

ENGINE: 401D

Round Single Port Manifold Gaskets

BORE: 4.125"	6 Cyl	Diesel	NOTES: Indirect Injection, Flat Top Piston, 1.358" Pin, .156" Thrust Washers
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APPLICATION: Loaders: W10 Thru # 8229366;
Tractors: 930 Thru #8258382;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	924115	In-Frame Kit, 4.250" Overbore (STD Oil Ring)				I	
	1	924175	In-Frame Kit, 4.250" Overbore (HD Oil Ring)				I	
	1	925115	Out-of-Frame Kit, 4.250" Overbore (STD Oil Ring)		O			
	1	925175	Out-of-Frame Kit, 4.250" Overbore (HD Oil Ring)	O				
	6	121173	Sleeve & Piston Assembly, 4.125" STD Bore					
	6	121174	Sleeve & Piston Assembly, 4.250" Overbore (STD Oil Ring)		O		I	
	6	121175	Sleeve & Piston Assembly, 4.250" Overbore (HD Oil Ring)	O		I		
	6	121176	Cylinder Liner, 4.125" STD Bore (Includes O-Rings)					
	6	121177	Cylinder Liner, 4.250" Overbore (Includes O-Rings)					
	6	121119	Cylinder Liner O-Ring Package					
	1	121123	Cylinder Liner Shim (.005")					
	1	121124	Cylinder Liner Shim (.010")					
	6	121178	Piston Ring Set, 4.125" STD Bore					
	6	121179	Piston Ring Set, 4.250" Overbore					
	6	221114	STD Rod Bearing	O	O	I	I	
	6	221115	.002 Rod Bearing					
	6	221116	.010 Rod Bearing					
	6	221117	.020 Rod Bearing					
	6	221118	.030 Rod Bearing					
	6	221119	.040 Rod Bearing					
	1	221121	STD Main Bearing Set, wo/Thrust Washers	O	O	I	I	
	1	221122	.002 Main Bearing Set, wo/Thrust Washers					
	1	221123	.010 Main Bearing Set, wo/Thrust Washers					
	1	221124	.020 Main Bearing Set, wo/Thrust Washers					
	1	221125	.030 Main Bearing Set, wo/Thrust Washers					
	1	221137	STD Thrust Washer Set (.156")	O	O	I	I	
	1	221159	.012 Thrust Washer Set (.162")					
	1	321112	Head Gasket Set: Except Early W10 (1 Port Manifold Gkt)	O	O	I	I	
	1	321223	Head Gasket Set: W10 Thru # 8162899 (Optional, Not in Kit)					
	3	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)					
	3	321198	Valve Cover Gasket					
	1	321115	Lower Gasket Set w/Seals	O	O			
	1	321177	Timing Cover Gasket					
	1	321116	Pan Gasket Set			I	I	
	1	321118	Full Gasket Set w/Seals: 930; W10 After # 8162899					
	1	321144	Front Crank Seal					
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	321146	Rear Crank Seal					
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)					
	6	221161	Piston Pin Bushing (1.358" Pin)					
	1	221163	Cam Bearing Set: W10 Thru # 8162899 (2.122" Cam)					
	1	221129	Cam Bearing Set: 930; W10 After # 8162899 (2.246" Cam)					
	12	721111	Rod Bolt					
	3	721123	Head Bolt Kit wo/Washers (6.000")					
	3	721126	Head Stud Kit w/Nuts & Washers, Early Engines					

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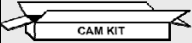
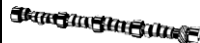
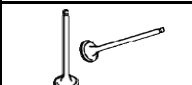
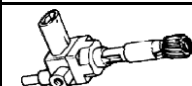
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	929114	Valve Train Kit: 930			V	
	1	929131	Valve Train Kit: W10			V	
	1	929331	Basic Valve Kit: W10	B			
	1	521131	Cam: W10 Thru # 8162899				
	1	521173	Cam, w/Cast Oil Pump Gear: 930; W10 After # 8162899				
	1	521124	Cam, w/Steel Oil Pump Gear: 930; W10 After # 8162899				
	1	521119	Cam Thrust Washer: 930; W10 After # 8162899				
	1	521121	Cam Thrust Spring				
	12	521113	Tappet				
	6	421144	Exhaust Valve	B		V	
	6	421145	Intake Valve	B		V	
	6	421139	Exhaust Valve Guide	B		V	
	6	421141	Intake Valve Guide	B		V	
	12	421142	Valve Spring	B		V	
	6	421115	Valve Rotator: W10			V	
	24	421116	Valve Keeper (Half)	B		V	
	6	421146	Exhaust Valve Seat				
	6	421147	Intake Valve Seat				
	3	421223	Exhaust Rocker Arm, Cylinder # 1, 3, 5				
	3	421224	Exhaust Rocker Arm, Cylinder # 2, 4, 6				
	6	421225	Intake Rocker Arm				
	3	421122	Rocker Arm Shaft				
	1	521174	Cam Timing Gear				
	1	521172	Crank Timing Gear				
	12	521126	Push Rod				
	1	621126	Oil Pump Shaft				
	1	621127	Oil Pump Gear, w/Keyway				
	1	621128	Oil Pump Gear, Idler				
	1	121125	Block Repair Sleeve, Lower Liner Pilot Bore				
	1	721128	Plug, Cam (2 1/2")				
	1	721115	Plug, Cam (2 3/8")				
	1	721116	Plug, Block (1 3/8")				
	1	721125	Plug, Block (1 3/4")				
	6	721118	Plug, Head External (1 5/8")				
	1	821129	Thermostat (180 Degree)				
	1	821131	Block Heater				
	1	821133	Bypass Hose				
	6	821134	Powrcel Body				
	6	821135	Powrcel Cap				

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