

ENGINE: 401D

Triple Port Manifold Gaskets

BORE: 4.125"	6 Cyl	Diesel	NOTES: Indirect Injection, Flat Top Piston, 1.358" Pin, .156" Thrust Washers
APPLICATION: Tractors: 930 Draft-O-Matic After # 8258382;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	924114	In-Frame Kit, 4.250" Overbore (STD Oil Ring)				I	
	1	924174	In-Frame Kit, 4.250" Overbore (HD Oil Ring)				I	
	1	925114	Out-of-Frame Kit, 4.250" Overbore (STD Oil Ring)		O			
	1	925174	Out-of-Frame Kit, 4.250" Overbore (HD Oil Ring)	O				
	6	121173	Sleeve & Piston Assembly, 4.125" STD Bore					
	6	121174	Sleeve & Piston Assembly, 4.250" Overbore (STD Oil Ring)		O		I	
	6	121175	Sleeve & Piston Assembly, 4.250" Overbore (HD Oil Ring)	O		I		
	6	121176	Cylinder Liner, 4.125" STD Bore (Includes O-Rings)					
	6	121177	Cylinder Liner, 4.250" Overbore (Includes O-Rings)					
	6	121119	Cylinder Liner O-Ring Package					
	1	121123	Cylinder Liner Shim (.005")					
	1	121124	Cylinder Liner Shim (.010")					
	6	121178	Piston Ring Set, 4.125" STD Bore					
	6	121179	Piston Ring Set, 4.250" Overbore					
	6	221114	STD Rod Bearing	O	O	I	I	
	6	221115	.002 Rod Bearing					
	6	221116	.010 Rod Bearing					
	6	221117	.020 Rod Bearing					
	6	221118	.030 Rod Bearing					
	6	221119	.040 Rod Bearing					
	1	221121	STD Main Bearing Set, wo/Thrust Washers	O	O	I	I	
	1	221122	.002 Main Bearing Set, wo/Thrust Washers					
	1	221123	.010 Main Bearing Set, wo/Thrust Washers					
	1	221124	.020 Main Bearing Set, wo/Thrust Washers					
	1	221125	.030 Main Bearing Set, wo/Thrust Washers					
	1	221137	STD Thrust Washer Set (.156")	O	O	I	I	
	1	221159	.012 Thrust Washer Set (.162")					
	1	321113	Head Gasket Set (3 Port Manifold Gasket)	O	O	I	I	
	3	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)					
	3	321198	Valve Cover Gasket					
	1	321114	Lower Gasket Set w/Seals	O	O			
	1	321177	Timing Cover Gasket					
	1	321197	Full Gasket Set w/Seals					
	1	321117	Pan Gasket Set			I	I	
	1	321144	Front Crank Seal					
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	321146	Rear Crank Seal					
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)					
	6	221161	Piston Pin Bushing (1.358" Pin)					
	1	221129	Cam Bearing Set					
	12	721111	Rod Bolt					
	3	721123	Head Bolt Kit wo/Washers (6.000")					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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CASE



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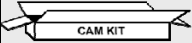
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QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
							
		1	929114 Valve Train Kit		V		
		1	521124 Camshaft				
		1	521119 Cam Thrust Washer				
		1	521121 Cam Thrust Spring				
		12	521113 Tappet				
		6	421144 Exhaust Valve		V		
		6	421145 Intake Valve		V		
		6	421139 Exhaust Valve Guide		V		
		6	421141 Intake Valve Guide		V		
		12	421142 Valve Spring		V		
		24	421116 Valve Keeper (Half)		V		
		6	421146 Exhaust Valve Seat				
		6	421147 Intake Valve Seat				
		3	421223 Exhaust Rocker Arm, Cylinder # 1, 3, 5				
		3	421224 Exhaust Rocker Arm, Cylinder # 2, 4, 6				
		6	421225 Intake Rocker Arm				
		3	421122 Rocker Arm Shaft				
		1	521174 Cam Timing Gear				
		1	521172 Crank Timing Gear				
		12	521126 Push Rod				
		1	621126 Oil Pump Shaft, Thru ESN 2174168 (Cam Driven)				
		1	621127 Oil Pump Gear, w/Keyway Thru ESN 2174168 (Cam Driven)				
		1	621128 Oil Pump Gear, Idler Thru ESN 2174168 (Cam Driven)				
		1	621125 New Oil Pump, After ESN 2174168 (Crank Driven)				
		1	121125 Block Repair Sleeve, Lower Liner Pilot Bore				
		1	721114 Crankshaft				
		1	721115 Plug, Cam (2 3/8")				
		1	721116 Plug, Block (1 3/8")				
		1	721125 Plug, Block (1 3/4")				
		6	721118 Plug, Head External (1 5/8")				
		2	821119 Thermostat (180 Degree)				
		1	821131 Block Heater				
		1	821138 Bypass Hose				
		6	821134 Powrcel Body				
		6	821135 Powrcel Cap				