

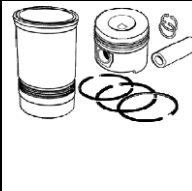
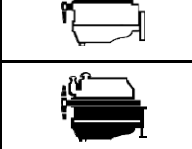
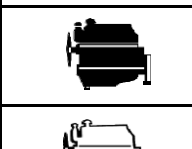
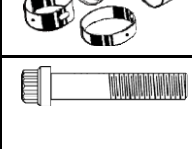
CASE



ENGINE: 267BD

BORE: 4.125" 4 Cyl Diesel NOTES: Direct Injection, 1.500" Pin, .185" Thrust Washer

APPLICATION: Tractors: 770;
Loader Backhoes: 680B After # 9103966;

QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	924217	In-Frame Kit			I	
	1	925217	Out-of-Frame Kit		O		
	4	121117	Sleeve & Piston Assembly		O	I	
	4	121121	Piston Assembly				
	4	121118	Cylinder Liner (Includes O-Rings)				
	4	121119	Cylinder Liner O-Ring Package				
	1	121123	Cylinder Liner Shim (.005")				
	1	121124	Cylinder Liner Shim (.010")				
	4	121122	Piston Ring Set				
	4	221114	STD Rod Bearing		O	I	
	4	221115	.002 Rod Bearing				
	4	221116	.010 Rod Bearing				
	4	221117	.020 Rod Bearing				
	4	221118	.030 Rod Bearing				
	4	221119	.040 Rod Bearing				
	1	221131	STD Main Bearing Set, wo/Thrust Washers		O	I	
	1	221132	.002 Main Bearing Set, wo/Thrust Washers				
	1	221133	.010 Main Bearing Set, wo/Thrust Washers				
	1	221134	.020 Main Bearing Set, wo/Thrust Washers				
	1	221135	.030 Main Bearing Set, wo/Thrust Washers				
	1	221126	STD Thrust Washer Set (.185")		O	I	
	1	221127	.012 Thrust Washer Set (.191")				
	1	321152	Head Gasket Set		O	I	
	2	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)				
	2	321199	Valve Cover Gasket				
	1	321153	Lower Gasket Set w/Seals		O		
	1	321149	Timing Cover Gasket				
	1	321151	Injection Pump Gear Cover Gasket				
	1	321154	Full Gasket Set w/Seals				
	1	321155	Pan Gasket Set: 770			I	
	1	321156	Pan Gasket Set: 680B			I	
	1	321144	Front Crank Seal				
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	321146	Rear Crank Seal				
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)				
	4	221128	Piston Pin Bushing (1.500" Pin)				
	1	221136	Cam Bearing Set				
	8	721111	Rod Bolt				
	2	721112	Head Bolt Kit w/Washers (5.625")				

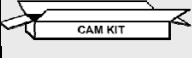
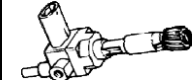
CASE



ENGINE: 267BD

BORE: 4.125" 4 Cyl Diesel NOTES: Direct Injection, 1.500" Pin, .185" Thrust Washer

APPLICATION: Tractors: 770;
Loader Backhoes: 680B After # 9103966;

QTY		ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	929513	Cam Kit				C
	1	929122	Valve Train Kit		V		
							
	1	521122	Camshaft				C
	1	521119	Cam Thrust Washer				C
	1	521121	Cam Thrust Spring				C
	1	521112	Camshaft Key, Required With Cam Thru # 2324459				C
	8	521113	Tappet				C
	4	421111	Exhaust Valve		V		
	4	421112	Intake Valve		V		
	8	421113	Valve Guide		V		
	8	421114	Valve Spring		V		
	16	421116	Valve Keeper (Half)		V		
	4	421117	Exhaust Valve Seat				
	2	421118	Exhaust Rocker Arm, RH Cylinder # 1, 3				
	2	421119	Exhaust Rocker Arm, LH Cylinder # 2, 4				
	4	421121	Intake Rocker Arm				
	2	421122	Rocker Arm Shaft				
	1	521114	Cam Timing Gear				
	1	521115	Crank Timing Gear				
	1	521116	Idler Drive Gear				
	1	521117	Idler Gear w/Bushing				
	8	521118	Push Rod				
	1	621113	New Oil Pump & Balancer Assembly				
	1	621122	Oil Pump Gear w/Spline				
	1	621123	Oil Pump Gear w/Bushing				
	1	621124	Oil Pump Idler Shaft (3 Gear Balancer)				
	4	621143	Balancer Shim (.002") (1)				
	1	121125	Block Repair Sleeve, Lower Liner Pilot Bore				
	1	121126	Block Repair Ring, Upper Deck Counterbore				
	1	721121	Crankshaft				
	1	721115	Plug, Cam (2 3/8")				
	2	721116	Plug, Block (1 3/8")				
	1	721117	Plug, Block (2")				
	6	721119	Plug, Head Internal (3/4")				
	4	721118	Plug, Head External (1 5/8")				
	1	821119	Thermostat (180 Degree)				
	1	821122	Block Heater				
	1	821121	Bypass Hose				
	16	821123	Exhaust & Intake Manifold Stud				
	4	821124	Nozzle Leak Off Tee, wo/Nuts				

(1)For .005 Shim Use 621114 or .010 Shim Use 621115

CA-267-U

4/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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