankshaft					
	1	721115	Plug, Cam (2 3/8")					
	1	721125	Plug, Block (1 3/4")					
	6	721118	Plug, Head External (1 5/8")					
	1	821129	Thermostat (180 Degree)					
	1	841235	Thermostat Seal					
	1	821131	Block Heater					
	1	821133	Bypass Hose: Except 1150 Crawler					
	1	821137	Bypass Hose: 1150 Thru # 7108999					
	1	821121	Bypass Hose: 1150 After # 7108999					
	6	821134	Powrcel Body					
	6	821135	Powrcel Cap					

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